

**GENERAL TECHNICAL
SPECIFICATIONS
FOR
BUILDING WORKS**

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SPECIFICATIONS OF MATERIALS
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GENERAL TECHNICAL SPECIFICATIONS FOR BUILDING WORKS

GENERAL:

1. In the specifications "as directed" / "approved" shall be taken to mean "as directed" / "approved by the Engineer-in-Charge".
2. Wherever a reference to any Indian Standard appears in the specifications, it shall be taken to mean as a reference to the latest edition of the same in force on the date of agreement.
3. In "Mode of Measurement" in the specifications wherever a dispute arises in the absence of specific mention of a particular point of aspect the provisions on these particular points, or aspects in the relevant Indian Standards shall be referred to
4. All measurements and computations, unless otherwise specified, shall be carried out nearest to the following limits:

(i)	Length, width and depth (height)	0.01	meter
(ii)	Areas	0.01	Sq.Mt.
(iii)	Cubic Contents	0.01	Cu.Mt.

In recording dimensions of work the sequence of length, width and height (depth) or thickness shall be followed.
5. The distance which constitutes lead shall be determined along the shortest practical route and not necessarily the route actually taken. The decision of the Engineer-in-charge in this regard shall be taken as final.
6. Where no lead is specific, it shall mean "all leads"
7. Cft shall be measured from plinth level.
8. Up to "floor two level" means actual height of floor (Maxi 4 M) up to 3 Mt. above plinth level.
9. Definite particulars covered in the items of work, though not mentioned or elucidated in its specifications shall be deemed to be included therein.
10. Reference to specifications of materials as made in the detailed specification of the items of works is in the form of a designation containing the number of the specification of the material and prefix 'M' e.g. 'M-5'.
11. Approval to the samples of various materials given by the Engineer-in-charge shall not absolve the contractor from the responsibility of replacing defective material brought on site or materials used in the work found defective at a later date. The contractor shall have no claim to any payment or compensation whatsoever on account of any such materials being rejected by the Engineer-in-charge.
12. The contract rate of the item of work shall be for the work completed in all aspects.
13. No collection of materials shall be made before it is got approved from the Engineer-in-charge.
14. Collection of approved materials shall be done at site of work in a systematic manner. Materials shall be stored in such a manner as to prevent damage, deterioration or intrusion of foreign matter and to ensure the preservation of their quality and fitness for the work.
15. Materials, if and when rejected by the Engineer-in-charge, shall be immediately removed from the site of work.
16. No materials shall be stored prior to, during and after execution of a structure in such a way as to cause or lead to damage or overloading of the various components of the structure.
17. All works shall be carried out in a workmanlike manner as per the best techniques for the particular item.
18. All tools, templates, machinery and equipment for correct execution of the work as well as for checking lines, levels, alignment of the works during execution shall be kept in sufficient numbers and in good working condition on the site of the work.
19. The mode, procedure and manner of execution shall be such that it does not cause damage or over-loading of the various components of the structure during execution or after completion of the structure.
20. Special modes of construction not adopted in general Engineering practice if proposed to be adopted by the Contractor, shall be considered only if the contractor provides satisfactory evidence that such special mode

Of construction is safe, sound and helps in speedy construction and Completion of work to the required strength and quality. Acceptance of the same by the Engineer-in-Charge shall not, however absolve the contractor of the responsibility of any adverse effects and consequences of adopting the same in the course of execution of completion of the work.

21. All installations pertaining to water supply and fixtures there of as well as drainage lines and sanitary fittings shall be deemed to be completed only after giving satisfactory tests by the contractor.
22. The contractor shall be responsible for observing the rules and regulations imposed under the "Minor Minerals Act", and such of the laws and rules prescribed by Government from to time.
23. All necessary safety measures and precautions (including those laid down in the various relevant Indian Standards) shall be taken to ensure to ensure the safety of men, Materials and machinery on the works as also of the work itself.
24. The testing charges of all materials shall be borne by the Contractor.
25. Approval to any of the executed items for the work does not in any relieve the contractor of his responsibility for the correctness, soundness and strength of the structure as per the drawings and specifications

GENERAL

STANDARD TECHNICAL SPECIFICATIONS

Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable Specification	Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable Specification	Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable specification
1		25		49	
2		26		50	
3		27		51	
4		28		52	
5		29		53	
6		30		54	
7		31		55	
8		32		56	
9		33		57	
10		34		58	
11		35		59	
12		36		60	
13		37		61	
14		38		62	
15		39		63	
16		40		64	
17		41		65	
18		42		66	
19		43		67	
20		44		68	
21		45		69	
22		46		70	
23		47		71	
24		48		72	

Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable Specification	Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable Specification	Sr. No. of the item in the Schedule 'B' of tender	Sr. No. of applicable specification
73		99		125	
74		100		125	
75		101		127	
76		102		128	
77		103		129	
78		104		130	
79		105		131	
80		106		132	
81		107		133	
82		108		134	
83		109		135	
84		110		136	
85		111		137	
86		112		138	
87		113		139	
88		114		140	
89		115		141	
90		116		142	
91		117		143	
92		118		144	
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94		120		146	
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97		123		149	
98		124		150	

SPECIFICATIONS OF MATERIALS

M-1. Water

1.1. Water shall not be salty brackish and shall be clean, reasonably clear and free objectionable quantities of silt and traces of oil and injurious alkalis, salts, organic matter and other deleterious material which will either weaken the mortar of concrete or cause efflorescence or attack the steel in R.C.C. Container for transport, storage and handling of water shall be clean. Water shall conform to the standard specified in I.S. 456-1978.

1.2. If required by the Engineer-in-Charge it shall be tested by comparison with distilled water. Comparison shall be made by means of standard cement tests for soundness time of setting and mortar strength as specified in I.S. 269-1976. Any indication of unsoundness change in time of setting by 30 minutes or more or decrease of more than 10 per cent in strength, of mortar prepared with water sample when compared with the results obtained with mortar prepared with distilled water shall be sufficient cause for rejection of water under test.

1.3. Water for curing mortar, concrete or masonry should not be too acidic or too alkaline.

It shall be free of elements which significantly affect the hydration reaction or otherwise interfere with the hardening of mortar or concrete during curing or those which produce objectionable stains or other unsightly deposits on concrete or mortar surfaces.

1.4. Hard and bitter water shall not be used for curing.

1.5. Potable water will generally found suitable for curing mortar or concrete.

M-2. Lime

2.1. Lime shall be hydraulic lime as per I.S. 712-1973. Necessary tests shall be carried out as per I.S. 6932 (Parts I to X) 1973.

2.2. The following field tests for limes are to be carried out:

(1) A very rough idea can be formed about the type of lime by its visual examination i.e. fat lime bears pure white colour, lime in form of porous lumps of dirty white colour indicates quick lime, and solid lumps are the unburnt lime stone.

(2) Acid tests for determining the carbonate content in lime. Excessive amount of impurities and rough determination of class of lime.

2.3. Storage shall comply with I.S. 712-1973. The slaked lime, if stored, shall be kept in a weather proof and damp-proof shed with impervious floor and sides to protect it against rain, moisture, weather and extraneous materials mixing with it. All lime that has been damaged* in any way shall be rejected and all rejected materials shall be removed from site of work.

2.4. Field testing shall be done according to I.S. 1624-1974 to show the acceptability of materials.

M-3. Cement

3.1. Cement shall be ordinary Portland slag cement as per I.S. 269-1976 or Portland slag cement as per I.S. 455-1976.

M-4. White Cement

4.1. The white cement shall conform to I.S. 8042-E-1978.

M-5. Coloured Cement

5.1. Coloured cement shall be with white or grey Portland cement as specified in the item of the work.

5.2. The pigments used for coloured cement shall be of approved quality and shall not exceed 10% of cement used in the mix. The mixture of pigment and cement shall be properly ground to have a uniform colour and shade. The pigments shall have such properties to provide for durability under exposure to sunlight and weather.

5.3. The pigment shall have the property such that it is neither affected by the cement nor detrimental to it.

M-6. Sand

6.1. Sand shall be natural sand, clean, well graded, hard strong, durable and gritty particles free from injurious amounts of dust, clay, kankar nodules, soft or flaky particles, shale, alkali salts, organic matter, loam, mica or other deleterious substances and shall be got approved from the Engineer-in-Charge. The sand shall not contain more than 8 percent of silt as determined by field test, if necessary the sand shall

be washed to make it clean.

6.2. Coarse Sand :The fineness modulus of coarse sand shall not be less than 2.5 and shall not exceed 3.0. The sieve analysis of coarse shall be as under.

I.S. Designation	Sieve passing sieve	Percentage by weight Designation	I.S. Sieve Percentage by weight passing Sieve
4.75 mm	100	600 micron	30 - 100
2.36 mm	90 to 100	300 micron	50 - 70
1.18 mm	70 to 100	150 micron	0 - 50

6.3. Fine Sand :

The fineness modulus shall not exceed 1.0 The sieve analysis of fine sand shall be as under.

I.S. Designation	Percentage by weight Sieve passing	I.S. Designation	Percentage by weight Sieve passing
4.75 mm	100	600 micron	40 - 85
2.36 mm	100	300 micron	5 - 50
1.18 mm	75 to 100	150 micron	0 - 10

M-7. Stone Dust

7.1. This shall be obtained from crushing hard black trap or equivalent. It shall not contain more than 8% of silt as determined by field test with measuring cylinder. The method of determining silt contents by field test is given as under :

7.2. A sample of stone dust to be tested shall be placed without drying in 200 mm. measuring cylinder. The quantity of the sample shall be such that it fills the cylinder up to 100 mm. mark. The clean water shall be added up to 150 mm. mark. The mixture shall be stirred vigorously and the content allowed to settle for 3 hours.

7.3. The height of silt, visible as settled layer above the stone dust shall be expressed as percentage of the height of the stone dust below. The stone dust containing more than 8% silt shall be washed so as to bring the content within the allowable limit.

7.4. The fineness modulus of stone dust shall not be less than 1.60

M-8. Stone Grit

8.1. Grit shall consist of crushed or broken stone and be hard, strong, dense, durable, clean of proper gradation and free from skin or coating likely to prevent proper adhesion of mortar. Grit shall generally be cubical in shape and as far as possible flakey elongated pieces shall be avoided. It shall generally comply with the provisions of I.S. 383-1970. Unless special stone of particular quarries is mentioned grit shall be obtained from the best black trap or equivalent hard stone as approved by the Engineer-in-charge. The grit shall have no deleterious with cement.

8.2. The grit shall conform to the following gradation as per sieve analysis :

I.S. sieve designation	Percentage by weight	I.S. Sieve designation	Percentage by weight
12.50 mm	100 %	4.75 mm	0-20%
1000 mm	85 - 100%	2.36 mm	0-25%

8.3. The crushing strength of grit will be such as to allow the concrete in which it used to build-up the specified strength of concrete

8.4. The necessary tests for grit shall be carried out as per the requirements of IS.2386- (parts-I to VIII) 1963, as per instructions of the Engineer-in-charge. The necessity of test will be decided by the Engineer-in-charge.

M-9. Cinder

- 9.1. Cinder is will burnt furnace residue which has been fused or sintered into lumps of varying sizes
- 9.2. Cinder aggregates shall be well burnt furnace residue obtained from furnace using coal fuel only it shall be sound clean and free from clay dirt, ash or other deleterious matter
- 9.3. The average grading for cinder aggregates shall be as mentioned below .

I.S. Designation	Percentage by weight Sieve passing	I.S. Designation	Percentage by weight Sieve passing
20 mm	100	4.75 mm	70
10 mm	86	2.36 mm	52

M-10. Lime Mortar

10.1. Lime : Lime shall conform to specification M-2, Water : Water shall conform to specification M-1 and Sand: Sand shall conform to specification M-6

10.2. Proportion of Mix:

10.2.1. mortar shall consist of such proportions of slaked lime and sand as may be specified in item The slaked lime and sand shall be measured by volume

10.3. Preparation of mortar;

10.3.1. Lime mortar shall be prepared by wet process as per I S 1625-1971 .Power driven mill shall be used for preparation of lime mortar. The slaked lime shall be placed in the mill in an even layer and ground for 180 revolutions with a sufficient water. Water shall be added as required during grinding (care being taken not to add more water) that will bring the mixed material to a consistency of stiff paste. Thoroughly wetted sand shall then be added evenly and the mixture ground for another 180 revolutions.

10.4. Storage:

10.4.1. Mortar shall always be kept damp, protected from sun and rain till used up, covering it by tarpaulin or open sheds.

10.5. Use:

10.5.1. All mortar shall be used as soon as possible after grinding. It should be used on the day on which it prepared, But in no case mortar made earlier than 36 hours shall be permitted for use.

M-11. Cement Mortar

11.1. Water shall conform to specification M-1, Cement : Cement shall conform to specifications M-3 and Sand : Sand shall conform to M-6

11.2. Proportion of Mix

11.2.1. Cement and sand shall be mixed to specified proportion, sand being measured by measuring boxes, the proportion of cement will be by volume on the basis of 50 Kg/Bag of cement being equal to 0.0342 Cu.m. The mortar may be hand mixed or machine mixed as directed.

11.3. Proportion of Mortar :

11.3.1. In hand mixed mortar, cement and sand in the specified proportions shall be thoroughly mixed dry on a clean impervious platform by turning over at least 3 times or more till a homogeneous mixture of uniform colour is obtained. Mixing platform shall be so arranged that no deleterious extraneous material shall get mixed with mortar or mortar shall flow out. While mixing, the water shall be gradually added and thoroughly mixed to form a stiff plastic mass of uniform colour so that each particle of sand shall be completely covered with a film of wet cement. The water cement ratio shall be adopted as directed

11.3.2. The mortar so prepared shall be used within 30 minutes of adding water. Only such quantity of mortar shall be prepared as can be used within 30 minutes

M-12. Stone Coarse Aggregate For Nominal Mix Concrete

12.1. coarse aggregate shall be of machine crushed stone of black trap or equivalent and be hard strong, dense, durable, clean and free from skin and coating likely to prevent proper adhesion of mortar

12.2. The aggregate shall generally be cubical in shape Unless special stones of particular quarries are mentioned aggregates shall be machine crushed from the best black trap or equivalent hard stone as approved Aggregate shall have no deleterious reaction with cement. The size of the coarse aggregate for plain cement and ordinary reinforced cement concrete shall generally be as per the table given below.

However, in case of reinforced cement concrete the maximum limit may be restricted to 6 mm. less than the minimum lateral clear distance between bars or 6- mm. less than the cover whichever is smaller.

I.S. Sieve Designation	Percentage passing for single Sized aggregates of Nominal size			I.S. Sieve Designation	Percentage passing for single Sized aggregates of Nominal size		
	40 mm	20 mm	16 mm		40 mm	20 mm	16 mm
80 mm	-	-	-	12.5 mm	-	-	-
63 mm	100	-	-	10 mm	05	0.20	0.30
40 mm	85-100	100	-	4.75 mm	-	0.5	0.5
20 mm	0.20	85-100	100	2.35 mm	-	-	-
16 mm	85-100						

Note : This percentage may be varied some what by the Engineer-in-charge when considered necessary for obtaining better density and strength of concrete.

12.3. The grading test shall be taken in the beginning and at the change of source of materials. The necessary tests, indicated in I.S. 383-1970 and 456-1971 shall have to be carried out to ensure the acceptability. The aggregates shall be stored separately and handled in such a manner as to prevent the intermixing of different aggregates. If the aggregates are covered with dust, they shall be washed with water to make them clean.

M-13. Black Trap or Equivalent Hard Stone Coarse

13.1. Aggregate For Design Mix Concrete . Coarse aggregate shall be of machine crushed stone of black trap or equivalent hard stone and be hard, strong, dense, durable, clean and free from skin and coating likely to prevent proper adhesion of mortar.

13.2. The aggregates shall generally be cubical in shape. Unless special stones of particular quarries are mentioned, aggregates shall be machine crushed, from the best, black trap or equivalent hard stones as approved. Aggregate shall have no deleterious with cement

13.3. The necessary tests indicated in I.S. 383-1970 and I.S.456-1978 shall have to be carried out to ensure the acceptability of the material.

13.4. If aggregate is covered with dust it shall be washed with water to make it clean.

M-14. Brick Bats Aggregate

14.1. Brick bat aggregate shall be broken from well burnt or slightly over burnt and dense bricks. It shall be homogeneous in texture, roughly cubical in shape, clean and free from dirt of any other foreign material. The brick bats shall be of 40 mm - 50 mm. size unless otherwise specified in the item The under burnt or over burnt brick bats shall not be allowed.

14.2. The brick bats shall be measured by suitable boxes or as directed.

M-15. Bricks

15.1. The bricks shall be hand or machine molded and made from suitable soils and kiln burnt. They shall be free from cracks and flaws and nodules of free lime they shall have smooth rectangular faces with sharp corners and shall be of uniform colour.

The bricks shall be moulded with a frog of 100 mm. x 40 mm. and 10 mm. to 20 mm. deep on one of its flat sides. The bricks shall not break when thrown on the ground from a height of 600 mm.

15.2. The size of modular bricks shall be 190 mm.x 90 mm.x 90 mm.

15.3. The size of the conventional bricks shall be as under :

(9" x 4.3/8" x 2.3/4") 225 x 110 x 75 mm.

15.4. Only bricks of one standard size shall be used on one work. The following tolerances shall be permitted in the conventional size adopted in a particular work.

Length $\pm 1/8"$ (3.0 mm.) Width $\pm 1/16"$ (1.50 mm.) Height $\pm 1/16"$ (1.50 mm.)

15.5. The crushing strength of the bricks shall not be less than 35 Kg/Sq. Cm. The average water absorption shall not be more the 20 percent by weight Necessary tests for crushing strength and water

absorption etc. shall be carried out as per I.S. 3495 (Part-I to IV) - 1976

M-16. Stone

16.1. The stone shall be of the specified variety such as Granite/Trap Stone/ Quartzite or any other type of good hard stones. The stones shall be only from the approved quarry and shall be hard sound, durable and free from defects like cavities, cracks, sand holes, flaws injurious veins, patches of loose or soft materials etc., and weathered portions and other structural defects Or imperfections tending to affect their soundness and strength. The stone with round surface shall not be used. The percentage of water absorption shall not be more than 5% of dry weight. When tested in accordance with I.S. 1124-1974. The minimum crushing strength of stone shall be 200 Kg/Sq. Cm. unless otherwise specified.

16.2. The samples of the stone to be used shall be got approved before the work is started.

16.3. The Khanki facing stone shall be dressed by chisel as specified in the item for khanki facing in required shape and size. The face of the stone shall be so dressed that the bushing on the exposed face shall not project by more than 40 mm. from the general wall surface and on face to be plastered it shall not project by more than 19 mm. nor shall it have depressions more than 10 mm. from the average wall surface.

M-17. Laterite Stone

17.1. Laterite stone shall be obtained from the approved quarry it shall be compacted in texture sound, durable and free from soft patch. It shall have minimum crushing strength of 100 Kg/Sq. Cm. in its dry condition. It shall not absorb water more than 20% of its own weight, when immersed for 24 hours in water. After quarrying, the stone shall be allowed to weather for some time before using in work.

17.2. The stone shall be dressed into regular rectangular blocks so that all faces are free from waviness and unevenness, and the edges true and square.

17.3. Those types of stone in which white clay occurs should not be used.

17.4. Special corner stones shall be provided where so directed.

M-18. Mild Steel Bars

18.1. Mild steel bars reinforcement for R.C.C. work shall conform to I.S. 432 (Part -II) 1966 and shall be of tested quality. It shall also comply with relevant part of I.S. 456-1978.

18.2. All the reinforcement shall be clean and free from dirt, paint, grease, mill scale or loose or thick rust at the time of placing.

18.3. For the purpose of payment, the bar shall be measured correct up to 10 mm. length and weight payable worked out at the rate specified below :

1.	6 mm	0.22 Kg/Rmt.	8.	20 mm.	2.47 Kg/Rmt.
2.	8 mm.	0.39 Kg/Rmt.	9	22 mm.	2.98 Kg/Rmt.
3.	10 mm.	0.62 Kg/Rmt.	10.	25 mm.	3.85 Kg/Rmt.
4.	12 mm.	0.89 Kg/Rmt.	11.	28 mm.	4.83 Kg/Rmt.
5.	14 mm	1.21 Kg/Rmt.	12.	32 mm.	6.31 Kg/Rmt.
6.	16 mm	1.58 Kg/Rmt.	13.	36 mm.	7.99 Kg/Rmt.
7.	18 mm.	2.00 Kg/Rmt.	14.	40 mm.	9.86 Kg/Rmt.

M-19. High Yield Strength Steel Deformed Bars

19.1. High yield strength steel deformed bars shall be either cold twisted other rolled and shall conform to I.S. 1786-1966 and I.S. 1139-1966 respectively.

19.2. Other provisions and requirements shall conform to specification No. M-18 for Mild Steel Bars.

M-20. High Tensile Steel Wires

20.1. The high tensile wires for use in pre stressed concrete work shall conform to I.S. 2090-1962.

20.2. The tensile strength of the high tensile steel bars shall be as specified in the item. In absence of the given strength the minimum strength shall be taken as per Para 6-1 of the I.S. 1785-1962. Testing shall be done as per I.S. requirements.

20.3. The high tensile steel shall be free from loose mill scale, rust, oil, grease, or any other harmful matter. Cleaning of steel bars may be carried out by immersion in solvent solution, wire brushing or passing through

a pressure box containing Carborundum.

20.4. The high tensile wire shall be obtained from manufacturers, in coils having diameter not less than 350 times the diameter of wire itself so that wire springs back straight on being uncoiled.

M-21. Mild Steel Binding Wire

21.1. The mild steel wire shall be of 1.63 mm. or 1.22 mm. (16 to 18 gauge) diameter and shall conform to I.S. 280-1972.

21.2. The use of black wire will be permitted for binding reinforcement bars. It shall be free from rust oil paint, grease loose mill scale or any other undesirable coating which may prevent adhesion of cement mortar

M-22. Structural Steel

22.1. All structural Steel shall conform to I.S. 226-1985: The steel shall be free from the defects mentioned in I.S. 226-1975 and shall have a smooth finish. The material shall be free from loose mill scale, rust pits or other defects affecting the strength and durability. River bars shall conform to I.S. 1148-1973.

22.2. When the steel is supplied by the Contractor test certificate of the manufacturers shall be obtained according to I.S. 226-1975 and other relevant Indian Standards.

M-23. Galvanised Iron Sheets

23.1. The galvanised iron sheets shall be plain or corrugated sheets of gauges as specified in item The G.I. Sheets shall conform to I.S.277-1977. The sheets shall be undamaged in carriage and handling either by rubbing off of zinc coating or otherwise. They shall have clean and bright surface and shall be free from dents, bends, holes; rust or white powdery deposit.

23.2. The length and width of G.I. sheets shall be as directed as per site condition.

M-23.A :G.I. Valleys gutter, ridges

23.A.1. The G.I. ridges and hips shall be of plain galvanised sheets Class - 3 of the thickness as specified in item. These shall be 600 mm. in width and properly bent up to shape without damage to the sheets in process of bending.

23.A.2. Valleys gutters and flashings shall also be of galvanised sheet of thickness as specified in item Valleys Shall be 900 mm. wide overall and flashing shall be 380 mm. wide overall They shall be bent to the required shape without damage to the sheet in the process of bending.

M-24. Asbestos Cement Sheets

24.1. Asbestos cement sheets plain, corrugated or semi-corrugated shall conform to I.S.459-1970 The thickness of the sheets shall be as specified in the item. The sheets shall be free from all defects such as cracks, holes, deformities chipped edges or otherwise damaged.

24.2. Ridges & Hips :

24.2.1. Ridges and hips shall be of same thickness as that of A.C. sheets. The types, of ridges shall be suitable for the type of sheets and location.

24.2.2. Other accessories to be used in roof such as flashing pieces eaves filler pieces, valley gutters, north light, and ventilator curves, barge boards etc, shall be of standard manufacture and shall be suitable for the type of sheets and location.

M-25. Mangalore Pattern Roof Tiles

25.1. The mangalore pattern tiles shall conform to I S 654-1972 for Class AA or Class A type as specified in item. Samples of the tiles to be provided shall be got approved from the Engineer-in-charge. Necessary tests shall be carried out as directed.

M-26. Shuttering

26.1. The shuttering shall be either of wooden planking of 30 mm. minimum thickness with or without steel lining or of steel plates stiffened by steel angles The shuttering shall be supported on battens and beams and props of vertical bulbies properly cross braced together so as to make the centering rigid. In places of bulbies props, brick pillar of adequate section built in mud mortar may be used

26.2. The form work shall be sufficiently strong and shall have camber so that it assumes correct shape after deposition of the concrete and shall be able to resist forces caused by vibration of live load of men working over it and other incidental loads associated with it. The shuttering shall have smooth and even

surface and its joints shall permit leakage of cement grout

26.3. If at any stage of work during or after placing concrete in the structure, the form work sags or bulges out beyond the required shape of the structure, the concrete shall be removed and work redone with fresh concrete and adequately rigid form work. The complete form work shall be got inspected by and got approved from the Engineer-in-charge, before the reinforcement bars are placed in position.

26.4. The props shall consist of bulies having 100 mm minimum diameter measured at mid length and 80 mm at thin end shall be placed as per design requirement. These shall rest squarely on wooden sole plates 40 mm thick and minimum bearing area of 0-10 sq m laid on sufficiently hard base.

26.5. Double wedges shall further be provided between the sole plate and the wooden props so as to facilitate tightening and easing of shuttering without jerking the concrete.

26.6. The timber used in shuttering shall not be so dry as to absorb water from concrete and swell or bulge nor so green or wet as to shrink after erection. The timber shall be properly sawn and planed on the sides and the surface coming in contact with concrete. Wooden form work with metal sheet lining or steel plates stiffened by steel angles shall be permitted.

26.7. As far as practicable, clamps shall be used to hold the forms together and use of nails and spikes avoided.

26.8. The surface of timber shuttering that would come in contact with concrete shall be well wetted and coated with soap solution before the concreting is done. Alternatively coat of raw linseed oil or oil of approved manufacture may be applied in place of soap solution. In case of steel shuttering either soap solution or raw linseed oil shall be applied after thoroughly cleaning the surface. Under no circumstances black or burnt oil shall be permitted.

26.9. The shuttering for beams and slabs shall have camber of 4 mm per meter (1 in 250) or as directed by the Engineer-in-charge so as to offset the subsequent deflection. For cantilevers, the camber at free end shall be 1/50 of the projected length or as directed by the Engineer-in-charge.

M-27. Expansion Joints - Premoulded filler

27.1. The item provides for expansion joints in R.C.C. frame structures for internal joints, as well as exposed joints, with the use of premoulded bituminous joint filler.

27.2. Premoulded bituminous joints filler i.e. performed strip of expansion joints filler shall not get deformed, or broken by twisting bending or other handling when exposed to atmospheric condition. Pieces of joints filler that have been damaged shall be rejected.

27.3. Thickness of the per-moulded joints filler shall be 25 mm, unless otherwise specified.

27.4. Premoulded bituminous joints filler shall conform to I S 1839-1961

M-28. Expansion joints-Copper strips & hold fasts

28.1. The item provide for expansion joints in R.C.C. frame structure for internal joints, as well as exposed joints, with the use of premoulded bituminous joints filler.

28.2. Copper sheet shall be of 1.25 mm. width and or 1 25 mm. width and the " U " shape in the middle. Copper strip shall have holdfast of 3 m.m diameter copper rod fixed to the plate soldered on strip at intervals of about 30 cm or as shown in the drawing or as directed. The width of each flange (horizontal side) of the copper plate to be embedded in the concrete work shall be 25 mm depth of "U" to be provided in the expansion joint, in the copper plate shall be of 25 mm.

M-29. Teak wood

29.1. The teak wood shall be of good quality as required for the item to be executed. When the kind of wood is not specifically mentioned, good Indian teak wood as approved shall be used.

29.2. Teak wood shall generally be free from large, loose dead or cluster knots, flaws, shakes, warps, twists, bends or any other defects. It shall generally be uniform in substance and of straight fibers as far as possible. It shall be free from rot decay, harmful fungi and other defects of harmful nature which will affect the strength, durability or its usefulness for the purpose for which it is required. The colour shall be uniform as far as possible. Any effort like painting using any adhesive materials made to hide the defects shall render the pieces liable to rejection by the Engineer-in-charge.

29.3. All scantlings, planks etc., shall be sawn in straight lines and planes in the direction of grains and of uniform thickness.

29.4. The tolerances-in the dimensions shall be allowed at the rate of 1.5 mm. per face to be planed.

29.5. First class teak wood

29.5.1. First class teak wood shall have no individual hard and-sound knots, more than 6 sq. cm. in size and the aggregate area of such knots shall not be more than 1% of area of piece, The timber shall be closed grained.

29.6. Second Class Teak Wood;

29.6.1. No individual hard and sound knots shall be more than 15 sq. cms. in size and aggregates area of such knots shall be not exceed 2% of the area of piece.

M-29. A Non-teak wood:

The non-teak wood shall be chemically treated, seasoned as per I.S. Specifications and of good quality. The type of wood shall be got approved before collecting the same on site Fabrication of wooden members shall be started only after approval.

For this purpose wood of Bio, Kalai, Sires, Saded, Behda, Jamun, Sisoo will be used for door where as only Kalai, Sires, Haida, Kalam etc. will be permitted for shutters after proper seasoning and chemical treatment.

The non-teak wood shall be free from large loose dead of cluster knots, flows, shakes, warps, bends or any other defects, It shall be uniform in substance and of straight fibers as far as possible it shall be free fro rots, decay, harmful fungi and other defects of nature which will effect the strength, durability or its usefulness for the purpose for which it is required. The colour of wood shall be uniform as far as possible. The scantlings planks etc. shall be saw in straight lines and planes in the direction of grain and of uniform thickness. The department will use the Agency to produce certificate from Forest Department in event of dispute and the decision of the Department shall be final and binding to the contractor. The tolerance in the dimension shall be allowed at 1.5 mm. per face to be planed.

M-30. Wooden flush door shutters (solid core)

30.1. The solid core type flush door shutters shall be of decorative or non-decorative type as specified in the drawing. The size and thickness of the shutter shall be as specified in drawings or as directed. The timber species for core shall be used as per I.S.2202 (part -I) 1980. The timber shall be free from decay and insect attack Knots and knot holes less than half the width of cross-section of the members in which they occur may be permitted. Pitch pockets, pitch streaks and harmless pin holes shall be permissible except in the exposed edges of the core members. The commercial plywood, cross-bands shall conform to I.S. 303-1275

30.2. The face-panel of the shutters shall be formed by gluing by the hot press process on both faces of the core with either plywood or cross-bands and face veneers. The hopping, rebating, opening of glazing, venation etc., shall be provided if specified in the drawing.

30.3. All edges of the door shutters shall be square. The shutters shall be free from twist or warp in its plane. Both faces of the shutters shall be sand papered to smooth even texture.

30.4. The shutters shall be tested for-

(1) **End immersion test:** The test shall be carried out as per I.S.2202 (part-1) 1980 There shall be no delamination at the end of the test.

(2) **Knife Test :** The face panel when tested in accordance with I.S 1659-1979 shall pass the test.

(3) **Glue adhesion test :** The flush door shall be tested for glue adhesive test in accordance with I S 2202 (part -I) 1980. The shutters shall be considered to have passed the test, if no delamination occurs in the glue lines in the plywood and if no single determination more than 80 mm in length and more than 3 mm in depth has occurred in the assembly glue lines between the plywood face and the style and rail. Delamination at the corner shall be measured continuously around the corner Delamination at the knots, knot hole and other permissible wood defectects shall not be considered in assessing the sample.

30.5. The tolerance in size of scud core type flush door shall-be as under :

In Nominal thickness ± 1.2 mm. In Nominal height ± 3 m

30.6. The thickness of the shutter shall be uniform throughout with a permissible variation of not more than 0.8 mm when measured at any points.

M-31. Aluminum doors, windows, ventilators

31.1. Aluminum alloy used in the manufacture of extruded window sections shall conform to I.S. designation HEA-WP of I.S. 733-1975 and also to I.S. Designation WVG-WP of I.S. 1285-1975 The section shall be as specified in the drawing and design. The fabrication shall be done as directed

31.2. The hinges shall be cast or extruded aluminum hinges of same type as in window but of larger size.

31.3. The hinges shall normally be of 50 mm. projecting type. Non-projecting type of hinges may also be used if directed. The handles of door shall be of specified design A suitable lock for the door Operable either from outside or inside shall be provided. In double shutter door, the first closing shutter shall have concealed aluminum alloy bolt at top and bottom.

M-32. Rolling Shutters

32.1. The rolling shutters shall conform to I.S.6248-1979 Rolling shutters shall be supplied of specified type with accessories. The size of the rolling shutters shall be specified in the drawings. The shutters shall be specified in the drawings. The shutters shall be constructed with interlocking lath sections formed from cold rolled steel strips not less than 0.9 mm. thick and 80 mm. wide for shutters up to 3.5 m. width not less than 1.25 mm. thick and 80 mm wide for shutters 3.5 m. in width and above unless otherwise specified.

32.2. Guide channels shall be of mild steel deep channel section and of rolled pressed or built up (fabricated) joint less construction The thickness of sheet used shall not be less than 3.15 mm.

32.3. Hood covers shall be made of M.S. Sheets not less than 0.90 mm. thick. For shutters having width 3.5 Meter and above, the thickness of M.S. sheet for the hood cover shall be not less than 1.25 mm.

32.4. The spring shall be of best quality and shall be manufactured from tested high tensile spring steel wire of strip of adequate strength to balance the shutters in all position. The spring pipe shaft etc. shall be supported on strong M.S. of malleable C.I. brackets. The brackets shall be fixed on or under the lintel as specified with rawl plugs and screws bolts etc.

32.5. The rolling shutters shall be of self rolling up to 8 Sq. m. clear area without ball bearing and up to 12 Sq.m. clear area with ball bearing. If the rolling shutters are of larger, then gear operated type shutters shall be used.

32.6. The locking arrangement shall be provided at the bottom of shutter at both ends The shutters shall be opened from outside.

32.7. The Shutters shall be completed with door suspension shafts, locking arrangements, pulling hooks, handles and other accessories.

M-33. Collapsible Steel Gate

33.1. The collapsible steel gate shall be in one or two leaves and size as per approved drawings or as specified. The gate shall be fabricated from best quality mild steel channels, flats etc. Either steel pulleys or ball-bearings shall be provided in every double channel Unless otherwise specified the particulars of collapsible gate shall be as under.

(a) Pickets : These shall be of 20 mm. M.S. channels of heavy sections unless otherwise shown on drawings. The distance centre to centre of pickets shall be 12 cms. with an opening of 10 Cms

(b) Pivoted M.S. flats shall be 20 mm x 6 mm

(c) Top and bottom guides shall be from tee of flat iron of approved size.

(d) The fittings like stoppers fixing, locking cleats, brass handles and cast iron rollers shall be of approved design and size

M-34. Welded Steel Wire Fabric

34.1. Welded steel wire fabric for general purpose shall be manufactured from cold drawn steel wire "as drawn" or galvanized steel conforming to I.S. 226-1975 with longitudinal and transverse wire securely connected at every intersection by a process of electrical resistance welding and conforming to I.S.4948-1974. It shall be fabricated and finished in workmanlike manner and shall be free from injurious defects and shall be rust proof The type of mesh shall be oblong or square as directed The mesh sizes and sizes of wire for square 3b well as oblong welded steel wire fabric shall be as directed The steel wire fabric in panels shall be in one whole piece in each panel as far as stock sizes permit.

M-35. Expanded Metal Sheets

35.1. The expanded metal sheets shall be free from flaws joints broken strands laminations and other harmful surface defects. Expanded metal steel sheet shall conform to IS-412-1975, except that blank sheets need not be with guaranteed mechanical properties The size of the diamond mesh of expanded metal and dimensions of strands (width and thickness) shall be as specified. The tolerance on nominal weight of expanded metal sheets shall be of ± 10 percent.

35.2. Expanded metal in panels shall be in one whole piece in each panel as far as stock sizes permit. The expanded metal sheets shall be coated with suitable protective coating to prevent corrosion.

M-36. Mild Steel Wire (Wire Gauze Jali)

36.1. Mild steel wire may be galvanized as indicated. All finished steel wire shall be well clearly drawn to the

dimensions and size of wire as specified in item. The wire shall be sound free from splits surface flaws, rough jagged and imperfect edges and other harmful surface defects and shall conform to I.S. 280-1978.

M-37. Plywood

37.1. The plywood for general purpose shall conform I.S. 303-17-1975.

Plywood is made by cementing together than boards or starts of wood into panels. There are always an odd number of layers, 3,5,7,9, ply etc. The piles are placed so that grain of each layer is at right angles to the grain in the adjacent level.

37.2. The chief advantages of plywood a single board of the same thickness is the more uniform strength of the plywood, along the length and width of the plywood and greater resistance to cracking and splitting with charge in moisture content.

37.3. Usually synthetic resins are used to gluing, phenolic resins are usually cured in a hot press which compresses and simultaneously heats the piles between hot plates which maintain a temperature of 90 degree C to 140 degree C and a pressure of 11 to 14 Kg/ Sq. Cm on the wood. The time of heating may be anything from 2 to 60 minutes depending upon thickness

37.4. When water glue are used the wood absorbs so much water that the finished plywood must be dried carefully. When synthetic resins are used as adhesive the finished plywood must be exposed to an atmosphere of controlled humidity until the proper amount of moisture has been absorbed.

37.5. According to I.S. 303-1975 the plywood for general purpose shall be of the grades namely BWR, WWR and CWR depending up to the adhesives used for bonding the veneers and it will be further classified into six types namely AA, AB, AC, BB, BC and CC based on the quality of the two faces each face being of three kinds namely A, Band C After pressing, the finished plywood should be reconditioned to a moisture content not less than 8 percent and not more than 16 percent.

37.6. Thickness of plywood Boards.

TABLE

Board	Thickness	Board	Thickness	Board	Thickness	Board	Thickness
3 ply.	3 mm.	5 ply.	5 mm.	7 ply.	9 mm.	9 ply.	16 mm.
	4 mm.		6 mm.		13 mm.		19 mm.
	5 mm.		7 mm.		16 mm.	11 ply.	19 mm.
	6 mm.		8 mm.	9 ply.	13 mm.		25 mm.

M-38. Glass

38.1. All glass shall be of the brief quality, free from specks, bubbles, smokes veins, air holes blisters and other defects. The kind of glass to be used shall be as mentioned in the item or specification or in the special provision or as shown in detailed drawings. Thickness of glass panes shall be uniform. The specifications for different kinds of glass shall be as under.

38.2. Sheet Glass

38.2.1. In absence of any specified thickness or weight in the item or detailed specifications of the item of work, sheet glass shall be weighing 7.5 Kg/Sq. m for panes up to 600 mm x 600 mm.

38.2.2. For panes larger than 600 mm x 600 mm and up to 800 mm x 800 mm the glass weighing not less than 8.75 Kg/Sq. m shall be used For bigger panes up to 900 mm x 900 mm. glass weighing not less

than 8.75 Kg/Sq. m shall be used. For bigger panes up to 900 mm x 900 mm, glass weighting not less than 11.25 Kg/Sq. m, shall be used

38.2.3. Sheet glass shall be patent flattened glass of best quality and for glazing and framing purposes shall conform to I.S. 1751-1960. Sheet glass of the specified colours shall be used, if so shown, on detailed drawings or so specified. For important buildings and for panes with any dimension over 900 mm plate glass of specified thickness shall be used

38.3. Plate Glass:

38.3.1. When plate glass is specified it shall be "polished patent plate glass" of best quality. It shall have both the surface ground flat and parallel and polished to obtain clear undisturbed vision and reflection. The plate glass shall be of the thickness mentioned in the item or as shown in the detailed drawing or as specified. In absence of any specified thickness, the thickness of plate glass to be supplied shall be 6 mm, and a tolerance of 0.20 mm shall be admissible.

38.4. Obscured Glass:

38.4.1. This type of glass transmits light so that vision is partially or almost completely obscured. Glass shall be plain rolled, figured, ribbed or fluted, or frosted glass as may be specified as required. The thickness and type of glass shall be as per details on drawings or as specified or as directed.

38.5. Wired Glass:

38.5.1. Glass shall be with wire netting embedded in a sheet of patent glass. Electrically welded 13 mm Georgian square mesh shall be used. Thickness of glass shall not be less than 6 mm. Wired glass shall be of type and thickness as specified.

M-39. Acrylic Sheets

39.1. Acrylic sheets shall be of thickness as specified in the item and of an specified shape and size as the case may be. Panels may be flat or curved. It should be light in weight. It shall be colourless or coloured or opaque as specified in the item. Colourless sheet shall be as transparent as the finest optical glass. Its light transmission rate shall be about 95%. Transparency shall not be affected for the sheets of larger thickness, it shall be extremely resistant to sunlight, weather and low temperatures.

It shall not show any significant yellowing or change in physical properties or loss of light transmission over a longer period of use. The sheet shall be impact resistant also. Sheets should be of such quality that they can be cut, bent, jointed as desired. Solution for the joints shall be used as per the requirement of manufacturer.

M-40. Particle board

40.1. The particle boards used for face panels shall be of best quality free from any defects. The particle boards shall be made with phenolaldehyde adhesive. The particle boards shall conform to I.S. 3087-1905 "Specification for wood particle board for general purpose". The size and the thickness shall be as indicated.

M-41. Expanded polystyrene or framed styroper slabs

41.1. The expanded polystyrene ceiling boards and tiles shall be of approved make and shall be of sizes, thickness, finish and colour as indicated. It shall be of high density and suitable for use as insulating material. The insulating material shall be like slabs of Thermocole etc.

M-42. Resin bonded fiber glass.

42.1. The resin bonded fiber glass tiles or rolls shall be of approved make and shall be of sizes, thickness, and finish as indicated.

42.2. For test of Mineral wool thermal insulation (Blanket) I.S. 3144-1965 shall be followed.

42.3. Insulation wool blanks shall be with the following coverings on one or both sides as indicated:

- (1) Bituminous Hessian Kraft paper suitable for use in position where moisture has to be excluded.
- (2) Hessian cloth or Kraft paper for keeping out dust.
- (3) G.I. wire netting, suitable for surfaces to be plaster over.

M-43. Fixtures and fastenings

43.1. General:

43.1.1. The fixtures and fastenings, that is butt hinges, toe and strap hinges, sliding door bolts, tower door latch, bath-room latch, handles, door stoppers, casement window fasteners, casement

stays and ventilators catch shall be made of the metal as specified in the item or its specification.

43.1.2. They shall be of iron, brass, aluminum chromium plated iron, chromium plated brass, copper oxidised iron, copper oxidised brass or anodised aluminum as specified

43.1.3. The fixtures shall be heavy medium or light type. The fixtures and fastenings shall be smooth finished and shall be such as will ensue ease of operations.

43.1.4. The samples of fixtures and fastenings shall be got approved as regards, quality and shape before providing them in position

43.1.5. Brass and anodised aluminium fixtures and fastenings shall be bright finished

43.2. Holdfasts:

43.2.1. Holdfasts shall be made from mild steel flat 30 cm length and one of the holdfasts shall be bent at right angle and two nos of 6 mm. diameter holes, shall be made in it for fixing it to the frame with screws. At the other end, the holdfast shall be forked and bent at right angles in opposite directions

43.3. Butt hinges:

43.3.1. Railway standard heavy type butt hinges shall be used when so specified

43.3.2. Tee and strap hinges shall be manufactured from M S Sheet

43.4. Siding door bolts (Aldrops):

43.4.1. The aldrops as specified in the item shall be used and shall be got approved.

43.5. Tower bolts (Barrel Type):

43.5.1. Tower bolts as specified in the item shall be used and shall be got approved

43.6. Door Latch:

43.6.1. The size of door latch shall be taken as the length of latch.

43.7. Bathroom Latch:

43.7.1. Bathroom latch shall be similar to tower bolt.

43.8. Handle:

The size of the handles shall be determined by the inside grip length of the handles. Handles shall have a base plate of length 50 mm. more than the size" of the handle.

43.9. Door Catch:

43.9.1. Door stoppers shall be either floor door stopper type or door catch type Floor stopper shall be of overall size as specified and shall have a rubber cushion.

43.10. Door Stoppers:

43.10.1. Door catch shall be fixed at a height to about 900 mm from the floor level such that one part of the catch is fitted on the inside of the shutter and the other part is fixed in the wall with necessary wooden plug arrangements for appropriate fixity The catch shall be fixed 20 mm inside the face of the door for easy operation of catch.

43.11. Wooden Door Stop with hinges:

43.11.1. Wooden door stop of size 100 mm x 60 mm x 40 mm shall be fixed on the door frame with a hinges of 75 mm. size and at a height of 900 mm. from the floor level The wooden door stop shall be provided with 3 coats of approved oil paint

43.12. Casement Window Fastener:

43.12.1. Casement window fastener for single leaf window shutter shall be left or right handed as directed

43.13. Casement stays (Straight Red Stay):

43.13.1. The stays shall be made from a channel section having three holes at appropriate position so that the window can be opened either fully or partially as directed. Size of the stay shall be 250 mm to 300 mm. as directed.

43.14. Ventilator Catch:

43.14.1. The pattern and shape of the catch shall be as approved

43.15. Pivot:

43.15.1. The base and socket plate shall be made from minimum 3 mm. thick plate and projected pivot shall not be less than 12 mm diameter and 12 mm. length and shall be firmly riveted to the base plate in

case of iron pivot and in single piece plate in the case of brass pivot.

M-44. Paints:

44.1. (A) Oil paints :

44.1.1. Oil paints shall be of the specified colour and as approved. The ready mixed paints shall only be used. However, if ready mixed paint of specified shade or tint is not available white ready mixed paint with approved stainer will be allowed. In such a case the contractor shall ensure that the shade of the paint so allowed shall be uniform.

44.1.2. All the paints shall meet with the following general requirements

- (i) Paint shall not show excessive setting in a freshly opened full can and shall easily be ready spread with a paddle to a smooth homogeneous state. The paint shall show no curdling, levelling, caking or colour separation and shall be free from lumps and skins
- (ii) The paint as received shall brush easily, possess good leveling properties and show no running or sagging tendencies
- (iii) The paint shall not skin within 48 hours in a three quarters filled closed container
- (iv) The paint shall dry to a smooth uniform finish free from roughness, grit unevenness and other imperfections

44.1.3. Ready mixed paint shall be used exactly as received from the manufacturers and generally according to their instructions and without any admixtures whatsoever

44.2. (B) Enamel paints:

44.2.1. The enamel paint shall satisfy in general requirements in specification of oil paints. Enamel paint shall conform to I.S. 2933-1975.

M-45. French Polish

45.1. The French polish of required tint and shade shall be prepared with the below mentioned ingredients and other necessary materials:

- (i) Denatured spirit of approved quality (ii) Chandras (iii) Pigment.

45.2. The French polish so prepared shall conform to I S : 348-1 9C8.

M-46. Marble chips for marble mosaic terrazzo

46.1. The marble chips shall be of approved quality and shades. It shall be hard, sound, dense and homogeneous in texture with crystalline and coarse grains. It shall be uniform in colour and free from stains, cracks, decay and weathering.

46.2. The size of various colours of marble chips ranging from the smallest up to 20 mm shall be used where the thickness of top wearing layer is 6 mm size. The marble chips of approved quality and colours only as per grading as decided by the Engineer-in-charge shall be used for marble mosaic tiles or works.

46.3. The marble chips shall be machine crushed. They shall be free from foreign matter, dust etc. Except as above, the chips shall conform to I S 2114-1962.

M-47. Flooring Tiles

47.1. (A) Plain Cement tiles;

47.1.1. The plain cement tiles shall be of general purpose type. These are the tiles in the manufacture of which no pigments are used. Cement used in the manufacture of tiles shall be as per Indian Standards.

47.1.2. The tiles shall be manufactured from a mixture of cement and natural aggregates by pressure process. During manufacture the tiles shall be subjected to pressure of not less than 140 Kg/Sq. Cm. The proportion of cement to aggregate in the backing of the tiles shall be not less than 1 : .3 by weight. The wearing face, through the tiles are of plain cement, shall be provided with stone chips of 1 to 2 mm. size. The proportions of cement to aggregate in the wearing layer of the tiles shall be three parts of cement to one parts chips by weight. The minimum thickness of wearing layer shall be 3 mm. The colour and texture of wearing layer shall be uniform throughout its face and thickness. On removal from mould, the tiles shall be kept in moist condition continuously at least for seven days and subsequently, if necessary, for such long period as would ensure their conformity to requirements of I.S.1237-1980 regarding strength resistance to wear and water absorption.

47.1.3. The wearing face of the tiles shall be plane, free from projections, depressions and cracks and shall be reasonably parallel to the back face of the tile. All angles shall be right angle and all edges shall be sharp and true.

47.1.4. The size of tiles generally be square shapes 24.85 Cm x24.85 Cm. or 25 Cm x 25 Cm The thickness of tiles shall be 20 mm.

47.1.5. Tolerance of length and breadth shall be plus of minus one millimeter Tolerance on thickness shall be plus 5mm.

47.1.6. The tiles shall satisfy the tests as regards transverse strength, resistance to wear and water absorption as per I.S 1237-1980.

47.2. (B) Plain Coloured Tiles:

47.2.1. The tiles shall have the same specification as for plain cement tiles as per (A) above except that they shall have a plain wearing surface wherein pigments are used. They shall conform to I.S. 1237-1980.

47.2.2. The pigments used for colouring cement shall not exceed 10 percent by weight of cement used in the mix. The pigments, synthetic or otherwise, used for colouring tiles shall have permanent colour and shall not contain materials detrimental to concrete

47.2.3 The colour of the tiles shall be specified in the item or as directed

47.3. (C) Marble mosaic tiles:

47.3.1. These tiles have same specification as per plain cement tiles except the requirements as stated below

47.3.2. The marble mosaic tiles shall conform to I.S 1237-1980. The wearing face of the tiles shall be mechanically ground and filled. The wearing face of tiles shall be free from projections depressions and cracks and shall be reasonably parallel to the back face of the tiles. All angles shall be right angles and all edges shall be sharp and true.

47.3.3. Chips used in the tiles be from smallest up to 20 mm. size. The minimum thickness of wearing layer of tiles shall be 6 mm. For pattern of chips to be had on the wearing face, a few samples with or without their full size photographs as directed shall be approved by the Engineer-in-charge, for approval.

47.3.4. Any particular samples if found suitable shall be approved by the Engineer-in-charge, or he may ask for a few more samples to be presented. The samples shall have to be made by the contractor till a suitable sample is finally approved for use in the work. The Contractor shall ensure that the tiles supplied for the work shall be in conformity with the approved sample only, in terms of its dimensions, thickness of backing layer and wearing surface, materials, ingredients, colour, shade, chips, distribution etc. required.

47.3.5. The tiles shall be prepared from cement conforming to Indian Standards or coloured port land cement generally depending upon the colour of tiles to be used or as directed.

47.4. (D) Chequered Tiles :

47.4.1. Chequered tiles shall be plain cement tiles or marble mosaic tiles. The former shall have the same specification as per (A) above and the latter as per marble mosaic tiles as per (C) except as mentioned below

47.4.2. The tiles shall be of nominal size of 250 mm. x 250 mm. or as specified. The centre to centre distance of chequer shall not be less than 25 mm. and not more than 50 mm. The overall thickness of the tile shall be 22 mm

47.4.3. The grooves in the chequers shall be uniform and straight. The depth of the grooves shall not be less than 3 mm. The chequered tiles shall be plain coloured or mosaic as specified. The thickness of the upper layer measured from the top of the chequers shall not be less than 6 mm. The tiles shall be given the first grinding with machine before delivery to site

47.4.4. Tiles shall conform to relevant I.S 1237-1980. 47.5.

(E) Chequered Tiles For Stair Cases :

47.5.1. The requirements of these tiles shall be the same as chequered tiles as per (D) above except in following respects :

(1) The length of a tile including nosing shall be 300 mm (2) The minimum thickness shall be 28 mm (3) The nosing shall have also the same wearing layer as at the top. (4) The nosing edge shall be rounded (5) The front portion of the tile for a minimum length of 75 mm, from and including the nosing shall have grooves running parallel to nosing and at centers not exceeding 25 mm. Beyond that the tiles shall have normal chequer pattern.

M-48. Rough Kotah Stone

48.1. The Kotah stones shall be hard even, sound, and regular in shape and generally uniform in colour. The colour of the stone shall generally be green Brown coloured shall not be allowed for use. They shall be without any soft veins, cracks or flaws.

48.2. The size of the stones to be used for flooring shall be of size 600 mm x 600 mm and/or size 600 mm. x 450 mm as directed. However smaller sizes will be allowed to be used to the extent of maintaining required pattern. Thickness shall be as specified.

48.3. The edges of minus 30 mm on accounts of chisel dressing of edges shall be permitted for length as well as breadth. Tolerance in thickness shall be ± 3 mm.

48.4. The edges of stones shall be truly chiseled and table rubbed with coarse sand before paving. All angles and edges of the stones shall be true, square and free from chipping and surface shall be true and plain.

48.5. When machine cut edges are specified, the exposed and the edges at joints shall be machine cut. The thickness of the exposed machine cut edges shall be uniform.

M-49. Polished Kotah Stone

49.1. Polished kotah stone shall have the same specification as per rough kotah stone except as mentioned below.

49.2. The stones shall have machine polished surface. When brought on site, the stones shall be single polished or double polished depending upon its use. The stones for paving shall generally be single polished. The stones to be used for dado, skirting, sink, veneering, sills steps etc. where machine polishing after the stones are fixed in situ is not possible shall be double polished.

M-50. Dholpur Stone Slab

50.1. Dholpur stone slab shall be of best quality as approved by the Engineer-in-charge. The stone slab shall be without any veins, cracks, and flaws. The stone slab shall be even sound and durable regular in shape and of uniform colour.

50.2. The size of the stone shall be as specified in the item or detailed drawing or as approved by the Engineer-in-charge. The thickness of the stone shall be as specified in the item of work with the permissible tolerance of plus or minus \pm mm. The provision in respect of polishing as for polished kotah stone shall apply to polished Dholpur stone also. All angles and edges of the face of the stone slab shall be fine chiseled or polished as specified in the item of work and all the four edges shall be machine cut. All angles and edges of the stone slab shall be true and plane.

50.3. The sample of stone shall be got approved by the Engineer-in-charge for a particular work. It shall be ensured that the stones to be used in a particular work shall not differ much in shade or tint from the approved sample.

M-51. Marble Slab

51.1. Marble slab shall be white or of other and of best quality as approved by the Engineer-in-charge.

51.2. Slabs shall be hard, close, uniform and homogeneous in texture. They shall have even crystalline grain and free from defects and cracks. The surface shall be machine polished to an even and perfect plane surface and edges machine cut true and square. The rear face shall be rough to provide key for the mortar.

51.3. Marble slabs with natural veins, if selected shall have to be laid as per the pattern given by the Engineer-in-charge. Size of the slab shall be minimum 460 mm x 450 mm and preferably 600 mm x 600 mm. However, smaller sizes will be allowed to be used to the extent of maintaining required pattern.

51.4. The slab shall not be thinner than the specified thickness at its thinnest part. A few specimen of finished slab to be used shall be deposited by the Contractor in the office for reference.

51.5. Except as above the marble slabs shall conform to I.S. 1130-1969.

M-52. Granite Stone slab

52.1. Granite shall be of approved colour and quality. The stone shall be hard, even sound and regular in shape and generally uniform in colour. It shall be without any soft veins, cracks or flaws.

52.2. The thickness of the stone shall be specified in items.

52.3. All exposed faces shall be double polished to tender truly smooth and even reflecting surface. The

exposed edges and corners shall be rounded off as directed. The exposed edges shall be machine cut and shall have uniform thickness.

M-53. P.V.C. Flooring

53.1. P.V.C. sheets for P.V.C., floor covering shall be of homogenous flexible type conforming to I S 3462-1966. The P.V.C. covering shall neither develop any toxic effect while put to use nor shall give off any disagreeable odour.

53.2. Thickness of flexible type covering tiles shall be as specified in the description of the item

53.3. The flexible type shall be backed with Hessian or other woven fabric. The following tolerances shall be applicable on the nominal dimensions of the rolls or tiles :

(a) Thickness ± 015 mm.

(b) Length or Width

(1)	300 mm. Square tiles	± 0.20 mm.	(3)	900 mm Square tiles	± 0.60 mm.
(2)	600 mm. Square tiles	± 0.40 mm.	(4)	Sheets and roll	± 0.10 percent.

53.4. Adhesive:

53.4.1. The adhesive for PVC flooring shall be of the type and make recommended by the manufactures of PVC sheets/tiles.

M-54. Facing Tiles

54.1. The facing tiles (burnt clay facing bricks) shall be free from cracks, and nodules of free lime. They shall be thoroughly burnt and shall have plane rectangular faces with parallel sides and sharp straight right angled faces. The texture of the finished surface that will be exposed when in place shall conform to an approved sample consisting not less than for stretcher bricks each representing the texture desired. The facing tiles shall have a pleasing appearance, sufficient resistance to penetration by ram and greater durability than common bricks. The tiles shall conform to I.S. 2691-1972.

54.2. The standard size of facing brick tiles shall be 19 x 9 x 4 cms. The facing brick tiles shall be provided with frog which shall conform to I.S. 11077-1976.

54.3. The permissible tolerance in dimensions specified above shall be as follows:

Size	Tolerance for	
	1st Class Brick	2nd Class Brick
19 cm.	± 6 mm.	± 10 mm.
9 cm.	± 3 mm.	± 7 mm.
4 cm.	± 1.5 mm.	± 3 mm.

The tolerance for distortion or warpage of face or edges of individual brick from a plane surface and from a straight line respectively shall be as follows:

Facing dimensions	Permissible tolerance
Max. below 19 cms.	Max. 2.5 mm.
-do- above 19 cms.	Max. 3.0 mm.

54.5. The average compressive strength obtained as a sample of five tiles when tested in accordance with the procedure laid as per I S 1077-1976 shall be not less than 175 Kg/Sq Cm. The average compressive strength of any individual bricks shall be not less than 160 Kg / Sq.Cm.

54.6. The average water absorption for five bricks tiles shall not exceed 12 percent of average weight of brick before testing. The absorption for each individual bricks shall not exceed 25 percent.

54.7. The brick tiles when tested in accordance with I.S. 1077-1976, the rate of efflorescence shall not be more than "Slightly effloresced"

M-55. White glazed tiles

55.1. The tiles shall be of best quality as approved by the Engineer-in-charge. They shall be flat and true to shape. They shall be free from cracks, crazing spots chipper edges and corners. The glazing shall be of uniform shade.

55.2. The tiles shall be nominal size of 150 mm x 150 mm unless otherwise, specified. The maximum

variation the stated sizes other than the thickness of tile shall be plus or minus 1.5 mm. The thickness of tile shall be 6 mm. Except as above the tiles shall conform to I.S. 1977-19/0

M-56. Galvanised iron pipes and fittings

56.1. Galvanised iron pipes shall be of the medium type and of required diameter and shall comply with I.S. 1239-1979. The specified diameter of the pipes shall refer to the inside diameter of the bore. Clamps, screw and all galvanised iron fittings shall be of the standard 'R' or equivalent make

M-57. Bib cock and stop cock

57.1. A bib cock is a draw off tap with a horizontal inlet and free outlet A stop cock is a valve with suitable means of connection for insertion in a pipe line for controlling or stopping the flow

57.2. They shall be of screw down type and of brass chromium plated and of diameter as specified in the description of the item. They shall conform to I.S. 781-1977 and they shall be of best Indian make. They shall be polished bright.

57.3. The minimum finished weight of bib cock and stop cock shall be as given below

Diameter	Bib cock	Stop cock	Diameter	Bib cock	Stop cock
8 mm	0.25 kg.	0.25 kg.	15 mm	0.40 kg.	0.40 kg.
10 mm	0.30 kg.	0.35 kg.	20 mm	0.75 kg.	0.75 kg.

M-58. Gun metal wheel valve

58.1. The gun metal wheel valve shall be of approved quality. These shall be of gun metal fitted with wheel and shall be of gate valve opening full way and of the size specified. These shall conform to I.S. 778-1971.

M-59. White glazed porcelain wash basin

59.1. Wash basin shall be of white porcelain first quality best Indian make and it shall conform to I.S. 2556 (Part -IV) -1972 and I.S. 771-1979. The size of the wash basin shall be as specified in item. Wash basin shall be of one piece construction with continued over flow arrangements All internal angles shall be designed so as to facilitate cleaning. Wash basin shall have single tap hole as specified. Each basin shall have a circular waste hole which is either riveted or beveled internally with 65 mm. diameter at top and 10 mm. depth to suit the waste fitting. The necessary stud slot to receive the bracket on the under side of the basin shall be provided Basin shall have an internal soap holder which shall fully drain into the bowl.

59.2. White glazed pedestal of the quality and colour as that the basin shall be provided where specified in the item. It shall be completely recessed at the back for reception of supply and wash pipe. It shall be capable of supporting the basin rigidly and adequately and shall be so designed as to make the height from the floor the floor to top of the rim of basin 750 mm. to 800 mm. as directed.

M-60. European type water closet/with low flushing

60.1. The European type water closet shall be white glazed porcelain first quality and shall be of wash down type conforming to I.S. 2556-1973 and I.S. 771-1979

60.2. 'S' trap shall be provided as required with water seal not than 50 mm. The solid plastic seat and cover shall be of best Indian make conforming to I.S 2548-1980. They shall be made of moulded synthetic materials which shall be tough and hard with high resistance to solvents and shall be free from blisters and surface defects and shall have chromium plated brass hinges and rubber buffer of suitable size.

M-61. Orrissa type water closet

61.1. The Specification of Orrissa type white glazed water closet of first quality shall conform to I.S. 2256 (Part-III) -1981 and relevant specification of Indian type water closet except that pan will be with the integral squatting pan of size 580 mm x 400 mm with raised footrest.

M-62. Indian type water closet

62.1. The Indian type white glazed water closet of first quality shall be of size as specified in the item and conforming to I.S. 771-1979 and I.S. 2556 - (Part-II) 1981. Each pan shall have integral flushing. It shall

also have an inlet at back an or front for connecting flush pipes as directed. The inside of the bottom of the pan shall have sufficient slope from the front towards the outlet and surface shall be uniform and smooth. Pan shall be provided with 100 mm. diameter 'P' or 's' trap with approximately 50 mm. Water seal and 50 mm. diameter vent horn.

M-62. A. Foot Rests

62.A.1. A pair of whit glazed earthen ware rectangular foot to minimum size 250 mm.x 130 mm. x 20 mm shall be provided with the water closet.

M-63. Glazed Earthen Ware Sink

63.1. The glazed earthen-ware sink shall be of specified size, colour and quality. They sink shall conform, to I.S. 771 part - II - 1979. The brackets for sinks shall conform to I.S 775-1970

63.2. The pipes shall conform to I.S. 1239-part-I 1973 and I.S. 404-1962. for steel and lead pipes respectively. 32 mm. brass waste coupling of standard pattern with brass chain and rubble plug shall be provided with sink.

M-64. Glazed earthen-ware Lipped type flat back urinal/corner type urinal

64.1. The lipped type urinal shall be flat back or corner type as specified in the item and shall conform to I.S 771-1979. It shall be of best Indian make and size as specified and approved by the Engineer-in-charge. The flat back of corner type urinal must be of 1st quality free from any defects, cracks etc.

M-65. Low level Enamel flushing tank

65.1. The low level enamel flushing tank shall be of 15 liters capacity. It shall conform of I S 774-1971. The flushing cistern shall be of best quality and free from any defects. The flushing tank shall have outlet 32 mm. diameter. The outlet shall be connected with W.C. pan by lead pipe or P.V.C. pipe as specified. The flushing tank shall be provided with inlet and outlet for fixing G.I. inlet pipes and over-flow pipes. The flushing cistern shall be provided with chromium plated handle for flushing The flushing tank shall be provided with bracket of cast iron so that it can be fixed on wall at specified height. The brackets shall conform to I.S. 775-1970.

M-66. Cast iron flushing cistern.

66.1. The cast iron flushing cistern shall be of 15 liters capacity. It shall conform to I.S. 774-1971. The flushing cistern shall be of best quality free from any defects. The flushing cistern shall have outlet of 32 mm diameter. The lead pipe shall conform to I.S 404 (Part-I) - 1962; For fixing G.I. inlet pipes and overflow pipe 20 mm. dia. inlet and outlet shall be provided The flushing cistern shall be provided with galvanised iron chain and pull of sufficient length and shall be got approved from the Engineer-in-charge. The cast iron flushing cistern shall be painted with one coat of anticorrosive paint and two coats of paints The flushing cistern shall be fixed on two C I brackets The C I brackets shall conform to I S 775-1970.

M-67. Flush cock.

67.1. Half turn flush cock (Heavy weight) shall be of gun metal chromium plated of diameter as specified in the description of the item. The flush cock shall conform to relevant Indian Standard.

M-68. Cast iron pipes and fittings.

68.1. All soil water, vent and anti syphonage pipes and fitting shall conform to I S.1729-1964. The pipes shall have spigot and socket ends with head on spigot end. The pipes and fitting shall be true to shape smooth, cylindrical, their inner and outer surfaces being as nearly as practicable concentric. They shall be sound and nicely cast and shall be free from cracks, laps, pinholes or there imperfection and shall be neatly dressed and carefully fettled.

68.2. The end of pipes and fittings shall be reasonable square to their axis.

68.3. The sand of cast iron pipes shall be of the diameter as specified in the description and shall be in lengths of 1.5 M., 1.8 M. including socket ends of the pipe unless shorter lengths are either specified or required at junctions etc. The pipes and fittings shall be supplied without ears unless specified or directed otherwise.

68.4. Tolerances :

68.4.1. The Standard weights and thickness of pipes shall be as shown in the following table
A tolerance up to minus 10 per cent may however be allowed against these standard weights

Sr. No.	Nominal dia. of bore	Thickness	Overall		
			1.5 m. long	1.8 m long	2. m long
1.	75 mm.	5.0 mm.	12.38 Kg.	16.52 Kg.	18.37 Kg.
2	100. mm.	5.0 mm.	18.14 Kg.	21.67 Kg.	24.15 Kg.

68.4.2. A tolerance up to minus 15 percent in thickness and 20 mm. length will be allowed For fittings tolerance in lengths shall be plus 25 mm. and minus 10 mm.

68.4.3. The thickness of fittings and their socket and spigot dimensions shall conform to the thickness and dimensions specified for the corresponding sizes of straight pipes. The tolerance in weights and thickness shall be the same as for straight pipes.

M-69. Nahni Trap

69.1. Nahni trap shall be of cast iron and shall be sound and free from porosity or other defects which affect serviceability The thickness of the base metal shall not be less than 6.5 mm The surface shall be smooth and free from craze, chips and other flaws or any other kind of defects which affect serviceability The size of nahni trap shall be specified and shall be of self cleaning design.

69.2. The Nahni trap shall be of-quality approved by the Engineer-in-charge and shall generally conform to the relevant Indian Standards.

69.3. The Nahni trap provide shall be with deep seal, minimum 50 mm. except at places where trap with deep seal cannot be accommodated. The cover shall be cast iron perforated cover shall be provided on the trap of appropriate size

M-70. Gully Trap

70.1. Gully trap shall conform to I.S. 651-1980. It shall be some, free from defects such as fire-cracks or hair cracks. The glaze of the traps shall be free from crazing. They shall give a sharp clear note when struck with light hammer. There shall be no broken blisters.

70.2. The size of the gully trap shall be as specified in the item.

70.3. Each gully trap shall have one C.I. grating of square size corresponding to the dimensions, of inlet of gully trap. It will also have a water tight C.I. cover with frame inside dimensions 300 mm. x 300 mm. the cover with frame inside dimensions 300 mm. x 300 mm. the cover and weighing not less than 4.53 Kg. and the frame not less than 2.72 Kg. The grating cover and frame shall be of sound and good casting and shall have truly square machined seating faces.

M 71. Glazed Stone Ware pipe And Fittings

71.1. The pipes and fittings shall be of best quality as approved, by the Engineer-in-charge. The pipe shall be of best quality manufactured from stone- ware of fire clay, salt glazed thoroughly burnt through the whole thickness, of a close, even texture, free from air blows, fire blisters, cracks and other imperfections, which affect the serviceability. The inner and outer surfaces shall be smooth and perfectly glazed. The pipe shall be capable to withstand pressures or 1.5 M lead without showing sign of leakage. The thickness of the wall shall not be less than 1/12th of the internal dia. The depth of socket shall not be less than 38 mm. The socket shall be sufficiently large to allow a joint of 6 mm. around the pipe.

71.2. The pipes shall generally conform to relevant I S- 651-1980.

M-72. Wall Peg Rail

72.1. The aluminum wall peg rail shall have three aluminum pegs approved quality and size. It shall be fixed on teakwood plank of size 450 mm x 75 mm x 20 mm. The teakwood shall be French polished or oil painted as specified.

M-73. G.I. Water Spot

73.1. The G.I. pipes of 40 mm dia shall be of medium quality and specials shall be of 'R' brand or equivalent brand of best approved quality

73.2. The pipe shall have length as required for the thickness of wall in which it is fixed and at outside end tee bend cut at half the length shall be provided and at other end coupling shall be provided to have better fixing. The water spout shall be provided as per detailed drawing or as directed

M-74. Asbestos Cement pipe (A.C. pipe)

74.1. The asbestos cement pipe of diameter as specified in the description of the item shall conform to I.S. 1626-1980. Special like bends, shoes, cowls, etc. shall conform to relevant Indian Standards. The interior of pipe shall have a smooth finish, regular surface and regular internal diameter. The tolerance in all dimensions shall be as I.S. 1626-part-1-1980.

M-75. Crydon Ball valve

75.1. Ball valve of screwed type including polythene float and necessary level etc shall be of the size as mentioned in the description of item and shall conform to I.S. 1703-1977

M-76. Bitumen Felt For Water proofing And Damp Proofing

76.1. Bitumen felt shall be on the fiber bases and shall be of type 2, self finished felt grade-2 and shall conform to I.S. 1322-1970

M-77. Selected Earth

77.1. The selected earth shall be that obtained from excavated material or shall have to be brought from outside as indicated in the items. If item does not indicate anything the selected earth shall have to be brought from outside.

77.2. The selected earth shall be good yellow soil and shall be got approved from the Engineer-in-charge. In no case black cotton soil or similar expansive and shrinkable soil shall be used. It shall be clean and free from all rubbish and perishable materials, stones or brick bats. The clods shall be broken to a size of 50 mm or less. Contractor shall make his own arrangement at his own cost for land for borrowing selected earth. The stacking of material shall be done as directed by the Engineer-in-charge in such a way not to interfere with any construction activities and in proper stacks.

77.3. When excavated material is to be used only selected stuff got approved from the Engineer-in-charge shall be used. It shall be stacked separately and shall, comply with all the requirements of selected earth mentioned above

M-78. Barbed Wire

78.1. The barbed wire shall be of galvanised steel and it shall generally conform to I.S. 278-1978. The barbed wire shall be of types-I whose nominal diameter for line wire shall be 2.5 mm. and point wire 2.24 mm. The nominal distance between two bars shall be 75 mm unless otherwise specified in the item. The barbed wire shall be formed by twisting together two line wires. One containing the barbs. The size of the line and point wires and barb spacing shall be as specified above. The permissible deviation from the nominal diameter of the line wire and point wire shall not exceed ± 0.08 mm

78.2. The barbs shall carry four points and shall be formed by twisting two point wires, each two turns tightly round one line wire making altogether four complete turns. The barbs shall have a length of not less than 13 mm and not more than 18 mm. The point shall be sharp and cut at an angle not greater than 35 degree of the axis of the wire forming the barbs.

78.3. The line and point wires shall be circular in section, free from scale and other defects and shall be uniformly galvanized. The line wire shall be in continuous length and shall not contain any welds other than those in the rod before it is drawn. The distance between two successive splices shall not be less than 15 meters.

78.4. The lengths per 100 Kg. of barbed wire I.S. type I shall be as under:

Nominal 1000 meter Minimum 934 meter Maximum 1066 Meter.

29
SECTION -4
Excavation

4.0.0. (A) Excavation for foundation up to 1.5 M. depth including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50 meter lead in loose or soft soil.

1.0. General

1.1. Any soil which generally yields to the application of pickaxes and shovels, phawaras rakes or any such ordinary excavating implement or organic soil, gravel silt, sand turf loam, clay, peat etc., fall under this category

2.0. Clearing the site

2.1. The site on which the structure is to be built shall be cleared, and all obstructions loose stone, materials and rubbish of all kind bush wood and trees shall be removed as directed. The materials so obtained shall be property of the Government and shall be conveyed and stacked as directed within 50 m lead. The roots of the trees coming in the sides shall be cut and coated with a hot asphalt

2.2. The rate of side clearance is deemed to be included in the rate of earth work for which no extra will be paid.

3.0. Setting out

After clearing the site the centre lines will be given, by the Engineer-in-charge. The contractor shall assume full responsibility for alignment, elevation and dimension of each and all parts of the work. Contractor shall supply labours materials, etc. required for setting out the reference marks and bench marks and shall maintain them as long as required and directed.

4.0. Excavation

The excavation in foundation shall be carried out in true line and level and shall have the width and depth as shown in the drawings or as directed. The contractor shall do the necessary shoring and shutting or providing necessary slopes to a safe angle, at his own cost. The payment for such precautionary measures shall be paid separately if not specified. The bottom of the excavated area shall be leveled both longitudinally and transversely as directed by removing and watering as required. No. earth filling will be allowed for brining it to level. If by mistake or any excavation is made deeper or wider than, that shown on the plan or directed. The extra depth or width shall be made up with concrete of same proportion as specified for the foundation concrete at the cost of the contractor. The excavation up to 1.5 m depth shall be measured under this item.

5.0. Disposal of the excavated stuff

5.1. The excavated stuff of the selected type shall be used in filling the trenches and plinth or leveling the ground in layers including ramming and watering etc.

5.2. The balance of the excavated quantity shall be removed by the contractor from the site of work to a place as directed with lead up to 50 M. and all lift.

6.0. Mode of measurements & payment

6.1. The measurement of excavation in trenches for foundation shall be made according to the sections of trenches shown on the drawing or as per sections given by the Engineer-in-charge. No payment shall be made for surplus excavation made in excess of above requirements or due to stopping and sloping back as found necessary on account of conditions of soil and requirements of safety.

6.2. The rate shall be for a unit of one cubic meter

4.0.0. (B): Excavation for foundation up to 1.5 M. depth including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50 meter lead in dense or hard soil.

1.0. Dense or Hard Soil

Any soil which generally require close application of picks or jumpers or scarifiers to. loosen it stiff clay, gravel and stone etc. fall under this category.

2.0. Workmanship

The relevant specifications of item No. 4.0.0.(A) shall be followed except that the excavation work shall be carried out in dense or hard soil,

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 4.0.0. (A) shall be followed

3.2. The rate shall be for unit of one cubic meter.

4.0.0.(C): Excavation for foundation up to 1.5 M. depth including sorting out and stacking of useful

materials and disposing of the excavated stuff up to 50 meter lead in hard murrum.

1.0. Hard murrum.

The hard murrum shall be clean of good binding quality and of approved quality obtained from approved quarries of disintegrated rocks which contain sons materials and natural mixture of clay of clarioms origin The size of hard murrum shall not be more than 20 mm.

2.0. Workmanship

The relevant specification of item No. 4.0.0.(A) shall be followed except that the excavation work shall be carried in hard murrum.

3.0. Mode of measurements & Payments

3.1. The relevant specifications of item No. 4.0.0. (A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

4.0.0.(D): Excavation for foundation up to 1.50 M. depth including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50 meter lead-soft rock not requiring blasting.

1.0. Workmanship

1.1. The relevant specifications of item No. 4.0.0.(A) shall be followed except that the excavation shall be earned out for foundation upon 1.5 M lift in soft rock not requiring blasting

1.2. The excavation in soft or disintegrated rock shall be carried out by crow bars, pickaxes or pneumatic drills or any other suitable means

1.3. If contractor desires to resort to blasting, he can do so with permission of the Engineer-in-charge but nothing extra shall be paid to him.

1.4. The materials available from soft excavation shall be properly stacked within 50 M. lead and 1.5 m. lift and shall be the property of department.

1.5. The classification of strata of the foundation soil shall be done by the Engineer-in-charge and shall be acceptable to the contractor

1.6. However this shall include the type of rock and boulder which may quarried or split with crow bars. Laterite and conglomerate also come under this category.

2.0. Mode of measurements & Payment

2.1. The relevant specifications of item No. 4.0.0 (A) shall be followed.

2.2. The rate shall be for a unit of one cubic metre.

4.0.0.(E): Excavation for foundation up to 1.5 M. depth including sorting out and stacking of useful material and disposing of the excavated stuff up to 50 meter lead in hard rocks.

1.0. Workmanship

1.1. The relevant specification of item No. 4.0.0.(A) shall be followed except that the excavation for foundation work shall be carried out in hard rock.

1.2. Excavation shall be done by blasting to the dimensions shown in the drawings or as directed. The blasting shall be carried out only with written permission of the Engineer-in-charge. All the laws, regulations etc.- pertaining to the precautions, acquisition, transport, landing and use of explosive shall be rigidly followed. The Magazine for the storage for the explosive shall be built to the design and specifications of explosive authority and located at the approved site No unauthorised persons shall be admitted into the magazine and when not in use it shall be kept securely locked No matches or inflammable materials shall be allowed in Magazine. The Magazine shall have an-effective lightning conductor. The rules of explosive 1940 revised from time to time shall be followed strictly for obtaining starting, handling, undertaking blasting work.

1.3. The contractor shall be responsible for damage to property, workmen public due to any accident due to use of explosives and operations

1.4. Precautions

1.4.1. The blasting operation shall remain in charge of competent and experienced supervisor and workmen who are thoroughly acquainted with the detail of handling explosive and blasting operations. The blasting shall be carried out during fixed hours of the day, preferably during the mid-day lunch hours or at the close of the work as ordered in writing by the Engineer-in-charge. The hours of blasting shall be notified in advance to the people in the vicinity. All the charges shall be prepared by the man in charge only.

1.4.2. Red danger flags shall be displayed prominently in all direction during the blasting operations.

1.4.3. People except those who actually light the fuse shall be prohibited from entering into this area. The flags shall be stationed at 200 m. from the firing-site in all directions and all persons including workmen shall be excluded from the flagged area at least 1.0 minutes before the firing warning whistle being sounded for this purpose

1.4.4. During excavation in rock by blasting, the lowest 15 cm. of stratus shall be blasted with light charge so

as not to shatter or weaken the underlying rock on which the foundation will be actually laid. If excavation in rock is done to large widths and length than those shown on the drawings or as directed, no payment shall be made for such over break. If excavation is done to depths greater than shown on the drawings or directed, excess depth shall be made up with foundation grade concrete as directed at the contractor's cost.

1.4.5. The charged hole shall be drilled to the required depth and in suitable places when blasting is done with powder, the fuse cut to the required length shall be inserted in the holes and the powder dropped in. The powder shall be gently tamped with copper rod with rounded ends. The explosive powder shall then be covered with trapping materials which shall be tamped tightly out firmly. When blasting is done with dynamite and other high explosive, dynamite cartridges shall be prepared by inserting the square cut ends of fuse into the detonator, and finished with dippers at the open ends. The detonator should be gently pushed into the detonator and finished with dippers at the open ends. The detonator should be gently pushed explosive. Bore holes shall be of such size that the cartridges can be easily passed down. The holes shall be cleared of all debris and explosive inserted. The space for about 20 cms, above the charge shall then be gently filled with dry clay pressed home and rest of tamping is with firmed any convenient materials gently packed with a wooden cover.

1.4.6. At a time not more than 10 such charge shall be prepared and fired. The man in charge shall blow a whistle in a recognised manner for cautioning the people. All the people shall then be required to move to number of explosions. He shall satisfy himself that all the charges have been exploded before allowing the workmen to go to the work site.

1.4.7. The contractor shall be fully responsible to strictly follow the prevailing rules and procedures regarding blasting procedures.

1.5. Misfire

1.5.1. In case of a misfire the following procedure shall be observed :

1.5.2. Sufficient time shall be allowed to account for the delayed blast. The man in charge shall inspect all the charges and determine the missed charge.

1.5.3. If it is the blasting powder charge it shall be completely flooded with water. A new hole shall be drilled at, about 45 cm, from the old and fired. This should blast the old charge. Should it not blast the old charge, the procedure shall be repeated till the old charge is blasted.

1.5.4. In case of charge of gelatine, dynamite etc, the man in charge shall gently remove the tamping and the primer with detonator and primer shall then be used to blast the charge. Alternatively the hole may be cleared of one foot of tamping and the direction then ascertained by placing a stick in the hole. Another hole may then be drilled, 15 cm away and parallel to it. The man in charge shall report to the office all cases of misfire and cause of the same and what steps were taken in connection therewith.

1.5.6. If a misfire has been found to be due to defective or dynamite, the whole quantity in the box from which defective article was taken must be sent to authority as directed for inspection to ascertain whether all the remaining materials in the box are also defective or not.

1.6. Accidents:

1.6.1. The contractor shall be solely responsible for any accident during the entire procedure of handling explosive and blasting and shall pay necessary compensation to persons affected or damage to lands or property etc, due to the blasting, without extra claims on the department.

1.7. Account:

1.7.1. A careful and day to day account of explosives shall be maintained by the contractor in an approved manner and shall be open to inspection of the Engineer-in charge. Surprise visits may also be paid by the Engineer-in-charge to the storage and in case of any unaccountable shortage or unsatisfactory accounting, the contractor shall be liable to be penalised by forfeiture of part or whole of his Security Deposit or by cancellation of tender in which case he shall not be entitled for any compensation -

1.8. Disposal of Excavated Materials:

1.8.1. No materials excavated from foundation trenches of whatever kind they may be, are to be placed even temporarily nearer than 1.5 m. or distance prescribed by the Engineer from the outer edge of excavation. All materials excavated shall remain the property of Government. Rate for excavation includes sorting out of useful materials and stacking them separately as directed within the specific lead. Materials suitable and useful for backfilling or other use shall be stacked in convenient places but not in such a way as to obstruct free movement of men, animals and vehicles or encroach upon the area required for constructional purpose. The site shall be left clean of all debris on completion.

1.8.2. Disposal of excavated materials is subject to the following :

Unsuitable materials obtained from clearing site and excavation shall be disposed off within a lead of 50 meters as directed. Useful materials obtained from clearing site and excavation shall be stacked within a lead of 50 M beyond the building areas as directed. Materials suitable for back-filling shall be stacked at convenient places within a lead of 50 M. from the structure for reuse. Useful stones from rock excavation shall be stacked neatly, within a lead of 50 M. and will be allowed to be used by the contractor on payment at rates laid down in the contract or if not so laid down, at scheduled rates of the Division or at a mutually agreed rates if there are no such rates in the schedule of rates.

1.8.3. If surplus materials are required to be conveyed beyond 50 M, conveyance will be paid for under a separate item

2.0. Mode of measurements & Payment

2.1. The work shall be measured for the work limited to the dimensions shown on drawings or directed Excavation to dimension in excess of the above will not be measured or paid for and if so ordered by the Engineer the contractor shall have to fill up the excess depth with cement concrete specified for foundation without extra payment.

2.2. Driving of sounding bars, drill holes to explore the nature of substratum up to a total length of meter distributed in 2 or 3 places in each foundation if necessary, will be considered incidental work and will not be paid for separately.

2.3. Removal of slips and blows in the foundation trenches will not be measured or paid for.

2.4. if it is necessary in the opinion of the Engineer-in-charge to carry foundation below the levels shown on the plans, the excavations for the 1.5 M of addition depth will be included in the quantity for the particular classification and will be paid for as extra at rate to be decided under the general conditions of contract unless, the contractor is willing to accept payment as tendered rates.

2.5. The rate shall be for a unit of one cubic meter

4.0.0.1.(A): Excavation for foundation for depth from 1.5 M. to 3.0 M. including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50 M. lead-loose or soft soil.

1.0. Workmanship

1.1. The relevant specifications of item No. 4.0.0. (A) shall be followed except that the excavation work shall be carried out to loose or soft soil with lift 1.5 M. to 3.0 M.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 4.0.0.(A) shall be followed.

2.2. The excavation work of from 1.5 M. to 3.0 M. shall be measured under this item

2.3. The rate shall be for a unit of one cubic meter

4.0.0.1.(B): Excavation for foundation for depth from 1.5 M. to 3.0 M. including sorting out and stacking of useful materials and disposing of excavated stuff up to 50 M. lead in Dense or Hard soil.

1.0. Workmanship

The relevant specifications of item No. 4.0.0.(B) shall be followed except that the excavation work shall be carried out with 1.5 M. to 3.0 M. lift in dense or hard soil.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No.4.0.0.(A) shall be followed.

2.2. The excavation work from 1.5 to 30M shall be measured under this item

2.3. The rate shall be for a unit of one cubic meter.

4.0.0.1.(C): Excavation for foundation for depth from 1.5 M. to 3.0 M. including sorting out and stacking of useful materials and disposing of excavated stuff up to 50 M. lead in Hard murrum.

1.0. Workmanship

1.1. the relevant specifications of item No. 4.0.0. (A) shall be followed except that the excavation work shall be carried out from 1.5 M. to 3.0 M lift in hard murrum.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 4.0.0. (A) shall be followed.

2.2. The excavation work from 1.5 M to 3.0 M shall be measured under

2.3. The rate shall be for unit of one cubic meter

4.0.0.1.(D): Excavation for foundation for depth 1.5 M. to 3.0 M. including sorting out and stacking

of useful materials and disposing of excavated stuff up to 50 M. lead in soft rock not required blasting.

1.0. Workmanship

The relevant specifications item No. 4.0.0.(D) shall be followed except that the excavation work shall be earned out from 1.5 M. to 3.0 M. lift in soft rock not required blasting.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No 4.0.0.(A) shall be followed.

2.2. The excavation work from 1.5 M. to 3.0 M lift shall be measured under this item.

2.3. The rate shall be for a unit of one cubic meter

4.0.0.1.(E): Excavation for foundation for depth 1.5 M. to 3.0 M. including sorting out and stacking of useful materials and disposing of excavated stuff up to 50 M. lead in hard rock

1.0. Workmanship

1.1. The relevant specifications of item No. 4.0.0.(E) shall be followed except that the excavation work shall be carried out from 1.5 M. to 3.0 M. lift in hard rock.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 4.0.0. (A) shall be followed.

2.2. The excavation-work from 1.5 M. to 3.0 lift shall be measured under this item

2.3. The rate shall be for a unit of cubic meter

4.0.0.2. (A): Excavation for foundation for depth from 3.0 M. to 5.0 M. including sorting out and stacking of useful materials and disposing of the excavated stuff Upton 50 M. lead in loose or soft soil;

1.0. Workmanship

1.1. The relevant specifications of item No. 4.0.0.(A) shall be followed except that the excavation work shall be carried out from 3.0 M. to 5.0. M. lift in loose or soft soil.

2.0. Mode of Measurement & Payment

2.1. Relevant specifications of item No. 4.0.0.(A) shall be followed.

2.2. The excavation work from 3.0 M. to 5.0 M. lift shall be measured under this item.

2.3. The rate shall be for a unit of one cubic meter.

4.0.0.2.(B): Excavation for foundation for depth from 3.0 M. to 5.0 M. including sorting our and stacking of useful materials and disposing of the excavated stuff up to 50 M. lead in Dense or Hard soil.

1.0. Workmanship

1.1. The relevant specifications of item No. 4 0.0.(B) shall be followed except that the excavation work shall be carried out from 3.0.m. to 5.0.m. lift in Dense or Hard soil.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 4.0.0.(A) shall be followed;

2.2. The excavation work from 3.0. M. to 5,0 M. lift shall be measured under this item.

2.3. The rate shall be for a unit of one cubic metre.

4.0.0.2.(C): Excavation for foundation for depth from 3.0 M. to 5.0 M. including sorting out and stacking of useful material and disposing of the excavated stuff up to 50 M. lead in Hard murrum.

1.0. Workmanship

1.1. The relevant specifications items No. 4 0.0. (C) shall be followed except that the excavation work shall be carried out from 3.0 m to 5.0 M in Hard murrum.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 4.0.0.(A) be followed.

2.2. The excavation work from 3.0 M. to 5.0. lift shall be measured under this item.

2.3. The rate shall be for a unit of one cubic metre.

4.0.0.2.(D) Excavation for foundation for depth from 3.0 M. to 5.0 M. including sorting out and stacking of useful materials and disposing of the excavated stuff up to 50 M. in soft rock not required blasting.

1.0. Workmanship

1.1. The relevant specification-of item NO 4 0.0.(D) shall be followed except that the excavation work shall be carried out from 3.0. M to 5.0. M soft rock not requiring blasting

2.0. Mode of Measurement & Payment

- 2.1. The relevant specification of item No. 4.0.0.(A) shall be followed.
- 2.2. The excavation work from 3.0 M. to 5.0 M. lift shall be measured under this item.
- 2.3. The rate shall be for a unit of one cubic meter
- 4.0.0.2.(E): Excavation for foundation depth from 3.0 M. to 5.0 M. including sorting out and stacking of useful material and disposing of the excavated stuff up to 50 M. lead in Hard rock.
- 1.0. Workmanship
- 1.1. The relevant specifications of item No 4.0.0.(E) shall be followed except that the excavation work shall be carried out from 3.0. M. to 5.0 M in hard rock
- 2.0. Mode of Measurement & Payment
- 2.1. The relevant specification of item No. 4.0.0.(A) shall be followed.
- 2.2. The excavation work from 3.0. M to 5.0 M, lift shall be measured under this item.
- 2.3. The rate shall be for a unit of one cubic meter.
- 4.0.0.3.(A): Extra for additional depth more than 5.0 M. for excavation for foundation including sorting out and stacking of useful material disposing of the excavated stuff up to 50 M. lead in loose or soft soil.
- 1.0. Workmanship
- 1.1. The relevant specification of item No 4.0.0 (A) shall be followed except that the excavation work shall be carried out from more than 5.0 M. lift in loose or soft soil
- 2.0. Mode of Measurement & Payment
- 2.1. The relevant specifications of item No. 4.0.0.(A) shall be followed
- 2.2. The rate shall be paid extra over and above the rate of item No. 4.0.0.2.(A) for carrying out excavation work for additional depth from 5.0 M. and above.
- 2.3. The rate shall be for a unit of cubic per meter
- 4.0.0.3.(B): Extra for additional depth more than 5.0 M. for excavation for foundation including sorting and stacking of useful materials disposing of excavated stuff up to 50 M. lead in Dense or Hard soil.
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 4.0.0.(B) shall be followed except that the excavation work shall be carried out from more than 5.0. M. lift in dense or hard soil.
- 2.0. Mode of Measurement & Payment
- 2.1. The relevant specifications of item No. 4.0.0 (A) shall be followed.
- 2.2. The rate shall be paid extra over and above the rate of item No 4.0.0 2.(B) for carrying out excavation work for additional depth from 5.0 M. and above.
- 2.3. The rate shall be for a unit of one cubic meter.
- 4.0.0.3.(C): Extra for additional depth more than 5.0 M. for excavation for foundation including sorting out and stacking of useful materials disposing of excavated stuff up to 50 M. lead in Hard murrum.
- 1.0. Workmanship
- 1.1. The relevant specification of item No. 4.0.0 (C) shall be followed except that the excavation work shall be carried out from more than 5.0 M. lift in hard murrum.
- 2.0. Mode of Measurements & Payment
- 2.1. The relevant specification of item No. 4.0.0.(A) shall be followed.
- 2.2. The rate shall be paid extra over and above the rate item No 4.0.0 2.(C) for carrying out excavation work for additional depth from 5.0 M. and above.
- 2.3. The rate shall be for a unit of one cubic meter.
- 4.0.0.3.(D): Extra for additional depth more than 5.0 M. for excavation for foundation including sorting out and stacking of useful materials disposing of excavated stuff up to 50 M. lead in soft rock not requiring blasting.
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 4.0.0.(D) shall be followed except that the excavation work shall be carried out from more than 5.0 M. lift in soft rock not requiring blasting.
- 2.0. Mode of Measurement & Payment
- 2.1. The relevant specifications of item No. 4.0.0.(A) shall be followed.

- 2.2. The rate shall be paid extra over and above the rate of item No. 4.0.0.2.(D) for carrying out excavation work for additional depth from 5.0.(M) and above.
- 2.3. The rates shall be for a unit of one cubic meter per meter
- 4.0.0.3.(E): **Extra for additional depth more than 5.0 M. for excavation for foundation including sorting out and stacking of useful material disposing of excavated stuff up to 50 M. lead in hard rock.**
- 1.0. **Workmanship**
- 1.1. The relevant specification of item No 4.0.0(E) shall be followed except that the excavation work shall be carried out from more than 50 m. lift in hard rock
- 2.0. **Mode of Measurement & Payment**
- 2.1. The relevant specifications of item No.4.0 0.(A) shall be followed.
- 2.2. The rates shall be paid extra over and above the rate of item No. 4.0.0 2.(E) for carrying out excavation work for additional depth from 5.0. M. and above.
- 2.3. The rate shall be unit of one cubic meter per meter
- 4.12. **Filling available excavated earth (excluding rock) in trenches, plinth sides of foundations, etc., in layers not exceeding 20 CM. depth, consolidating each deposited layer by ramming and watering.**
- 1.0. **Workmanship**
- 1.1. The earth to be used for filling shall be free from salts, organic or other foreign matter. All clods of earth shall be broken.
- 1.2. As soon as the work in foundation has been completed and measured the site of foundation shall be cleared of all debris, brick bats, mortar dropping etc., and filled with earth in layers not exceeding 20 cms. Each layer shall be adequately watered, rammed and consolidated before the succeeding layer is laid The earth shall be rammed with iron rammers where feasible and with the but ends of crow-bars, where rammer cannot be used.
- 1.3. The plinth shall be similarly filled with earth in layers not exceeding 20 cms. adequately watered and consolidated by ramming with iron or wooden rammers. When filling reaches finished level the surface shall be flooded with water for at least 24 hours and allowed to dry and then rammed and consolidated.
- 1.4. The finished level of filling shall be kept to shape intended to be given to floor.
- 1.5. In case off large heavy duty flooring like factory flooring, the consolidation may be done by power rollers, where so specified. The extent of consolidation required, shall also be as specified.
- 1.6. The excavated stuff of the selected type shall be allowed to be used in filling the trenches and plinth. Under no circumstances black cotton soil be used for filling the plinth.
- 2.0. **Mode of Measurements & Payment**
- 2.1. The payment shall be made for filling in plinth and trenches. No deduction shall be made for shrinkage or voids, if consolidated as instructed above.
- 2.2. The rate shall be for a unit of one cubic meter.
- 4.24. **Filling in plinth with sand under floors including watering, ramming consolidating and dressing etc. complete.**
- 1.0. **Materials**
- 1.1. Sand shall conform to M 5
- 2.0. **Workmanship**
- The relevant specifications of item No. 4.12 shall be followed except that sand shall be filled in under floors, including watering, ramming, consolidating and dressing etc , complete.
- 3.0. **Mode of Measurements & Payment**
- 3.1. The relevant specifications of item No. 4.12 shall be followed.
- 3.2. The rate includes cost of collecting, carting sand with all lead and labour for filling the same in plinth under floors.
- 3.3. The rate shall be for a unit of one cubic meter.
- 4.0.0.4. **Filling in foundation and plinth with murrum or selected soil in layers of 20 cm. thickness including watering, ramming and consolidating etc., complete.**
- 1.0. **Materials**
- 1.1. Murrum shall be clean, of good binding quality and of approved quality obtained from approved pits/ quarries of disintegrated rocks which contain silicon material and natural mixture of clay of clarkons origin. The size of murrum shall not be more than 20 mm

2.0. Workmanship

2.1. The relevant specifications of item No. 4.12 shall be followed except that the murrum or selected soil shall be filled in foundations and plinth in 20 cms layer including consolidating, ramming, watering, dressing etc. complete

3.0. Mode of Measurements & Payment

3.1. The relevant specifications of item No. 4.12 shall be followed-

3.2. The rate includes cost of collecting and carting murrum / or selected earth of approved quality with all lead and labour required for filling in trenches and plinth.

3.3. Rate shall be for a unit of one cubic meter.

4.0.0.5. **Filling in foundation and plinth with brick-bats / chhara in layers of 20 cms. thickness including watering, ramming and consolidating etc. complete.**

1.0. Materials

Brick bats shall conform to M.14

2.0. Workmanship

The relevant specification of item No. 4.12 shall be followed except that brick bats of-burnt bricks shall be filled in foundation and plinth in 20 cms layer including watering, ramming, consolidating etc.,*complete.

3.0. Mode of Measurements & Payment

3.1. The relevant specification item No: 4 12 shall be followed.

3.2. The rate includes cost of collecting and carting brick bats/chhara with all lead and labour required filling in trenches and plinth.

3.3. The rate shall be for a unit of one cubic meter

4.27. **Boring holes 3.5 M. deep in ordinary soil (for cast in situ piles) and getting out the soil disposal of the surplus excavated soil as directed within a lead of 50 M. for following diameter for piles, (i) 200 mm. (ii) 250 mm, (iii) 300 mm.**

1.0. Workmanship

1.0. The ground shall be roughly leveled and after making the position of piles, the holes shall be bored with a spiral angle to the 3.5 M. depth and specified diameter using boring guide.

2.0. The bore holes shall be truly vertical and uniform bore through out of specified diameter. After boring to the required depth, the bore shall be cleared off the loose soil and disposal of surplus excavated stuff as directed within a lead of 50 M. . 2.0? Mode of Measurement & Payment

2.1. The rate for boring holes shall include :

(a) roughly leveling the ground in positions where piles are to be provided (b) Making the position of piles by pegs and boring guide and also for shifting of boring guide. (c) Bailing out water, if any met with during boring. (d) Disposal or surplus excavated soil within a lead of 50 M and (e) All tools, plants, equipments and labour required for satisfactory completion or work.

2.2. The rate shall be for a unit of one Number.

4.28. **Extra for under ramming inside the bore holes for under rammed piles of following nominal diameter :(i) 200 mm. (ii) 250, (iii) 300 mm.**

1.0. Workmanship

The relevant specifications of item No. 4.27 shall be followed except that after boring to the required depth, the bore shall be enlarged at the bottom by an under rammer 2 to 2 1/2 times the diameter of the bore as directed It shall be ensured that the bore for the pile shall be enlarged to the correct diameter.

2.0. Mode of Measurement & Payment

2.1. The relevant specification of item No. 4.27 for under reaming the piles.

2.2. The rate shall be paid extra over and above the rate of item No. 4.27 for under ramming the piles.

2.3. The rate shall be for a unit of one number.

SECTION 5
Plain & RCC Work

- 5.1.6. Providing and laying in foundation and plinth/under floors lime concrete with hard broken aggregate 40 mm. nominal size and 40% mortar comprising of 1 Lime putty : 2 fine sand and curing complete excluding cost of form work.

1.0. Materials

Water shall conform to M-1, Sand shall conform to M-6 Lime shall conform to M-2, Graded aggregate 40 mm. nominal size shall conform to M-12

2.1. General

2.1.1. Before starting the concrete the bed of the foundation trenches shall be cleared of all loose materials and watered and rammed as directed.

2.2. Proportion of Mix

2.2.1. The proportion of lime, sand and aggregate shall be specified in the item of the work and shall be measured by volume.

2.2.2. The lime mortar shall consist of proportion of 1 lime putty : 2 sand by volume. The lime mortar shall be prepared by wet process. Power driven mill shall be used for preparation of lime mortar. The slaked lime shall be placed in the mill in even layer and ground for 180 revolutions with sufficient water. The water shall be added as required during grinding and care shall be taken not to add more water so that it will bring the mixed materials to a consistency of stiff paste, thoroughly wetted sand shall then be added evenly and the mixture ground for another 180 revolutions.

2.2.3. Lime mortar shall be kept, protected from sun and rain till used-up, covering it by tarpaulin or open sheds.

2.2.4. All the lime mortar shall be used as soon as possible after grinding. It should be used on the day on which it is prepared but in no case mortar made earlier than 36 hours shall be permitted for use.

2.3. Mixing:

2.3.1. The concrete shall be mixed in mechanical mixer. Mixing shall be continued until there is uniform distribution of the materials and the mass is uniform in colour and consistency but in no case mixing shall be done for less than 2 to 3 minutes.

2.4. Laying & Compacting:

2.4.1. The concrete shall always be used while quite fresh it shall be laid (not thrown) in layers not exceeding 150 mm. in thickness and shall be well and quickly rammed with wooden or iron rammers, till the required compaction is achieved. The concrete laid shall not be of too fluid consistency. After it has been mixed no more water shall be added, but the surface during and after compaction shall be kept damp. In laying consecutive layers, the layer cast shall be well watered and made rough before the upper layer is laid. The concrete shall be kept continuously wet for period of 7 days from the date of placing of until it is built over whichever is more.

2.5. Mode of Measurement & Payment :

2.5.1. The concrete work shall be measured in length, breadth and depth as specified on drawing or as directed, correct up to nearest centimeter and cubical content shall be worked out nearest up to two places of decimals.

2.5.2. The rate shall be for unit of one cubic meter.

- 5.1.8. Providing and laying in foundation and plinth/under floors lime concrete with graded bricks aggregate 40 mm. nominal size and 40% mortar comprising of 1 lime putty : 2 fine sand and curing complete, excluding cost of form work.

1.0. Materials

1.1. Water shall conform to M-1. Lime mortar shall conform to M-10. Brick bats aggregate 40 mm. nominal sizes shall conform to M-14.

2.0. Workmanship

2.1. The relevant specification of item No. 5.1.6. shall be followed except that brick aggregate shall be used instead of graded stone aggregate.

3.0. Mode of Measurements & Payment

3.1. The concrete work shall be measured in length, breadth and depth as specified in drawing or as directed, correct up to nearest centimeter and cubical content shall be worked out up to two places of decimals.

3.2. The rate shall be for a unit of cubic meter.

5.3.2.(A) Providing and laying cement concrete 1:3:6. (1 cement : 3 coarse sand : 6 graded stone aggregate 40 mm. nominal size) and curing complete excluding the cost of form work in foundations and plinth.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3 Sand shall conform to M-5. Stones aggregate 40 mm. nominal size shall conform to M-12.

2.0. Workmanship

2.1. General

2.1.1. Before stating concrete the bed of foundation trenches shall be cleared of all loose materials, leveled, watered and rammed as directed

2.2. Proportion of Mix:

2.2.1. The proportion of cement, sand and coarse aggregate shall be one part of cement, 3 parts of sand and 6 parts of stone aggregates and shall be measured by volume.

2.3. Mixing:

2.3.1. The concrete shall be mixed in a mechanical mixer at the site of work. Hand mixing may however be allowed for smaller quantity of work if approved by the Engineer-in-charge. When hand mixing is permitted by the Engineer-in-charge in case of break-down of machineries and in the interest of the work, it shall be carried out on a water tight platform and care shall be taken to ensure that mixing is continued until the mass is uniform in colour and consistency. However in such case 10% more cement than otherwise period 1 1/2 to 2 minutes. The quantity of water shall be just sufficient to produce a dense concrete of required workability for the purpose.

2.4. Transporting & Placing the Concrete:

2.4.1. The concrete shall be handed from the place, of mixing to the final position in not more than 15 minutes by the method as directed and shall be placed into its final-position, compacted and finished within 30 minutes of mixing with water i.e. before the setting commences.

2.4.2. The concrete shall be laid in layers of 15 cms. to 20 cms.

2.5.1. The concrete shall be rammed with heavy iron rammers and rapidly to get the required compaction and to allow all the interstices to be filled with mortar.

2.6. Curing:

2.6.1. After the final set, the concrete shall be kept continuously wet if required by ponding for a period of not less than 7 days from the date of placement.

2.7. Mode of Measurement & Payment:

2.7.1. The concrete shall be measured for its length, breadth and depth, limiting dimensions to those specified on plan or as directed.

2.7.2. The rate shall be for a unit of one cubic meter.

5.3.3.(A) Providing and laying cement concrete 1:4:8 (1 cement: 4 coarse sand : 8 graded stone aggregate 40 mm. nominal size) and curing complete, excluding cost of form work in foundations and plinth.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-5 stone aggregate 40 mm. nominal size shall conform to M-12.

2.0. Workmanship

2.1. Relevant Specifications of item No. 5.3.2 shall be followed except that cement concrete shall be mixed in the preparation of 1:4:8 instead of 1:3:6 by volume.

3.0. Mode of measurement and payment

3.1. The concrete shall be measured for its length, breadth and depth, limiting dimensions to those specified on plans or as directed

3.2. The rate shall be for a unit of one cubic meter

5.3.14.(A) Providing and laying cement concrete 1:3:6 (1 cement : 3 coarse sand : 6 crushed stone aggregate 20 mm. nominal size) and curing complete including cost of form work in wall caps/coping.

1.0. Material & Workmanship

1.1. The relevant specification of item No. 5.3.2. (A) shall be followed except that the work shall be carried out for coping and wall caps, except the stone aggregate 20 mm. nominal size shall be used. The concrete work of wall caps/coping.

2.0. Mode of measurements and payment

2.1. The relevant specification of item No. 5.3.2. (A) shall be followed except that the rate includes cost of necessary form work.

- 2.2. The rate shall be for a unit of one cubic meter.
- 5.3.3. Providing and laying brick bats cement 1:4:8 (1 cement : 4 coarse sand : 8 graded bricks bats), and curing complete excluding the cost of form work in foundation and plinth.
- 1.0. Materials
- 1.1. Water shall conform to M-1 Cement shall conform to M-3. Sand shall conform to M-6 Brick bat shall conform to M-14
- 2.0. Workmanship
- 2.1. The specification of this item shall be followed as per item No 5.3.14 (A) except that the proportion of brick bat cement concrete shall be 1:4:8 i.e. 1 part of cement 4 part of coarse sand and 8 parts of graded brick bat by volume, using graded brick bat as coarse aggregate instead of stone aggregates
- 3.0. Mode of Measurements & Payment
- 3.1. The concrete work shall be measured in length, breadth and depth as specified on drawing limiting dimensions to those specified on drawings or as directed.
- 3.2. The rate shall be for a unit of one cubic meter.
- 5.3.4.(A) Providing and laying cement concrete 1:5:10 (1 cement : 5 coarse sand : 10 graded stone aggregate 40 mm. nominal size) and curing complete, excluding the cost of form work, for foundation and plinth.
- 1.0. Materials
- 1.1. Water shall conform to M-1. Cement shall conform to M-3 Sand shall conform to M-6 Stone aggregate 40 mm nominal size shall conform to M-12.
- 2.0. Workmanship
- 2.1. The relevant specification of item No. 5.3.2, (A) shall be followed for the work except that the work is to be carried out in cement concrete 1:5:10
- 3.0. Mode of Measurement & Payment
- 3.1. The concrete shall be measured for its length, breadth and depth, limiting dimensions to those specified on plans or as directed.
- 3.2. The rate shall be for a unit of one cubic meter.
- 5.3.8.(A) Providing and laying cement concrete 1:5:10 (1 cement : 5 coarse sand : 10 graded brick bats 10 mm. nominal size) and curing complete excluding, cost of form work in foundation and plinth.
- 1.0. Materials
- 1.1. Water shall conform to M-1 Sand shall conform to M-6 Cement shall conform to M-3. Brick bats shall conform to M-14
- 2.0. Workmanship
- 2.1. The relevant specification of item No 5.3.4 shall followed except that brick bats aggregate shall be used instead of stone aggregate.
- 3.0. Mode of Measurement & Payment
- 3.1. The relevant specification of item No 5.3.4 shall be followed
- 3.2. The rate shall be for a unit of one cubic meter
- 5.3.2.(B) Providing and laying brick bat cement concrete 1:3:6 (1 cement : 3 coarse sand : 6 graded-brick bats) and curing complete excluding cost of form work in foundation and plinth.
- 1.0. The specification of item No 5.3.2 (A) shall be followed except that the brick bats shall be used as coarse aggregate instead of stone aggregates.
- 2.0. Mode of Measurement & Payment
- 2.1. The relevant specification of item No 5.3.5 (A) shall be followed for mode of measurements and payment except that it excludes the cost of form work.
- 2.2. The rate shall be for a unit or one cubic meter.
- 5.4.18. Providing throating or plaster drip and molding to R.C.C. Chhajjas.
- 1.0. Materials
- Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6 Cement mortar shall conform to M-11
- 2.0. Workmanship
- 2.1. The work shall be carried out as directed. The proportion of mix for finishing shall be in C.M. 1:2 by volume. Curing shall be done for not less than 7 days. The work shall be carried out in best workman like manner. The throating or plaster drip and mounding shall be one centimeter in thickness.

5.7.5. Extra for providing and mixing Water Proofing material in cement concrete in mix proportions recommended by the manufacturers.

2.0. Workmanship

2.1. The proportions of materials for the cement concrete shall be mentioned with the specifications of that item. The quantity of water proofing materials to be added and the method of addition shall be as specified by manufacturers.

2.2. Mixing:

2.2.1. The mixing of the water proofing materials in cement, water or concrete shall be done according to the specifications of the manufacture.

3.0. Mode of Measurements and Payment

3.1. The payment is extra over and above the rate of concrete for mixing water proofing proper.

3.2. The rate shall be for a unit of one lithe or kg. per quintal of cement in which water proofing material is added.

5.7.1. Providing and laying damp proof course 25 mm, thick cement concrete 1:2:4 (1 cement : coarse sand :4 stone aggregate 10 mm, nominal size) and curing complete.

1.0. The specifications of item No. 5.3.13, (A) of ordinary concrete with or without reinforcement shall be followed except that the size of the stone aggregate shall be 10 mm nominal size and the concrete work shall be carried out in 25 mm, thick damp proof course

2.0. Mode of measurements & payment

2.1. The rate includes cost of all materials and labour required to complete the item

2.2. The rate shall be for a unit one sq. meter.

5.3.13. Providing and laying cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm, nominal size) and curing complete excluding cost of form work in (A) foundation and plinth, (B) independent piers, columns and pillars up to floor two level.

1.0. Materials

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Grit shall conform to M-9. Graded stone aggregate 20 mm nominal size shall conform to M-12.

2.0. General

2.1. The concrete mix is not required to be designed by preliminary testes. The proportion of the concrete mix shall be 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm, nominal size) by volume concrete work shall have exposed concrete surface or as specified in the item

2.2. The designation ordinary M-100, M-150m M-200, M-250 specified as per I.S. correspond approximately to 1:3:6, 1:2:4, 1:1:1/2:3 and 1:1:2 nominal mix of ordinary concrete by volume respectively

2.3. The ingredients required for ordinary concrete containing one bag of cement of 50 kg. by weight (0.0342 Cu M.) for different proportions of mix shall be as under:

Grade of concrete	Total quantity of dry aggregate by volume per 50 kgs. of cement to be taken as the sum of individual volume of fine and coarse aggregates, maximum	Proportion of fine aggregate to coarse aggregate	Quantity of water per 50 Kgs. of cement maximum
1	2	3	4
M-100 (1:3:6)	300 Liters	Generally 1:2 for fine aggregate to coarse aggregate by volume 160 but subject to an upper limit of 1:1.1/2 and lower limit	34 Liters
M-150 (1:2:4)	220 Liters		32 Liters
M-200 (1:1.1/2:3)	100 Liters		30 Liters
M-250 (1:1:2)			1:3 27 Liters

2.4. The water cement ratios shall not be more than specified in the above table. The cement content of the mix specified in the table shall be increased if the quantity of water in mix has to be met eased to overcome the difficulties of placements and compaction so that the water-cement ratio specified in the table is not exceeded.

2.5. Workability of the concrete shall be controlled by maintaining a water -cement-ratio that is found to give a concrete mix which is just sufficient wet to be placed and compacted without difficulty with the means available.

2.6. The maximum size of coarse aggregate shall be as large as possible within the limits specified but in no case greater than one forth of the minimum thickness of the member provided that the concrete can be placed without difficulty so as to surround all reinforcement thoroughly and to fill the corners of the form.

2.7. For reinforced concrete work; coarse aggregates having a nominal size of 20 mm. are generally considered satisfactory.

2.8. For heavily reinforced concrete members as in the case of ribs of main beams, the nominal maximum size of coarse aggregate should usually be restricted to 5 mm. less than the minimum clear distance between the main bar or 5 mm. less than the minimum cover to the reinforcement whichever is smaller.

2.9. Where the reinforcement is widely spaced as in solid slabs, limitations of size of the aggregate may not be so important, and the nominal maximum size may some times be as great as or greater than the minimum cover.

2.10. Admixture maybe used in concrete only with approval of Engineer-in-charge based upon the evidence that with the passage of time neither the compressive strength of concrete is reduced nor are other requisite qualities of concrete and steel impaired by the use of such admixtures.

3.0. Workmanship

3.1. Proportioning : Proportioning shall be done by volume, except which shall be measured in terms of bags of 50 kg. weight; the volume of one such bag being taken as 0.0342 cu. meter Boxes of suitable size shall be used for measuring sand aggregate. The size of boxes (internal) shall be 35 x 25 cms. and 40 cms deep while measuring the aggregate and sand the boxes shall be filled without shaking ramming or hammering. The proportioning of sand shall be on the basis of its dry volume and in case of damp sand, allowances for bulk age shall be made.

3.2. Mixing :

3.2.1. For all work, concrete shall be mixed in a mechanical mixer which along with other accessories shall be kept in first-class working condition and so maintained throughout the construction Measured quantity of aggregate, sand and cement required for each batch shall be poured into the claim of the mechanical mixer while it is continuously running. After half a minute of dry mixing measured quantity of water required for each batch of concrete mix shall be added gradually and mixing continued for another one and a half minute Mixing shall be continued till materials are uniformly distributed and uniform colour of the entire mass is obtained and each individual particle of the coarse aggregate shows complete coating of mortar containing its proportionate amount of cement. In no case shall the mixing be done for less than 2 minutes after all ingredients have been put into the mixer.

3.2.2. When hand mixing is permitted by the Engineer-in-charge for small jobs or for certain other reasons, it shall be done on the smooth watertight platform large enough to allow efficient turning over the ingredients of concrete before and after adding water Mixing platform shall be so arranged that no foreign material gets mixed with concrete nor does the mixing water flow out. Cement in required number of bags shall be spread in a layer of uniform thickness on the mixing platform. Dry coarse and fine aggregate and cement shall then be mixed thoroughly by turning over to get a mixture to uniform colour. Specified quantity water shall then be added gradually through a rose can and the mass turned over till a mix of required consistency is obtained. In hand mixing quantity of cement shall be increased by 10 percent above that specified

3.2.3. Mixers which have been out of use for more than 30 minutes shall be thoroughly cleaned before putting in a new batch. Unless otherwise agreed to by the Engineer in-charge the first batch of concrete from the mixture shall contain only two thirds of normal quantity of coarse aggregate. Mixing plant shall be thoroughly cleaned before changing from one type of cement to another

3.3. Consistency:

3.3.1. The degree of consistency which shall depend upon the nature of the work and methods of vibration of concrete, shall be determined by regular slump tests in accordance with I.S. 1199-193. The slump of 10 mm. to 25 mm shall be adopted when vibrators are used and 80 mm. when vibrators are not used,

3.4. Inspection:

3.4.1. Contractor shall give the Engineer-in-charge due notice before placing any concrete in the forms to permit him to inspect and accept the false work and forms as to their strength, alignment and general fitness but such inspection shall not relieve the contractor of his responsibility for the safety of men machinery materials and for results obtained immediately before concreting all forms shall be thoroughly cleaned.

3.4.2. Centering design and its erection shall be got approved from the engineer-in-charge. One carpenter with helper shall invariably be kept present throughout the period of concreting. Movement of labour and other persons shall be totally prohibited for reinforcement laid in position. For access to different parts suitable mobile platforms shall be provided so that steel reinforcement in position is not disturbed. For ensuring proper cover, mortar blocks of suitable size shall be cast and tied to the reinforcement. Timber kapachi or metal pieces shall not be used for this purpose.

3.5. Transporting and laying:

3.5.1. The method of transporting and placing concrete shall be as approved. Concrete shall be so transported and placed that no contamination, segregation or loss of its constituent material takes place. All form work shall be cleaned and made free from standing water dust, snow or ice immediately before placing of concrete. No concrete

shall be placed in any part of the structure until the approval of the engineer-in-charge has been obtained.

3.5.2. Concreting shall proceed continuously over the area between construction joints. Fresh concrete proper contraction joint is formed. Concrete shall be compacted in its final position within 30 minutes of its discharge from the mixer. Except where otherwise agreed to by the engineer-in-charge, concrete shall be deposited in horizontal layers to a compacted depth of not more than 0.45 meter when internal vibrators are used and not exceeding 0.30 meter in all other cases.

3.5.3. Unless otherwise agreed to by the Engineer-in-charge concrete shall be dropped in to place from a height exceeding 2 meters. When trucking or chutes are used they shall be kept close and used in such a way as to avoid segregation. When concreting has to be resumed on a surface which has hardened, it shall be roughened, swept clean, thoroughly wetted and covered with a 13 mm. thick layer of mortar composed of cement and sand in the same ratio as in the concrete mix itself. This 13 mm. layer of mortar shall be freshly mixed and placed immediately before placing of new concrete. Where concrete has not fully hardened, all laitance shall be removed by scrubbing the wet surface with wire or bristle brushes, care being taken to avoid dislodgement of any particles of coarse aggregate. The surface shall then be thoroughly wetted, all free water removed and then coated with neat cement grout. The first layer of concrete to be placed on this surface shall not exceed 150 mm. in thickness and shall be well rammed against old work, particular attention being given to corners and close spots.

3.5.4. All concrete shall be compacted to produce a dense homogeneous mass with the assistance of vibrators, unless otherwise permitted by the Engineer-in-charge for exceptional cases, such as concreting under water, where vibrators cannot be used. Sufficient vibrators in serviceable condition shall be kept at site so that spare equipment is always available in the even of breakdowns. Concrete shall be judged to be compacted when the mortar fills the spaces between the coarse aggregate and begins to cream up to form an even surface. Compaction shall be completed before the initial setting starts i.e. within 30 minutes of addition of water to dry mixture. During compaction, it shall be observed that needle vibrators are not applied on reinforcement which is likely to destroy the bond between concrete and reinforcement.

3.6. Curing:

Immediately after compaction, concrete weather including rain, running water, shocks, vibration, traffic, rapid temperature changes, frost and drying out process. It shall be covered with wet sacking has Sian or other similar absorbent material approved, soon after the initial set, and shall be kept continuously wet for a period of not less than 14 days from the date of placement. Masonry work over foundation concrete may be started after 48 hours of its laying but curing of concrete shall be continued for a minimum period of 14 days.

3.7. Sampling and testing of concrete:

3.7.1. Samples from fresh concrete shall be taken as per I.S. 1199-1959 and cubes shall be made, cured and tested at 7 days or 28 days as per requirements in accordance with I.S. 526-1959. A random sampling procedure shall be adopted to ensure that each concrete batch shall have a reasonable chance of being tested i.e. the sampling should be spread over the entire period of concreting and cover all mixing units. The minimum frequency of sampling of concrete of each grade shall be in accordance with following:

Quantity of concrete in the work.	No of samples	Quantity of concrete in the works	No of samples
1-5 cmt.	1	16-30 cmt.	3
6-15 cmt.	2	31-50 cmt.	4
51 and above	4 ± one additional for each additional 50 mm. or part thereof.		

Note: At least one sample shall be taken from each shift, Ten test specimens shall be made from each sample, five for testing at 7 days and the remaining five at 28 days. The samples of concrete shall be taken on each day of concreting as per above frequency. The number of specimens may be suitably increased as deemed necessary by the Engineer-in-charge when procedure of tests given above reveals a poor quality of concrete and in other special cases.

3.7.2. The average of the group of cubes cast for each day shall not be less than the specified cube strength of 150 K/g Cm² at 28 days. 20% of the cubes cast for each day may have value less than the specified strength provided the lowest value is not less than 85% of the specified strength. If the concrete made in accordance with the proportions given for a particular grade does not yield the specified strength, such concrete shall be classified as belonging to the appropriate lower grade. Concrete made in accordance with the Proportions given for a particular grade shall not, however be placed in a higher grade on the ground that the test strength are higher than the minimum specified.

3.8. Stripping:

3.8.1. The Engineer-in-charge shall be informed in advance by the contractor of his intention to strike the form work. While fixing the time of removal of form work, due consideration shall be given to local conditions.

character of the structure, the weather and other conditions that influence the setting of concrete and of the materials used in the mix. In normal circumstances (generally where temperatures are above 20°C) and where ordinary concrete is used, forms may be struck after periods specified in item No.9.1 (A) for respective item of form work.

3.8.2. All form work shall be removed without causing any shock or vibration as would damage the concrete. Before the gots and struts are removed, the concrete surface shall be gradually exposed, where necessary in order to ascertain that concrete has sufficiently hardened. Centering shall be gradually and uniformly lowered in such a manner as to permit the concrete to take stresses due to its own weight uniformly and gradually. Where internal metal ties are permitted, they or their removable parts shall be extracted without causing any damage to the concrete and remaining holes filled with mortar. No permanently embedded metal part shall have less than 25 mm. cover to the finished concrete surface. Where it is intended to re-use the form work, it shall be cleaned and made good to the satisfaction of the Engineer-in-charge. After removal of form work and shutting, the Executive Engineer shall inspect the work and satisfy by random checks that concrete produced is of good quality.

3.8.3. Immediately after the removal of forms, all exposed bolts etc. passing through the cement concrete member and used for shuttering or any other purpose shall be cut inside the cement concrete member to a depth of at least 25 mm. below the surface of the concrete and the resulting holes be filled by cement mortar, all fins, caused by form joints, all cavities produced by the removal of form ties and all other holes and depressions, honeycomb spots, broken edges or corners and other defects, shall be thoroughly cleaned, saturated with water and carefully pointed and rendered true with mortar of cement and fine aggregate mixed in proportions used in the grade of concrete that is being furnished and of as dry consistency as is possible to use. Considerable pressure shall be applied in filling and pointing to ensure thorough filling in all voids. Surface which are pointed shall be kept moist for a period of 24 hours. If rock pockets/honeycombs in the opinion of the Engineer-in-charge are of such an extent or character as to effect the strength of the structure materially or to endanger the life of the steel reinforcement, he may declare the concrete defective and require the removal and replacement of the portions of structure affected.

4.0. Mode of Measurement & Payment

4.1. The consolidated cubical contents of concrete work as specified in item shall be measured. No deduction shall be made for

(a) Ends of dissimilar materials such as joints, beams, posts, girders, fallers, purling trusses, corbels and steps etc., up to 500-Sq. Cm. in section.

4.2. The rate includes cost of all materials labour, tools and plant required for mixing, placing in position, vibrating and compacting, finishing, as directed, curing and all other incidental expenses for producing concrete of specified strength. The rate excludes the cost of form work.

4.8. The rate shall be for a unit of one cubic meter.

5.4.1. Providing and laying cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) and curing complete excluding cost of form work and reinforcement for reinforced work in : (A) Foundations, footing base of columns and mass concrete. (C) Slabs, landings, shelves, balconies, lintels, beams, girders and cantilever up to floor two level. (D) Columns, pillars, posts, and struts up to floor up to floor two level (E) Staircase up to floor two level (K) Vertical and horizontal fins up to floor two-level.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 5.3.13 shall be followed except that the work shall be carried out for reinforced concrete work for work as specified in item 1.2. In addition, the following stipulations shall be followed for:

(a) The bars shall be kept in position by the following methods :

(i) In case of beam and slab construction, sufficient number of precast cover blocks in cement mortar 1:2 (1 cement : 2 coarse sand) about 4 cms. x 4 cms. section and of thickness equal to the specified cover shall be placed between the bars and shuttering as to secure and maintain the requisite cover of concrete over the reinforcement. In case of cantilevered or doubly reinforce beams or slabs, the main reinforcing bars shall be held in position by introducing chain spacers or supports bars at 1.0 to 1.2 meter centers.

(ii) In case of columns and walls, the vertical bars shall be kept in position by means of timber templates with slots accurately cut in them, the templates shall be removed after concreting has been done below it. The bars may be also be suitably tied by means of annealed steel wires to the shuttering to maintain their position during concreting.

1.2. AH bars projecting from pillars, columns, beams, slabs etc, to which other bars and concrete are to be attached or bonded to later on, shall be protected with a coat of thin neat cement grout, if the bars are not likely to be incorporated with succeeding mass of concrete within the following 10 days. This coat of thin neat cement shall be removed before concreting.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 5.3.13 shall be followed.

- 2.2. The volume Occupied by reinforcement shall not be deducted from R.C.C. work.
- 2.3. The rate shall be for a unit of one cubic meter.
- 5.4.4. Providing and laying cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) for reinforced concrete chhajjas not exceeding 10cms. thickness up to floor two level including finishing the exposed surface with cement mortar 1:3 (1 cement : 3 fine sand) to give a smooth and even surface, centering and form work and curing complete excluding cost of reinforcement.
- 1.0. Materials & Workmanship**
- 1.1. The cement mortar shall conform to m-11.
- 1.2. The relevant specification of item No. 5.3.13 and 5.4.1 shall be followed except that the work shall be carried out for reinforced concrete chhajjas not exceeding 10 cms. in thickness.
- 1.3. The specifications for form work and centering shall be as per item No. 9.1.
- 1.4. The finishing work in cement mortar 1:3 (1 cement : 3 fine sand) shall be carried out as per specifications of item No. 17.49 (j). Before the plastering is done, the surface of the concrete shall be raked for proper bond.
- 2.0. Mode of measurements & payment**
- 2.1. The relevant specification of item No. 5.3.13 and 5.4.1 shall be followed except that the work of chhajjas up to 10 cms. shall be earned out including centering form work and finishing the surface with cement mortar 1:3 (1 cement : 3 fine sand).
- 2.2. The rate shall be for a unit of one cubic meter.
- 5.4.10. Providing an Mild Steel reinforcement for R.C.C. work including bending binding and placing in position etc. complete up to floor two level.
- 1.0. Materials**
- 1.1. Mild Steel bars shall conform to M-18. Mild steel binding wires shall conform to M-21.
- 2.0. Workmanship**
- 2.1. The work shall consist of furnishing and-placing reinforcement to the shape and dimensions shown as on the drawings or as directed
- 2.2. Steel shall be clean and free from rust and loose mill scale at the time of fixing in position and subsequent concreting.
- 2.3. Reinforcing steel shall conform accurate to the dimensions given in the bar bending schedules shown on relevant drawings. Bars shall be bent cold to specified shape and dimensions or as directed, using a proper bar bender, operated by hand or power to attain proper radius of bends. Bars shall not be bent or straightened in a manner that will injure the material. Bars bent during transport or handling shall be straightened before being used on the work. They shall not be heated to facilitate bending Unless otherwise specified a "U" type hook at the end of each bar shall invariably be provided to main reinforcement. The radius of the bend shall not be less than twice the diameter of the round bar and the length of the straight part of the bar beyond the end of the curve shall be at least four times the diameter of the round bar. In case of bars which are not round and in case of deformed bars, the diameter shall be taken as the diameter of circle having an equivalent effective area. The hooks shall be suitably encased to prevent any splitting of the concrete.
- 2.4. All the reinforcement bars shall lie accurately placed in exact position shown on the drawings, and shall be securely held in position during placing of concrete by annealed binding wire not less than 1 mm in size, and by using stay blocks or metal chair spacers, metal hangers supporting wires or other approved devices at sufficiently close intervals. Bars shall not be allowed to sag between supports nor displaced during concreting or any other operations of the work. All devices used for positioning shall be of non-corrodible material. Wooden and metal supports shall not extend to the surface of concrete, except where shown on drawings. Placing bars on layers of freshly laid concrete as the work progresses for adjusting bar spacing shall not be allowed. Pieces of broken stone or brick and wooden blocks shall not be used. Layers of bars shall be separated by spacer bars, precast mortar blocks or other approved devices. Reinforcement after being placed in position shall be maintained in a clean condition until completely embedded in concrete. Special care shall be exercised to prevent any displacement of reinforcement in concrete already placed. To prevent reinforcement from corrosion, concrete cover shall be provided as indicated on drawings. All the bars protruding from concrete and to which other bars are to be lapped and which are likely to be exposed for a period exceeding 10 days shall be protected by a thick coat of neat cement grout.
- 2.5. Bars crossing each other where required shall be secured by binding wire (annealed) of size not less than 1 mm. in such a manner that they do not slip over each other at the time of fixing and concreting.
- 2.6. As far possible, bars of full length shall be used. In case this is not possible. Over lapping of bars shall be done as directed. When practicable, overlapping bars shall not touch each other, but be kept apart by 25 mm. Where not feasible, overlapping bars shall be bound with annealed wires not less than 1 mm. thick

twisted tight. The overlaps shall be staggered for different bars and located at points, along the span where neither shear nor bending moment is maximum.

2.7. Whenever indicated on the drawings or desired by the Engineer-in-charge, bars shall be jointed by couplings which shall have a cross-section sufficient to transmit the full stresses of bars. The ends of the bars that are jointed by coupling shall be upset for sufficient length so that the effective cross section at the base of threads is not less than the normal cross-section of the bar. Threads shall be standard threads. Steel for coupling shall conform to I.S. 225.

2.8. When permitted or specified on the drawings, joints of reinforcement bars shall be welded so as to transmit their full stresses. Welded joints shall preferably be located at points where steel will not be subject to more than 75 percent of the maximum permissible stresses and welds shall be staggered so that at any one section not more than 20 percent of the rods are welded. Only electric arc welding using a process which excludes air from the molten metal and conforms to any or all other special provisions for the work shall be accepted. Suitable means shall be provided for holding bars securely in position during welding. It shall be ensured that no voids are left in welding and when welding is done in two or three stages, previous surface shall be cleaned properly. Ends of the bars shall be cleaned of oil, loose scale, rust, stains, paint and other foreign matter before welding. Only competent welders shall be employed on the work. The M.S. electrodes used for welding shall conform to I.S. 814. Welded pieces of reinforcement shall be tested. Specimen shall be taken from the actual site and their number and frequency of test shall be as directed.

3.0. Mode of Measurements & Payment

3.1. For the purpose of calculating consumption, wastage shall not be permitted beyond 5 percent. Excess consumption over 5% will be charged at penal rate.

3.2. Reinforcement shall be measured in length including overlaps, separately for different diameters as actually used in the work. Where welding or coupling is resorted to in place lap joints, such joints shall be measured for payment as equivalent length of overlap as per design requirement. From the length so measured, the weight of reinforcement shall be calculated in tones on the same basis of as per M-18 even though steel is supplied to the contractor by the department on actual weight. Length shall include hooks at the ends. Wastage and annealed steel wire for binding shall not be measured and the cost of these items shall be deemed to be included in the rate for reinforcement.

3.3. The rate for reinforcement includes cost of steel binding wires, its carting from Department store to work site, cutting, bending, placing, binding and fixing in position as shown on the drawings and as directed. It shall also include all devices for keeping reinforcement in approved position, cost of joining as per approved method and all wastage and spacer bars.

3.4. The rate shall be for a unit of One Kg.

5.4.11. High yield deform bars steel reinforcement for R.C.C. work including bending, binding and placing in position complete up to floor two level.

1.0. Materials

1.1. Cold twisted steel bars (high yield strength deformed bars) shall conform to M.19 Mild steel binding wires shall conform to M-21.

2.0. Workmanship

2.1. The specifications of item No. 5.4.10 shall be followed except that the cold twisted steel bars shall be used with or without hooks at the ends. Deformed bars without hooks shall, however, comply with relevant anchorage requirements.

3.0. Mode of Measurement & Payment

3.1. The relevant specifications of item No. 5.4.10 shall be followed.

3.2. The rate shall be for a unit of One kg.

5.4.13. Extra for additional lift of concrete for all R.C.C. work above floor two level excluding cost of reinforcement.

1.0. Materials & Workmanship.

The relevant specifications for item No. 5.4.1 shall be followed for the work except that the R.C.C. work shall be done for ground floor i.e. above plinth level to first floor level.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 5.4.1 shall be followed except that rate shall be for extra lift above plinth to floor two level over and above the rate of concrete at floor two level.

2.2. The rate shall be for a unit of one cubic meter per floor.

5.4.13.(A) Extra for additional lift of reinforcement steel for all R.C.C. work above floor two level.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 5.4.10 as may be applicable, shall be followed except that the work shall be carried out above floor two level for each floor.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 5.4.10 or 5.4.11 as may be applicable shall be followed except

that the work shall be carried out above floor tow level.

2.2. The rate shall be for a unit of one kg. per floor.

5.6.2. Providing up to floor two level precast cement concrete or grill 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 6 mm; nominal size) reinforced with 1.6 mm. dia mild steel size wire including roughening, cleaning fixing and finishing in cement mortar 1:3 and curing complete.

(A) 50 mm. thick (B) 40. mm. thick (C) 25. mm. thick (E) 100 mm. thick.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Mortar shall conform to M-11. Aggregates shall conform to M-12. Mild steel wire shall conform to M-21. Shattering shall conform to M-26.

2.0. Workmanship

It shall be cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 6 mm. nominal size), reinforced with 1.6. mm. dia mild steel wire unless otherwise specified. The thickness of the jali shall be as specified in the item. The jali shall be set in position true to line and level before the jambs sills and soffits to the opening are plastered. It shall then be properly cemented with cement mortar 1:3 (1 cement : 3 sand) and rechecked for levels. Finally the jambs, sills and soffits shall be plastered gripping the jali uniformly on all sides.

3.0. Mode of measurement of payment

3.1. The item shall be measured in square meter.

3.2. The rate shall be for a unit of one square meter.

5.8.1. Providing and laying controlled concrete M-150 and curing complete excluding the cost of form work and reinforcement for reinforced concrete work in:

(A) Foundation, footings, base of columns, and mass concrete, (B) Walls from top of foundation/level up to floor two level. (C) Slabs, pillars, posts and struts, up to floor two level (E) Staircase up to floor two level. (F) Vertical and horizontal fins up to floor two level.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Grit shall conform to M-8 Course aggregate shall conform M-12.

2.0. General

2.1. The relevant specification of item No. 5.4.1. of ordinary concrete shall be followed except that the concrete mix shall be designed from preliminary tests. The proportioning of cement and aggregates shall be done by weight and necessary precautions shall be taken in the production to ensure that the required work cube strength is attained and maintained. The controlled concrete shall be in grades of M-100, M-150, M-200, M-250, M-300, M-350 & M-400 with prefix controlled added to it. The letter M refers to mix and the numbers specify 28 days works cube compressive strength of 150 mm. cubes of the mix expressed in Kg./Cmt.

2.2. The proportion of cement, sand and coarse aggregate shall be determined of weight. The weight batch machine shall be used for maintaining proper control over the proportion of aggregates as per mix design. The strength requirements of different grades of concrete shall be as under:

Grade Concrete	Compressive strength of 15 cms. cubes in Kg./Cmt. at 28 days, conducted in accordance with I.S. 516-1959. Preliminary test Min.	Work-test Min.
M-150	200	150
M-200	260	200
M-250	320	250
M-300	380	300
M-350	440	350
M-400	500	400

In all cases, the 28 days compressive strength specified in above be the criteria for acceptance or rejection of the concrete. Where the strength of a concrete mix as indicated by tests, lies in between the strength of any two grades specified in the above table, such concrete shall be classified in for purpose as concrete belonging to the lower of the grades between which its strength lies.

3.0. Workmanship

3.1. The proportions for ingredients chosen shall be such that concrete has adequate workability for conditions prevailing on the work question and can be properly compacted with means available except where it can be shown to the satisfaction of the Engineer-in-charge, that supply of properly graded aggregate of uniform quality can be maintained till the completion of work, grading of aggregate shall be controlled by obtaining the coarse aggregates in different sizes and bending them in the right proportions as required. Aggregates of different sizes shall be

stocked in separate stock piles. The required quantity of material shall be stock piled several hours, preferably a day before use. The grading of coarse and fine aggregate shall be checked as frequently as possible, the frequency for a given job being determined by Engineer-in-charge to ensure that the suppliers are maintaining the uniform grading as approved for samples used in the preliminary tests.

3.2. In proportioning concrete, the quantity of both cement and aggregate shall be determined by weight. Where the weight of cement is determined by accepting the maker's weight per bag, a reasonable number of bags shall be weighted separately to check the net weight. Where cement is weighted from bulk stocks at site and not by bags, it shall be weighed separately from the aggregate. Water, shall either be measured by volume in calibrated tanks or weighed. All measuring equipment shall be maintained in clean, and serviceable condition. Their accuracy shall be periodically checked.

3.3. It is most important to keep the specified water cement ratio constant and at its correct value. To this end, moisture content in both fine and coarse aggregates shall be determined by the Engineer-in-charge according to the weather conditions. The amount of mixing water shall then be adjusted to compensate for variations in the moisture content. For the determination of moisture content in the aggregates, I.S. 2386 (Part-III) shall be referred to. Suitable adjustments shall also be made in the weights of aggregates due to variation in their moisture content. Minimum quantity of cement to be used in controlled concrete shall not be less than 220 kg/M³ in plain concrete and not less than 250 kg/M³ in reinforced concrete.

4.0. Mode of measurement & payment

4.1. The relevant specifications of item No.5.4.1 shall be followed, except that the controlled concrete R.C.C. work as specified in item shall be measured under this item. The rate excludes cost of form work.

5.8.2. Providing and laying controlled cement concrete M-200 and curing complete, excluding the cost of form work and reinforcement for reinforced concrete work in :

- (A) Foundations, footings base of columns, and mass concrete. (B) walls from top of foundation up to floor two level (C) Slabs, landings, shelves, balconies lintels, beams, girders and cantilever up to floor two level, (D) Columns, pillars, posts and struts upto floor two level (E) Stair cases up to floor two level (K) Vertical and horizontal fins upto floor two level.

1.0. Materials & Workmanship

The relevant specifications of item No. 5.8.1 shall be followed except that the grading of concrete shall be controlled concrete M-200 grades for works 35 specified in item.

3.0. Mode of measurement and payment

2.1. The relevant specifications of item No, 5.8.1. shall be followed.

2.2. The rate shall be for one cubic meter.

5.8.3. Providing and laying controlled cement concrete M-250 and curing complete excluding the cost of reinforcement of reinforced concrete work in:

- (A) Foundations, footings, bases of columns, and the like and mass concrete (B) Walls from, top of foundation level up to floor two level (C) Slabs, landing, shelves, balconies, beams, girders and cantilever up to floor two level (D) Columns, pillars, struts up to floor two level.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 5.8.1. shall be followed except the grading of concrete shall be controlled concrete M-250 grades for the works as specified in the item.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 5.8.1. shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

5.00.1. Providing and laying ordinary concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregates 20 mm. nominal size) and finishing smooth with curing etc., complete including the cost of form work but excluding the cost of reinforcement for R.C.C. work in: (I) Slabs up to 8 cms. thickness (II) Slabs having more than 8 cms. and up to (III) Slabs having more than 10 cms. and up to 13 cms. thickness (IV) Slabs having more than 13 cms. and up to 15 cms. thickness.

1.0. Materials & Workmanship

1.1. The relevant specifications for item No. 5.4.1, shall be followed for concrete work and relevant specifications of item No. 9.1, shall be followed for form work and centering. The concrete surface shall be smooth finished with cement mortar 1:3 (1 cement: 3 fine sand) as per item No. 17.59 (I) The thickness shall be as specified in the item.

2.0. Mode of measurement & payment

2.1. The relevant specification for item No. 5.4.1 shall be followed except that item shall include the item providing from work and centering work as directed.

2.2. The rate shall be for a unit of one cubic meter.

5.00.2. Providing and laying controlled cement M-150 and finishing smooth with curing etc. complete including the cost of form work but excluding the cost of reinforcement for R.C.C. work in : (I) slabs up to 8 cms. thickness (II) Slabs more than 8 cms. 10 cms. (III) Slabs more the 10 cms. and up to 13 cms. (IV) Slabs more than 13 cms. and up to 15 cms.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 5.8.1, shall be followed for concrete work and item No. 9.1, shall be followed for form work and centering. The concrete surface shall be smooth finished with cement mortar 1:3 (1 cement : 3 fine sand) as per No. 17.59 (I) The thickness shall be as specified in the item.

2.0. Mode of Measurement & Payment

2.1. The relevant of item No. 5.8.1, shall be followed except that the item shall include the cost and from work and centering.

2.2. The rate shall be for a unit of one cubic meter.

5.00.3. Providing and laying ordinary cement concrete 1:2:4 (1 cement: 2 coarse sand : 4 graded stone aggregates 20 mm. nominal size) exposed work with curing etc. complete. including the cost of work but excluding the cost of reinforcement for R.C.C. work in : (I) Slabs up to 8 cms. thickness (II) Slabs having more than 8 cms.-and up to 10 cms. thickness (HI) Slabs having more than 10 cms. and up to 13 cms. thickness. (IV) Slabs having more than 13 cms. and up to 15 cms. thickness.

1.0. Materials & Workmanship

1.1. There relevant specifications of item No. 5.4.1, shall be followed for concrete work and that of form work and centering work shall be followed as per item No. 9.1, and 9.7. the thickness of the slab shall be as specified in the item.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 5.4.1, shall be followed except that form work and centering work shall be included in the item.

2.2. The rate shall be for a unit of one cubic meter.

5.00.4. Providing any laying controlled cement concrete M-150 exposed work with curing etc., complete including the cost of form work but excluding the cost of reinforcement for R.C.C. work in : (I) Slabs up to 8 cms. thickness (II) Slabs having more than 8 cms. and up to 10 cms. thickness (III) Slabs having more than 10 cms. and up to 13 cms. thickness. (IV) Slabs having more than 13cms. and up to 15 cms. thickness.

1.0. Materials & Workmanship

1.1. The relevant specification of item No 5.4.1, shall be followed for controlled concrete and the relevant specifications of item No. 9.7, and 9.1, shall be followed for exposed concrete form work and centering work. The thickness of the slab shall be as specified in the item.

2.0. Mode of Measurement & Payment

2.1. The relevant specifications of item No. 5.8.1, shall be followed except that the form work and centering work shall be included in the item.

2.2. The rate shall be for a unit of one cubic meter.

5.00.5. Providing and laying ordinary cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 grades stone aggregate 20 mm. nominal size) for R.C.C. lintel including finishing smooth with curing etc. complete including the cost of form work but excluding the cost of reinforcement.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 5.81, shall be followed for concrete work, relevant specifications of item No. 17.59.(I) for finishing work and relevant specifications of item No. 9.1, shall be followed form work and centering work The concrete work shall be followed for the form work and centering work for exposed concrete work.

2.0. Mode of measurement & payment

2.1. The relevant specification of item No. 5.3.1, shall be followed except that the item includes the cost form work for exposed concrete work.

- 2.2. The rate shall be for a unit of one cubic meter.
- 5.00.6. Providing and laying cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) and finishing smooth with curing etc., complete, including the cost of form work but excluding reinforcement for R.C.C. work in : (A) Beams : (I) Having cross sectional areas 0.05 to 0.08 Sq. meter. (II) Having cross sectional area more than 0.08 Sq. up to 0.12 Sq. mt (III) Having cross sectional area more than 0.12 Sq. Mt. and up to 0.18 Sq. Mt (B) Column; (I) Having cross sectional area 0.05. to 0.08 Sq. mt. (III) Having cross sectional area more than 0.12 Sq.Mt. and up to 0.18 Sq.mt.
- 1.0. Materials & Workmanship
- 1.1. The relevant specifications of item No. 5.4.1. shall be followed for concrete work and item No. 9.1. shall be followed for form work and centering work. The finishing shall be done in cement mortar 1:3 (1 cement: 3 fine sand) as per item No. 17.59(1). The cross sectional area of beam shall be specified in item.
- 2.0. Mode of measurement & payment
- 2.1. The relevant specification of item No. 5.4.1. shall be followed but the form work and centering work shall be included in the item.
- 2.2. The rate shall be for a unit of one cubic meter.
- 5.00.7. Providing and laying controlled cement concrete M-150 exposed work with curing etc. complete, including the cost of form work but excluding the cost of reinforcement for R.C.C. work in : (A) Beams : (I) Having cross sectional area 0.05 to 0.08 Sq. mt. (II) Having cross sectional area more than 0.08 Sq. mt. up to 0.12 Sq.mt (III) Having cross sectional area more than 0.12 Sq. mt. and up to 0.18 Sq.mt.: (B) Columns; (I) Having cross sectional area of 0.05 to 0.08 Sq.mt (II) Having cross sectional area more than 0.08 sq.mt. and up to 0.12 sq.mt. (III) Having cross sectional area more than 0.12 Sq.Mt and up to 0.18 Sq.mt.
- 1.0. Materials & Workmanship
- 1.1. The relevant specifications of item No. 5.8.1. shall be followed for controlled concrete work as specified in item for M-150 and relevant specifications of item 9.1 shall be followed for the form work centering work for exposed cement work.
- 2.0. Mode of measurement & payment
- 2.1. The relevant specifications of item No. 5.8.1 shall be followed except that the form work and centering work shall be included in the item.
- 2.2. The rate shall be for a unit of one cubic meter.
- 5.00.8. Providing and laying controlled cement concrete M-200 exposed work with curing etc. complete, including the cost of form work but excluding the cost of reinforcement for R.C.C. work in (A) Beams : (I) Having cross section area 0.05 to 0.08 Sq. mt (II) Having cross sectional area 0.08 Sq.mt and up to 0.12 Sq. mt. (III) Having cross sectional area 0.12 Sq. and up to 0.18 Sq. Mt. (B) Columns : (I) Having cross sectional area 0.05 to 0.08 Sq.Mt. (II) Having cross sectional area more than 0.08 Sq.Mt and up to 0.12 Sq.Mt. (III) Having cross sectional area more than 0.12 Sq. mt. and up to 0.18 Sq.Mt.
- 1.0. Materials & Workmanship
- 1.1. The relevant specifications of item No. 5.8.1. shall be followed for controlled concrete work for work as specified in item for M-200 and relevant specifications of item 9.7 and 9.1 shall be followed for the form work and centering work for exposed cement work.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specification of item No. 5.8.1. shall be followed except that the item includes the cost of form work and centering work for exposed work.
- 2.2. The rate shall be for a unit one cubic meter.
- 5.00.9. Providing and laying controlled cement concrete M-250 exposed work with curing etc. complete including the cost of form work but excluding the cost of reinforcement for R.C.C. work in : (A) Beams : (I) Having cross sectional area 0.05 to 0.08 Sq.mt.(II) Having cross sectional areas more than 0.08 Sq.mt. and up to 0.12 Sq. mt (III) Having cross sectional area more than 0.12 Sq.mt. and up to 0.18 Sq. Mt. (5) Columns : (I) Having cross sectional area 0.05 to 0.08. Sq.Mt (II) Having cross sectional area more than 0.08 Sq. mt. and up to 0.12 Sq. mt. (III) Having cross sectional area more than 0.12 Sq.mt. and up to 0.18 Sq.mt.
- 1.0. Materials & Workmanship
- 1.1. The relevant specifications of item No. 5.8.1. shall be followed for controlled concrete work for the work as specified in the item for M-250 and the relevant R.C.C. lintels shall be carried out.
- 2.0. Mode of measurement & payment
- 2.1. The relevant specifications of item No. 5.4.1 shall be followed except that the cost of form work finishing and centering shall be included in the item.
- 2.2. The rate shall be for a unit of one cubic meter.

SECTION – 6 Masonry Work

- 6.12 (A)** Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundations and plinth in cement mortar 1:5 (1 cement :5 fine sand) modular bricks.

1.0. Materials

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Brick shall conform to M-15. Cement mortar shall conform to M-11.

2.0. Workmanship

2.1. Proportion:

2.1.1. The proportion of the cement mortar shall be 1:5 (1 cement: 5 fine sand) by volume.

2.2. Wetting of bricks:

2.2.1. The bricks required for masonry shall be thoroughly wetted with clean water for about two hours before use or as directed. The cessation of bubbles, when the bricks are wetted with water is an indication of thorough wetting of bricks.

2.3. Laying:

2.3.1. Bricks shall be laid in English bond unless directed otherwise. Half or cut bricks shall not be used except when necessary to complete to bond; closures in such case shall be cut to required size and used near the ends of walls.

2.3.2. A layer of mortar shall be spread on full width for suitable length of the lower course. Each brick shall first be properly bedded and set home by gently tapping with handle of trowel or wooden mallet. Its inside face shall be flushed with mortar before the next brick is laid and pressed against it. On completion of course, the vertical joints shall be fully filled from the top with mortar.

2.3.3. The walls shall be taken up truly in plumb. All courses shall be laid truly horizontal and all vertical joint shall be truly vertical. Vertical joints in alternate course shall generally be directly one over the other. The thickness of brick course shall be kept uniform.

2.3.4. The brick shall be laid with frog up wards. A set of tools comprising of wooden straight edges, mason's spirit level, square half meter rub, and pins, string and plumb shall be kept on the site of work for frequent checking during the progress of work.

2.3.5. Both the faces of walls of thickness greater than 23 cms. shall be kept in proper place. All the connected brick work shall be kept not more than one meter over the rest of the work. Where this is not possible, the work shall be raked back according to bond (and not left toothed) at an angle not steeper than 45 degrees.

2.3.6. All futures, pipes, outlets of water, hold fasts of doors and windows etc. which are required to be built in wall shall be embedded in cement mortar

2.4. Joints:

2.4.1. Bricks shall be so laid that all joints are quite flush with mortar. Thickness of joints shall not exceed 12 mm. The face joints shall be raked out as directed by raking tools daily during the progress of work, when the mortar is still green so as to provide key for plaster or pointing to be done.

2.4.2. The face of brick shall be cleaned the very day on which the work is laid and all mortar dropping removed.

2.5. Curing:

2.5.1. Green work shall be protected from rain suitably. Masonry work shall be kept moist on all the faces for a period of seven days. The top of masonry work shall be kept well wetted at the close of the day.

2.6. Preparation of foundation bed:

2.6.1. If the foundation is to be laid directly on the excavated bed, the shall be leveled, cleared of all loose materials, cleaned and wetted before starting masonry. If masonry is to be laid on concrete footing, the top of concrete shall be cleaned and moistened. The contractor shall obtain the engineer's approval for the foundation bed before foundation masonry is started. When pucca flooring is to be provided flush with the top to plinth, the inside plinth offset shall be kept lower than the outside plinth top by the thickness of the flooring.

3.0. Mode measurements & payment

3.1. The measurements of this item shall be taken for the brick masonry fully completed in foundation up to plinth. The limiting dimensions not exceeding those shown on the plinths or as directed shall be final. Battered tapered and curved portions shall be measured net.

3.2. No deduction shall be made from the quantity of brick work, for any extra payment made for embedding in masonry or making holes in respect of following items:

- (1) Ends of joists, beams, posts, girders, purfins, trusses, corbel, steps etc. where cross sectional area does not exceed 500 Sq.Cm.
- (2) Openings not exceeding 1000 Sq.Cm.
- (3) Wall plates and bed plates, bearing of slabs, chajjas and the like whose thickness does not exceed 10 Cms. and the bearing does not extend to the full thickness of wall.
- (4) Drainage holes, and recesses for cement concrete blocks to embed hold fasts for doors, windows etc.
- (5) Iron fixtures, pipes up to 300 mm. dia hold fasts, and doors and windows built into masonry and pipes etc. for concealed wiring.
- (6) Forming chases of section not exceeding 350 -Sq. Cm. in masonry.

3.3. Apertures for fire places shall not be deducted nor shall be paid for separately.

3.4. The rate shall be for a unit of one cubic meter.

6.12. (B) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundations and plinth in cement mortar 1:5 (1 cement : 5 fine sand) conventional bricks.

1.0. Materials

Cement mortar of proportion 1:5 shall conform to M-11. Conventional bricks shall conform to M-15.

2.0. Workmanship

The relevant specification of item No. 6.12 (A) shall be followed except that the bricks to be used shall be modular bricks and the proportion of cement mortar is 1:6.

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 6.12(A) shall be followed.

3.2. The rate shall be a unit of one cubic meter.

6.13.(A) Bricks work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm in foundation and plinth in cement mortar 1:6 (1 cement : 6 fine sand) with conventional bricks.

1.0. Materials

Water shall conform to M-1. Cement mortar shall conform to M-11. Bricks shall conform to M-15.

2.0. Workmanship

2.1. The relevant specification of item No. 6.12 (A) shall be followed except that the bricks to be used shall be conventional bricks and proportion of cement mortar shall in C.M. 1:6.

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 6.12(A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.0.0.1(A) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in cement mortar 1:8 (1 cement : 8 fine sand), with Modular bricks.

1.0. Materials

Water shall conform to M-1. Brick shall conform to M-15. Cement mortar shall be conform to M-11.

2.0. Workmanship

2.1. The relevant specification of item No. 6.12(A) shall be followed except that the proportion of cement mortar shall be cement mortar 1:8 and bricks used shall be conventional bricks.

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 6.12(A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.0.0.1.(B) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in cement mortar 1:8 (1 cement : 8 fine sand), with conventional bricks.

1.0. Materials

Water shall conform to M-1. Brick shall conform to M-15, cement mortar shall be conform to M-11.

2.0. Workmanship

2.1. The relevant specifications of item No. 6.12(A) shall be followed except that the proportion of cement mortar shall be cement mortar 1:8.

3.0. Mode of measurement & payment

3.1. The relevant specifications of item No. 6.12(A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.0.0.1.(A) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in lime mortar 1:1.5 (1 Lime putty : 1.5 fine sand) modular bricks.

1.0. Materials

Lime mortar of proportion (1:1.5) shall conform to M-10. Bricks shall conform to M-15.

2.0. Workmanship

2.1. The relevant specification of item No. 6.12(A) shall be followed except that the proportion of cement mortar shall be cement mortar 1:8 and bricks used shall be conventional bricks.

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 6.12(A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.001.(B) Brick work using common burnt clay building having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in cement mortar 1:8 (1 cement: 8 fine sand), with conventional bricks.

1.0. Materials

Water shall conform to M-1. Brick shall conform to M-15, Cement mortar shall be conform to M-11.

2.0. Workmanship

2.1. The relevant specifications of item No. 6.12. (A) shall be followed except that the proportion of cement mortar shall be cement mortar 1:8.

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 6.12. (A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.0.0.2.(A) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in lime mortar 1:1.5 (1 Lime putty: 1.5 find sand) modular bricks.

1.0. Materials

Lime mortar of proportion (1:1.5) shall conform to M-10. Bricks shall conform to M-15.

2.0. Workmanship

The relevant specification of item No. 6.12. (A) shall be followed except the masonry work shall be carried out in lime mortar 1:1.5 (1 lime putty 1.5 fine sand) in foundation and plinth.

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 6.12. (A) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

6.0.0.2.(B) Brick work using common burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in lime mortar 1:1.5 (1 Lime putty : 1.5 find sand) conventional bricks.

1.0. Materials & Workmanship

The relevant specification of item No. 6.12(A) and 6.0.0.2(A) shall be followed except that the masonry work shall be carried out by using conventional bricks in lime mortar 1:1.5 (1 Lime putty: 1.5 fine sand) in foundation and plinth.

2.0. Mode of measurements & payment

2.1. The relevant specification of item No. 6.12(A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

6.0.0.3.(A) Brick work using common burnt clay building brick having crushing strength not less than 35 Kg. Sq. Cm. in foundation and plinth in lime mortar 1:2 (1 lime putty :2 find sand) modular bricks.

1.0. Materials & workmanship

The relevant specification of item No. 6.12(A) and 6.0.0.(A) shall be followed except that the masonry work shall be carried out in lime mortar 1:2 (1 Lime putty : fine sand) in foundation and plinth.

2.0. Mode of measurements & payment

2.1. The relevant specification of item No. 6.12 (A) shall be followed.

2.2. The rate shall be for a one cubic meter.

6.0.0.3(3) Brick work using burnt clay building bricks having crushing strength not less than 35 Kg/Sq. Cm. in foundation and plinth in lime mortar 1:2 (1 Lime Putty : 2 find sand) modular bricks.

1.0. Materials & Workmanship

The relevant specifications of item No. 6.12 A and 6.0.03 shall be followed except that the masonry work shall be carried out in lime mortar 1:2 (1 lime : 2 fine sand) using conventional bricks in foundation and plinth.

6.19.(A) Brick work using common burnt clay building brick having crushing strength not less than 35 kg/sq.cm. for super structure above plinth level up to floor two level in cement mortar 1:5 (1 cement: 5 fine sand) modular bricks.

1.0. Materials

Bricks shall conform to M-15. Cement mortar shall conform to M-11.

2.0. Workmanship

2.1. The relevant specification of item No. 6.12 (A) shall be followed except that the masonry work shall be carried out above plinth level to floor two level i.e. for ground floor.

2.2. The frames of doors, windows, cupboards etc. shall be housed into the brick work at the correct location and level as directed. The heavy steel doors, window frames etc. shall be built in with work, but for ordinary steel doors and windows required opening for frames, hold-fast, etc., shall be in the wall and frame embedded later on in order to avoid damage to the frames.

2.3. Necessary scaffolding shall be provided. The supports of the scaffolding shall be sound and strong tied, together with horizontal pieces over which the scaffolding plunks shall be fixed. Simple scaffolding shall be allowed normally. In this case scaffolding pole shall rest in hole header horizontal course only. Minimum number of holes be left in brick work for supporting horizontal scaffolding poles. The contractor is responsible for providing and maintaining sufficiently strong scaffolding so as to withstand all loads likely to come upon it.

2.4. For the face of brick work, where plastering is to be done, joints shall be raked out to a depth not less than thickness of joints. The face of brick work shall be cleaned and mortar dropping removed on very same day that brick work is laid.

3.0. Mode of measurements & payment

3.1. The masonry work of G.F. i.e. above plinth level to floor two level shall be measured and paid under this item.

3.2. Brick work in parapet shall be included in the corresponding masonry item of store immediately below the floor above which the parapet is built.

3.3. No deduction shall be made from quantity of brick work nor any extra payment made for embedding in masonry of marking holes in respect of following item.

(1) Ends of joints, beams, posts, girders, rafters, purlins trusses corbel, steps, etc. where cross sectional area does not exceed 500 sq.cm.

(2) Opening not exceed in 1000 sq.cm.

(3) Wall plate and bed plates bearing of slab, chhajjas, and like whose thickness does not exceed 10 cms. and the bearing does not extend the full thickness of wall.

(4) Drainage holes and recesses for cement concrete blocks to embed hold fasts for doors, window etc.

(5) Iron fixtures, pipes up to 300 mm. dia. hold fasts of doors, and window built into masonry and pipes etc. for concealed wiring.

(6) Forming charges of section not exceeding 350 sq.cm. in masonry.

(7) Apparatuses for fire places, shall not be deducted nor shall extra labour required to make splicing of jumps, throating and making trenches over the aperture be paid for separately.

3.4. The rate shall be for a unit of one cubic meter.

6.19.(B) Brick work using common burnt clay building bricks having crushing strength not less than 35 kg/sq. cm. for super structure above plinth up to floor two level in cement mortar 1:5 (1 cement: 5 fine sand) conventional bricks.

1.0. Materials & Workmanship

The relevant specification of item No. 6.19(A) shall be followed except that brick masonry work shall be carried out with conventional bricks.

2.0. Mode measurement and payment

2.1. The relevant specification of item No. 6.19 (A) Shall be followed.

2.2. The rate shall be for a unit of one cubic meter per meter.

6.20 Extra for brick in super structure above floor two level.

1.0. **Materials and workmanship**

The relevant specifications of item masonry work to be earned out shall be followed except that this work is for additional lift of one floor above two level.

2.0. **Mode of measurements and payment**

2.1. The relevant specification of item No. 6.19 (A) masonry work shall be followed.

2.2. The extra payment shall be made for additional lift above floor two level to each additional floor over and above the rate of masonry work.

2.3. The rate shall be for a unit of cubic meter per floor.

6.30.I(A) **Half brick masonry in common burnt clay building having crushing strength not less than 35 kg/sq.cm. in cement mortar 1:4 (1 cement : 4 coarse sand) for super-structure above plinth level up to floor two level with conventional bricks.**

1.0. **Materials**

Bricks shall conform to M-15. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Cement mortar shall conform to M-11.

2.0. **Workmanship**

2.1. Relevant specifications of bricks, wetting and laying of bricks, joints, curing etc shall conform to item no. 6.19.(A) except that the brick work of half shall be carried out.

2.2. Cement mortar used in masonry work shall be in proportion of 1 part of cement and 4 parts of sand by volume.

2.3. AH bricks shall be laid stretcher wise, breaking joints with those in the upper and lower courses. The wall shall be taken truly plumb. All courses shall be laid truly horizontal and all vertical joints shall be truly vertical. The bricks shall be laid with frogs upwards. A set of masons tools shall be maintained on work as required for frequent checking.

3.0. **Mode of measurement and payment**

3.1. The half brick masonry work in foundation and plinth shall be measured under this item the limiting dimensions shall not exceed those shown in the plan or as directed. Any work done extra over the specified dimensions shall be ignored.

3.2. The relevant specifications of item no. 6.12, shall be followed. The length shall be measured nearest to one cm.

3.3. The rate shall be for a unit of one sq. meter.

6.30.I(B) **Half brick masonry in common burnt clay building bricks crushing strength not less than 35 kg/sq. cm. in cement mortar 1:4 (1 cement : 4 coarse sand) for super-structure above plinth level up to floor two level with conventional bricks.**

1.0. **Materials and Workmanship**

1.1. The relevant specifications of item No. 6.30.1 (A) shall be followed for bricks, wetting, laying of bricks, joints, curing, except that the bricks to be used shall be conventional bricks instead of modular bricks.

2.0. **Mode of measurement and payment**

2.1. The limiting dimensions shall not exceed those shown in the plan or as directed. Any work done extra over specified dimensions shall be ignored.

6.30.II(A) **Half brick masonry in common burnt clay building bricks having crushing strength not less than 35 kg/sq.cm. in cement mortar 1:5 (1 cement : 5 coarse sand) with modular bricks in foundations and plinth.**

1.0. **Materials & workmanship**

The relevant specifications of item No. 6.30.I (A) shall be followed except the half brick masonry work shall be carried out in cement mortar 1:5 (1 cement : 5 coarse sand) with modular bricks in foundation and plinth.

2.0. **Mode of measurement and payment**

2.1. The relevant specifications of item no. f, 30. I (A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

6.30.II(B) **Half brick masonry on common clay building bricks having crushing strength not less than 35 kg/sq. cm. in cement mortar 1:5 (1 cement : 5 coarse sand) in foundation and plinth using conventional bricks.**

1.0. **Materials & workmanship**

1.1. The relevant specifications of item No. 6.30.I (A) shall be followed for bricks, wetting, laying of bricks, joints, curing, except that the bricks to be used shall be conventional bricks instead of modular bricks.

2.0. **Mode of measurement and payment**

2.1. The relevant specifications of item No. 6.30.I (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

6.30 III(A) **Half brick masonry in common burnt clay building having crushing strength not less than 35 kg/sq. cm. in lime mortar 1:15 (1 lime putty : 1.5 coarse sand) in foundation and plinth with modular bricks.**

1.0. Materials & workmanship

The relevant specifications of item No. 6.30 (I)-A shall be followed except that the half bricks work shall be carried out in cement 1:5 (1 cement: 5 coarse sand) in foundation and plinth using conventional bricks.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item no. 6.30 (I)-A shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

6.30.III(A) Half brick masonry in common burnt clay building having crushing strength not less than 35 kg/sq. cm. in lime mortar 1 : 1.5 (1 lime putty : 1.5 coarse sand) in foundation and plinth with modular bricks.

1.0. Materials

Modular bricks shall conform to M-15 water shall conform to M-1. Lime mortar or proportion L.M. 1:1.5 (1 Lime putty : 1.5 coarse sand) shall conform to M-10.

2.0. Workmanship

The relevant specifications of item No. 6.30 (I) (A) shall be followed except that the half brick masonry work shall be carried out in lime mortar 1:1.5 (1 Lime putty : 1:1.5 coarse sand) in foundation and plinth using modular bricks.

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 6.30 (I) A shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

6.30.III(B) Half brick masonry in common burnt clay building bricks having crushing strength not less than 35 kg/sq. cm. in mortar 1: 1.5 (1 Lime putty : 1.5 coarse sand) in foundation and plinth with conventional bricks.

1.0. Materials

Conventional bricks shall conform to M-15, water shall conform to M-1. Lime mortar or proportion L.M. 1:1.5 (1 Lime putty : 1.5 coarse sand) shall conform to M-10.

2.0. Workmanship

The relevant specifications of item No. 6.30 (I)-A shall be followed except that half brick masonry work shall be carried out in Lime Mortar 1:1.5 (1 Lime putty : 1.5 coarse sand) in foundation and plinth using conventional bricks.

3.0. Mode of measurements and payment

3.1. The relevant specifications of item No. 6.30 (I)-A shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

6.30 IV(A) Half brick masonry in common burnt clay building bricks having crushing strength not less than 35 kg/sq. cm. in cement 1:5 (1 cement : coarse sand) with hoop iron 25 mm. x 1.6 mm. or equivalent reinforcement at every third course embedded in cement mortar in foundation and plinth with modular bricks.

1.0. Materials

Bricks shall conform to M-15, Water shall conform to M-1, Cement shall conform to M-3. Sand shall conform to M-6. Cement mortar shall conform to M-11. M.S. reinforcement shall conform to M-18.

2.0. Workmanship

2.1. Relevant specifications of bricks, wetting and laying of bricks, joints, curing, scaffolding etc. shall conform to item No. 6.30 (I)-A except the following :

2.2. Cement mortar used in masonry work shall be in proportion to 1 part of cement and 5 parts of sand by volume and shall conform to M-11, and this work is for half brick thickness for partitions walls.

2.3. The hoop iron 25 mm x 1.6 or equivalent reinforcement shall be provided at every third course. The ends of reinforcement shall be fully embedded in main walls on both sides as directed. Reinforcement shall be placed on the top of the bottom most course. Laps shall be of 15 cms. of mild steel bars or hoop iron.

2.4. The joints in the course where reinforcement is placed shall admit of mortar cover to the reinforcement.

3.0. Mode of measurements and payment

3.1. The rate shall be for half brick masonry work providing specified reinforcement, the limiting dimensions not exceeding those in the plan or as directed. The length shall be measured nearest to one cm.

3.2. Any work done extra over specified dimensions shall be ignored.

3.3. The rate shall be for a unit one sq. meter.

6.30. II(B) Half brick masonry in common burnt clay building having crushing strength not less than 35 kg/sq.cm. in cement mortar 1:5 (1 cement : 5 coarse sand) with hoop iron 25 mm. x 1.6 mm. or equivalent reinforcement at every third course embedded in cement mortar in foundation and pith, with conventional bricks.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 6.30 I (A) shall be followed except that the work is to be carried out with conventional bricks instead of Modular bricks.

2.0. Mode of measurements and payment

2.1. The rate shall be for half brick work, including providing specified reinforcement, the limiting dimensions out with conventional bricks instead of Modular bricks.

2.2. The work done extra over specified dimensions shall be ignored.

2.3. The rate shall be for a unit of one sq. meter.

6.33.(A) Extra for half brick masonry in superstructure above floor two level. Modular bricks.

1.0. Materials & Workmanship

1.1. The relevant specifications for item No. 6.30 A & 6.30. B shall be followed except that this work is for additional lift over and above the payment of work up to floor two level.

1.2. The rate shall be for a unit of one sq. meter per floor.

6.33.(B) Extra for half brick masonry work in superstructure above floor two level. Conventional bricks.

1.0. Materials & Workmanship

1.1. The relevant specifications for item No. 6.30 A & 6.30. B shall be followed except that this work is for additional lift of each floor two level using conventional bricks.

2.0. Mode of measurements and payment

2.1. The relevant specification of item No. 6.33 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter per floor

6.55 (1) Half brick thick Honey-comb brick work with burnt work with burnt clay building bricks having crushing strengths not less than 35 kg/sq.cm. in C.M. 1:4 (1 cement : 4 coarse sand)

1.0. Materials

Bricks shall conform to M-15 Cement mortar of proportion shall conform to M-11.

2.0. Workmanship

The relevant specifications of item No. 6.32(A) shall be followed except that the masonry work shall be carried out Honey-comb in thickness of half bricks in cement mortar 1:4 (1 cement: 4 coarse sand) and as and where directed with all lifts.

3.0. Mode of measurements and payment

3.1. The honey-comb work shall be measured in sq. meters. The full area of honey comb work shall be measured without with all lifts.

3.2. The rate shall be for a unit of one square meter of wall surface.

SECTION-7**Rubble Masonry Work**

7.6(1) Uncoarsed rubble masonry with hard stone approved quality in foundations and plinth in cement mortar 1:6 (1 cement : 6 coarse sand) including leveling etc. complete.

1.0. Materials:

The cement mortar shall conform to M-11. Stone shall conform to M-16.

2.0. Workmanship**2.1. Dressing of stones:**

Stone used for uncoarsed rubble masonry work shall be hammer dressed on the sides, and beds in which such a way as to close with the adjacent stone in the masonry work as strongly as possible. The face stones shall be dressed in such a manner as to give a specified pattern such as polygonal facing etc. The face of the stones shall be so dressed that hushing on the exposed face shall not project by more than 40 mm. from the general wall surface and on the face to be plastered, it shall not project by more than 19 mm., not shall have depressions more than 10 mm. from the average wall surface.

2.2. Laying:

All the stone shall be sufficiently wetted before laying to prevent absorption of water from mortar. The wall shall be built true to plumb (of true to required batter when so specified). All connected walls in a structure shall be raised up informally and regularly. However if for any specific reason, one part of masonry is required to be left behind the wall shall be raked back at an angle not steeper than 45. Vertical toothed joints in masonry shall not be allowed. The work shall be carried out regularly and masonry of any day wall not be raised by more than 1 meter in height.

2.3. The stone shall be laid in an uncoarsed fashion, or random facing etc. However the masonry is required to be brought to level at various stages viz. plinth level window sill level, roof level and any other level specifically shown in the drawings. This may be done first by adjusting the laying of stone to one level and then by providing leveling course of cement concrete 1:6:12 (1 cement: sand : 12 graded stone aggregate 20 mm. nominal size) or as otherwise specified.

2.4. Proper bonding shall be achieved by closely filling in adjacent stones as well as by using bond stones or through stones as described herein below. Face stones shall extend back sufficiently, and bond well with the masonry. The stone shall be carefully set so as to break joints and avoid formation of vertical joints. The depth of stone from the face of wall inwards shall not be less than weight or breadth at the face. The hearing or interior filling of the wall shall consist of rubble stones which may be of any shape. Neither the face stone nor the hearing stone shall be so small to pass through circular ring of 150 mm. internal diameter in any direction nor shall any of them shall have minimum thickness 100 mm.

2.5. All stone shall be carefully laid, hammered down by a wooden mallet into position and solidly embedded in mortar, chips and spawns of stone may be used wherever necessary to avoid thick mortar beds or joints at the same time ensuring that no hollow space is left any where in the masonry. The chips used shall not be more than 20% by volume of masonry. The hearing shall be laid nearly level with face stones except that at about one meter intervals vertical bond stone or plumes projecting about 150 to 200 mm. shall be firmly embedded to from vertical bounding in masonry.

2.6. Bond stone:

Bond stones or through stones running right across the thickness of the wall shall be provided in wall up to 600 mm. thick. In thicker walls two stones overlapping each other by at least 150 mm. shall be provided across the thickness of the wall to form bond stones. There shall be at least one bond stone for every 0.5 sq. mt of wall surface. The bond stone shall be marked by a distinguishing letter during construction for subsequent verification and shall be laid staggered in subsequent layers.

2.7. Quoins:

The quoins or corners stones shall be selected stone neatly dressed with hammer and/or chisel to form the required corner angle and laid header and stretcher alternatively. The bed top surface of quoins shall be chiseled dressed to give horizontal joints. The quoins shall have a uniform chisel draft of at least 25 mm. width at four edges of each exposed face, all the edges of the same face being in one plane. No quoins stone shall be smaller than 0.025 cum. in volume.

2.8. Jamb Stones:

The jamb stone shall be made with stone specified for quoins, that the stone provided on the jambs shall have their length equal to thickness of wall up to 600 mm. and a line of headers shall be provided for walls thicker than 600 mm. as specified for bond.

2.9. Joints:

All the joints shall be completely filled with mortar and width shall not exceed 25 mm. when plastering or pointing is not required to be done, the joints shall be struck flush and finished simultaneously while laying the stone. Otherwise the joints shall be raked to a minimum depth of 20 mm. by a racking tools, during progress of laying while the mortar is still green.

2.10. Scaffolding:

Single or double scaffolding shall be used. The scaffolding shall be strong and sound. The holes left in masonry for supporting scaffolding shall be filled and made good before plastering.

2.11. Curing:

Green work shall be protected from rains by covering the same. Masonry shall be kept constantly moist on all the faces for a period of at least 7 days. The top of masonry shall be flooded at close of the day.

3.0. Mode of measurements and payment

3.1. All work shall be measured on the basis of finished dimensions and measured net except where otherwise specified. Only specified dimensions shall be allowed. Anything extra shall be ignored. The masonry work in foundation and plinth shall be measured under this item. No deduction shall be made, nor extra payment made for the following:

- (a) Ends of joints, beams, spots, girders, rafters, pulloins, trusses, corbles, etc. each up to 500 sq. cm. in section.
- (b) Opening each up to 0.1 sq.m.
- (c) Wall plates and bed plates, bearing of chhaja and like up to 10 cm. depth (bearing of floor and roof slabs shall be deducted from masonry).
- (d) Drain holes and recesses for cement concrete blocks to embed hold fasts for doors windows.
- (e) Building in the masonry iron fixtures pipes up to 300 mm. dia. hole fasts of doors and windows.
- (f) Forming thases in masonry up to section of 350 sq.cm.

3.2. The rate shall be for a unit of one cubic meter.

7.6.(II) Uncoursed rubble masonry with hard stone of approved quality in foundation and plinth in cement mortar 1:5 (1 cement : 5 coarse sand) including leveling up etc. complete.

1.0. Materials and workmanship

The relevant specification of item No. 7.6(1) shall be followed except that the proportion of cement mortar shall be in C.M. 1:5 (1 cement : 5 coarse sand)

2.0. Mode of measurements and payments

2.1. The relevant specifications of item No. 7.6(1) shall followed.

2.2. The rate shall be a unit of one cubic meter.

7.6.(III) Uncoursed rubble masonry with hard stone of approved quality in foundation and plinth in lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) including leveling etc. complete.

1.0. Materials:

Lime mortar shall conform to M-10. The rubble shall conform to M-15.

2.0. Workmanship

The relevant specifications of item No. 7.6 (I) shall be followed.

3.0. Mode of measurement and payment

3.1. The relevant specifications of item No. 7.6 (I) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

7.17(A) Coursed rubble masonry with hard stone of approved quality in foundation and plinth in cement mortar 1:6 (1 cement : 6 coarse sand) etc. complete.

1.0. Materials

Cement mortar shall conform to M-11. The stone shall conform to M-16.

2.0. Workmanship**2.1. Dressing of stones: . .**

The face stone shall be hammer dressed so as to give approximately rectangular blocks. They shall be squared on bed and side joints. The bed joints shall be rough chisel dressed for a depth of at least 50 mm. back from the faces and the side joints shall be so dressed to a depth of at least 40 mm. back from the face, such that no portion of the dressed surface is more than 10 mm. from a straight edge held against the surface. The remaining portions of surface shall not project above the chisel dressed bed and side joints. The bushing on the face shall not project by more than 40 mm. on an exposed face and 10 mm. on a face to be plastered. The hammer dressed stone shall also have a rough tooling for a minimum width of 25 mm. along the four edges of the face of the stone.

2.2. Laying:

2.2.1. All stones shall be wetted before laying. The wall shall be built up truly plumb (or to required better where so specified.)

All connected masonry in a structure shall normally be raised up uniformly and regularly. However, if for any specific reasons one part of wall is required to be left behind, such wall shall be raked back at an angle not steeper than 45°. Vertical toothed joints in masonry shall not be allowed. The work shall be carried up regularly and masonry on any day shall not be raised by more than 1 meter in height.

2.2.2. All the courses shall be laid truly horizontal. The height of course shall not be less than 150 mm. nor more than 300 mm. Face stone shall be laid in alternate header and stretcher fashion. They shall be so arranged as to break joints by at least 75 mm. Stones shall be laid with grains horizontal so that the load is transmitted along the direction of their maximum crushing strength. The depth of stone shall not be less than the height or breadth. The breadth of a face stone shall also be not less than the height. The breadth of a face stone shall also be not less than 150 mm. Each face stone shall be of the same height in any give course. The courses shall be not less than 150 mm. Each face stone shall be of the same height in any give course. The courses shall be built in perpendicular to the pressure which the masonry will bear. In case of battered walls (such as retaining walls) the beds of the stone and the plate of courses shall be laid with their bed perpendicular to the battered face.

2.2.3. The hearting or the interior filling of the wall shall consist of flat bedded stones carefully laid on their proper beds in mortar, chips and spawns of stone being used where necessary to avoid excessive use of mortar, care being taken to see that no hollow space is left anywhere in the masonry. Chips shall not be used below the hearting stone to bring these up to the level of stones. The use of chips shall be restricted to be filling of interstices between the hear tiling stone but the volume of chips shall be limited to 15% of the total volume of the masonry.

2.3. Bond Stones:

The relevant specification of item No. 7.6 (I) Para 2.6 shall be followed except that the bond stone shall be provided for at least 1.8 m. length of every courses.

2.2.4. Quoins:

The quoins, which shall be of the same height as the course to which it belongs shall be formed from selected stone of at least 400 mm. length. They shall be laid square or beds on stretchers and headers alternatively. The beds shall be rough, chisel dressed to a depth of at least 100 mm. These stones shall have a minimum uniform chisel draft of 25 mm. width at four edges being in the same plane, quoin stone shall not be smaller than 0.025 cum. in volume and it shall also be not less than 300 mm. in length, 25 % of them being not less 500 mm. in length.

2.5. Joints:

All the bed joints shall be horizontal and all shall be vertical. Face joints shall not be more than 10 mm. thick. All joints shall be properly and completely filled with mortar. On faces where no plastering not pointing is required to be done the joint shall be flush and finished simultaneously while laying stones. In other cases the joints shall be raked to a minimum depth of 20 mm. by raking tools during the progress of work while the mortar is still green.

2.6. Curing:

The relevant specification of item No. 7.6 (I) area Para 2.9 shall be followed

3.0. Mode of measurements & payment

3.1. The relevant specification of item No. 7.6 (I) shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

7.17.(B) Coursed rubble masonry with stone of approved quality in foundation and plinth in cement mortar 1:5 (1 cement : 5 coarse sand) etc. complete.

1.0. Materials & Workmanship

The relevant specifications of item No. 1.17 (A) shall be followed except that the proportion of cement mortar shall be C.M. 1:4 (1 cement : 5 coarse sand)

2.0. Mode of measurement & payment

2.1. The relevant specification of item No. 7.17 (A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

7.17 (C) Coursed rubble masonry with stone of approved quality in foundation and plinth in C.M. 1:4 (1 cement : 4 coarse sand) etc. complete)

1.0. Materials & workmanship

The relevant specifications of item No. 7.17 (A) shall be followed except that the proportion of mortar shall be C.M. 1:4 (1 cement : 4 coarse sand)

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 7.17 (A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

7.17(D) Coarsed rubble masonry with stone of approved quality in foundation and plinth in c.m. 1:3 (1 cement : 3 coarse sand) etc. complete.

1.0. Materials and Workmanship

1.1. The relevant specification of item No. 7.17 (A) shall be followed except that the proportion of mortar shall be C.M. 1:3 (1 cement : 3 coarse sand)

2.0. Mode of measurement & payment

2.1. The relevant specification of item No. 7.17 (A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

7.19(A) Coarsed rubble masonry with stone of approved quality for structure above plinth level up to floor two level in C.M. 1:6 (1 cement : 6 coarse sand) etc. complete.

1.0. Materials & Workmanship

1.1. The relevant specification of item No. 7.17 (A) shall be followed except that the coarsed rubble masonry work shall be carried out for superstructure above plinth level up to floor two level.

1.2. Single or double scaffolding may be used. The scaffolding shall be strong and sound. In case single scaffolding is used, the holes shall be carefully made good as directed.

2.0 Mode of measurement & payment -

2.1. The relevant specifications of item No. 7.17 (A) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

7.75. Precast concrete block masonry (including quoin block, jamb blocks, closer etc.) with solid concrete blocks of approved size made of cement concrete 1:3:6 Mix. (1 cement : 3 coarse sand : 6 graded stone aggregate of 20 mm. and down gauge) in foundation and plinth in cement mortar 1:6.

1.0. Materials

(a) Aggregate shall conform to M-12. (b) Sand shall conform to M-6. (c) Cement shall conform to M-3.

1.1. The solid cement concrete blocks shall be precast with concrete of 1:3:6 mix (1 cement: 3 coarse sand : 6 graded stone aggregate)

1.2. A block shall be deemed to be solid if the solid materials is not less than 75% of the total volume of the blocks calculated from overall dimensions.

1.3. The concrete mix used for block shall be one of the following:

1.4. The actual size of the block shall be one of the following:

Size : A. 39 x 30 x 19 cms. Size-B 39 x 20 x 19 cms. Size C 39 x 10 x 19 cms.

The size other than those specified above may be used with the approval of Engineer-in-charge.

1.5. The blocks may be either machine made or hand made. The concrete mix, the mixing of concrete the manufacture of blocks, curing and drying shall be in accordance with para-6 to 10 under I.S. : 2185-1967.

1.6. Faces of blocks shall be flat and rectangular Surface finish shall be rendered smooth or plastered with cement mortar 1:3 coarse sand)

1.7. The average compressive strength of eight blocks when determined in the manner described in I.S. 2185 - 1967 shall not be less than 50 Kg/Sq. Cm. of gross area. The strength of lowest individual block shall not be less than 75 percent of average compressive strength of eight blocks.

1.8. Concrete blocks shall be stored and stacked properly in such a way as to avoid any contact with moisture at site. They shall be stock piled on planks or other supports free from contact with ground and covered to protect against wetting. Cement mortar of proportion 1:6 shall conform to M-11.

2.0. Workmanship

2.1. The blocks need not wetted before or during laying in the walls. In case climatic conditions so required, the top and the sides of block may only be slightly moistures so as to prevent absorption of water from the mortar and ensure the development of required bond with mortar.

2.2. Operations of laying precast cement concrete block masonry shall be carried out in accordance with instructions detailed in I.S. : 6042 -1952. The mortar shall not be spread so much ahead of the actual laying of the units that it tends to stiffen and loose, its plasticity, thereby resulting in poor bond. For most of the work, the joints, both horizontal and vertical shall be 10 mm. thick except in the case of extended joint, construction, the mortar joints shall be struck off flush with wall surface and when the mortar has stated stiffening, it shall be compressed with rounded or U-shaped tool. The mortar shall be pressed against the units with a jointing tool after the mortar has stiffened in effect intimate contact between the mortar and the masonry unit and obtained a weather tight joint.

2.3. Quoins and closures:

Special quoins blocks (with a return face equal to half the length of normal face) shall be cast for all building blocks and slabs for external work. Proper half closures shall be cast and not cut from full size blocks. The returned ends of blocks for door windows reveals and quoins shall be finished with a fair face in the mould.

2.4. Only double scaffolding shall be used. The scaffolding be strong and sound. No holes in the masonry for supporting shall be allowed.

2.5. **Curing :** The curing of concrete block masonry shall be carried out for 7 days.

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 7.6 (f) shall be followed.

3.2. The work of concrete block masonry in foundation and plinth shall be measured under this item.

3.3. The rate shall be for a unit of one cubic meter.

7.62 (A) Precast concrete block masonry in partition walls 10 cms. thick with solid block of approved size (including quoins, blocks, jamb blocks closer etc) made of C.C. 1:3:6 (1 cement : 3 coarse sand : 6 graded stone aggregates 20 mm. and down gauge) in C.M. 1:4.

1.0. Materials:

1.1. The relevant specification of item No. 7.75 shall be followed except that the precast concrete blocks shall be of size suitable for 10 cms. size partition wall i.e. size c and the proportions of cement mortar shall be in cement mortar 1:4 (1 cement : 4 coarse sand).

2.0. Workmanship

The relevant specifications of item No. 7.75 shall be followed except that the work shall be for precast concrete block partition walls of 10 cms. thickness.

3.0. Mode of measurement & payment

3.1. The relevant specifications of item No. 7.75 shall be followed.

3.2. The rate shall be for a unit of one cubic meter.

7.0.0.1. White stone masonry block in course in superstructure with stone of approved quality in lime mortar 1:1.5 (1 Lime putty 1:5 fine sand) including raking out joints etc. complete.

1.0. Materials:

1.1. The stone or bela shall be white hard sand stone or block. The stone shall be sound hard rough and durable. It shall be free from skin. The thickness of bela or block shall not be less than 15 cms. or as directed. The mortar used shall consist. One part of lime putty and 1.50 parts of fine sand. Lime mortar shall conform to M-10.

2.0. Workmanship**2.1. Dressing of stone:**

Stone shall be chiseled on all the sides so that all six sides shall be in a rectangular shape and all the stones shall be so dressed that the bushing of the exposed face shall not project nor depressions for the general wall surfaces. The size of bela or block shall be as per thickness of the wall to be constructed or as directed.

2.3. Laying:

All the stone shall be sufficiently wetted before laying to prevent absorption of water from mortar. All connected Walls in a structure shall normally be raised up uniformly and regularly. The vertical joint shall not be allowed and also it shall not be more than 12 mm. in thickness.

2.3. Proper bonding shall be made by laying bela or block side by side each other with lime mortar on bed as well as in between two bela or block vertically.

2.4. Bond stones:

Bond stones or through stones running right across the thickness of the wall shall be provided in walls up to 450 mm. thick. In thicker walls two bela or blocks or laying each other by at least 150 mm. each other shall be provided across the thickness of the wall to bond stone. Such bond stone shall be at least one for every 1.0 sq. mt. area of the wall surface.

2.5. Joints:

All the joints shall be completely filled up with mortar and their thickness shall not exceed by 12 mm. When plastering or pointing is not required to be done, the joints shall be struck flush and finished, simultaneously while laying the stone. Otherwise the joints shall be raked to a minimum depth of 20 mm. during process of laying while mortar is still green.

2.6. Scaffolding:

Single or double scaffolding shall be used. It shall be strong and sound. The holes left in masonry for supporting shall be made good before plastering.

2.7. Curing:

Green work shall be cured for a period of 7 days continuously.

3.0. Mode of measurements & payment

3.1. The work shall be measured on the basis of finished dimensions. No deduction shall be made nor extra payment shall be made for the following:

(a) Ends of joint, beams, posts, girders, rafters, purlins, corbels etc., each up to 500 sq.cms. in section (b) Opening each up to 0.10 Sq.m. (c) Small plates and bed plates, bearing of chhajjas and like up to 10 cms. depth (bearing or floor and roof shall be deducted from masonry), (d) Drain holes and recesses for cement concrete blocks to embedded hold fasts of one cubic meter.

7.0.0.2. White stone bela masonry work in partition walls up to 15 cms. thickness in C.M. 1:4 (1 cement : 4 coarse sand.)

1.0. Materials and workmanship

The relevant specifications of item No. 7.0.0.1 as above shall be followed except that the proportion of mortar shall be in C.M. 1:4 (1 cement : 4 coarse sand.)

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 7.6 (i) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

7.0.0.3. White stone bela masonry block in coarse in superstructure with stone of approved quality in C.M. 1:5 (1 cement: 5 coarse sand) including raking the joints etc. complete.

1.0. Materials and Workmanship

The relevant specifications of item No. 7.0.0.1, as above, except that the proportion of cement mortar shall be in C.M. 1:5 (1 cement : 5 coarse sand)

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 7:6 (i) shall be followed

2.2. The rate shall be for a unit of one cubic meter.

7.0.0.4. White stone bela masonry block in coarse in superstructure with stone of approved quality in C.M. 1:6 (1 cement : 6 coarse sand) including raking the joints etc. complete.

1.0. Materials and Workmanship

The relevant specifications of item No. 7.0.0.1 shall be followed except that the proportion of cement mortar shall be 1:6 (1 cement : 6 coarse sand)

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 7.6. (i) shall be followed.

2.2. The rate shall be for a unit of one cubic meter.

SECTION -9**Centering & Form Work**

9.1.(A) Providing form work of ordinary timber planking so as to give a rough finish including centering strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced concrete and plain concrete work in foundation, footings, bases of columns, and mass concrete.

1.0. Materials

1.1. The shuttering to be provided shall be of ordinary timber plank and shall conform to M-26.

1.2. The dimensions of scantlings and battens shall conform to the design. The strength of the wood shall not be less than that assumed in the design.

2.0. Workmanship

2.1. The form work shall conform to the shape lines and dimensions as shown on the plans and be constructed as to remain sufficiently rigid during the placing and compacting of the concrete. Adequate arrangements shall be made by the contractor to safe-guard against any settlement of the form-work during the course of concreting and after concreting. The form work of shuttering, centering, scaffolding, bracing etc. shall be as per design.

2.2. Clearing and Treatment of forms:

2.2.1. All rubbish, particularly chipping shaving and saw dust shall be removed from the interior of the form before the concrete work is placed and the form in contact with concrete shall be cleaned and thoroughly wetted or treated. The surface shall be then coated with soap solution applied before concreting is done. Soap solution for the purpose shall be prepared by dissolving yellow soap in water to get consistency of paint. Alternatively a coat of raw linseed oil shall be applied after thoroughly cleaning the surface. Care shall be taken that the coating does not get on construction joint surface and reinforced bars.

2.3. Stripping time:

2.3.1. In normal circumstances and where ordinary cement is used forms may be struck after expire of following periods.

(a)	Sides of walls columns and vertical faces of beams.....	24 to 48 hours.
(b)	Beam soffits, (props, left under).....	7 days.
(c)	Removal of props slabs:	
(i)	Slabs spanning up to 4.5 m.....	7 days.
(ii)	Spanning over 4.5 mm.....	14 days.
(d)	Removal of props t beams and Arches:	
(i)	Spanning up to 6 mm.....	14 days.
(ii)	Spanning over 6 m.....	21 days.

2.4. Procedure when removing the form work:

2.4.1. All form work shall be removed without such shock or vibrations as would damage the reinforced concrete surface. Before the soffits form work and struts are removed, the soffits and the concrete surface shall be exposed where necessary in order to ascertain that the concrete has sufficiently hardened

2.5. Centering:

2.5.1. The centering to be provided shall be got approved. It shall be sufficiently strong to ensure absolute safety of the form work and concrete work before, during and after pouring concrete. Watch should be kept to see that behavior or centering and form work is satisfactory during concreting. Erection should also be such that it would allow removal of forms in proper sequence without damaging either the concrete or the forms to be removed.

2.5.2. The props of centering shall be provided on firm foundation or base of sufficient strength to carry the loads without any settlement.

2.5.3. The centering and form work shall, be inspected and approved by the Engineer-in-charge before concreting. But this will not relieve the contractor of his responsibility for strength, adequacy and safety of form work and centering. If there is a failure of form work or centering, contractor shall be responsible for the damages to property.

2.6. Scaffolding:

2.6.1. All scaffolding, hoisting arrangements and ladders etc., required for the facilitating of concreting shall be provided and removed on completion of work by contractor at his own expense. The scaffolding, hoisting

arrangements and ladders etc. shall be strong enough to with stand all live, dead and impact loads expected to act and shall be subject to the approval of the Engineer-in-charge. However contractor shall be solely responsible for the safety of the scaffolding, hoisting arrangement, ladders, work and workman etc. 2.6.2. The scaffolding, hoisting arrangements and ladder shall allow easy approach to the work spot and afford easy inspection.

2.6.3. The rate is applicable to all condition of working and height up to 4 mts. The rate shall include the cost of materials and labour for various operations involved such as:

- (a) Splayed edges, notching, allowance for overlaps and passing at angles, battens centering, shuttering propping, bolting, wedging easing, striking and removal.
- (b) Filleting to form stop chamfered edges or splayed external angles not exceeding 20 mm: width to beams, columns and the like.
- (c) Temporary openings in the forms for pouring concrete, if required removing rubbish etc.
- (d) Dressing with oil to prevent adhesion of concrete with shuttering and.
- (e) Raking or circular cutting.

2.7. Re-Use:

2.7.1. Before re-use, all form shall be inspected by Engineer-in-charge and their suitability ascertained. The forms shall be scarred, cleaned and joints are gone over, repaired where required. Inside surface shall be retreated to prevent adhesion of concrete.

3.0. Mode of Measurements & Payment

3.1. Form work shall be measured as the area in square meters to shuttering in contact with concrete except in the case of inclined member and portion of curved profile and upper side in which case on area of underside shall be measured for payment.

3.4. Form work to secondary beams shall be measured up to the sides of main beams but no deduction shall be made from the form work of the main beam at the inter section point. No deduction shall be made from the form work of a column at inter section of beams.

3.5. The rate is for the completed item

3.6. The rate shall be for a unit of one sq. meter.

9.1.(A) (i) Extra for providing form work of ordinary timber planking so as to give a rough finish including centering, shuttering and propping etc., height of propping and centering below supporting floor to ceiling is between 4 to 5 m. and removal of the same for in situ reinforced or plain concrete work in foundations, footings, bases of columns etc. and mass concrete.

1.0. Materials workmanship

1.1. The relevant specification of item No. 9.1. (A) shall be followed except they the height of propping and centering below supporting floor to ceiling exceeding 4 m. but not exceeding 5 m.

2.0. Mode of measurements and payment

2.1. The payment shall be made extra over and above the payment made up to 4 m. height. The relevant specifications of item No. 9.1 (A) shall be followed. The rate shall be for a unit of one sq. meter.

9.1.(B)(i) Providing form work of ordinary timber planking so as to give a rough finish including centering, below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in flat surface such as soffits of slabs, landing and the like floors etc. up to 200 mm. in thickness.

1.0. Materials & Workmanship

1.1. Relevant specifications of item 9.1. (A) shall be followed except that work is to be carried out for flat surfaces such as soffits of slabs, landings, and the like for floors etc. up to 200 mm, in thickness.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 9.1 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

9.1.(B)(ii) Providing form work of ordinary timber planking so as give a rough finish including centering shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in flat surface such as soffits of slabs, landings, and the like floors etc. above 200 mm. in thickness.

1.0. Materials and Workmanship

1.1. Relevant specifications of item No. 9.1 (A) shall be followed except that the work is to be carried out for flat surfaces such as soffits of slabs, landings, and the like for floors etc. up to 200 mm. in thickness.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 9.1 (A) shall be followed.

2.2. The rate shall be for a unit of sq. meter.

9.1.(C) Providing form work of ordinary timber planking so as to give a rough finish including centering shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not excluding 4 m. and removal of the same for in situ reinforced concrete and plain concrete work in vertical surface such as walls (any thickness) partitions.

1.0. Materials and Workmanship

The relevant specifications of item 9.1 (A) shall be followed except that the form work shall be carried out for vertical surfaces such as walls of any thickness, partitions etc.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 9.1 (A) shall be followed.

2.2. The rate shall be for a unit of sq. meter.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No.9.1 (A) shall be followed.

1.2. The rate shall be for a unit on one sq. meter.

9.1.(G)(i) Providing form work of ordinary timber planking so as to give a rough finish including centering, shuttering and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work columns, pillars, posts, and struts, square rectangular, polygonal in plan.

1.0. Materials and Workmanship

1.1. The relevant specification of item No. 9.1. (A) shall be followed except that the work is for columns, pillars, posts and struts, square, rectangular, polygonal in plan.

2.0. Mode of measurement and payment

2.1. The relevant specification of item No. 9.1. (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

9.1.(H)(i) Providing form work of ordinary planking so as to give a rough finish including centering, shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in side and soffits of beam haunchings, cantilevers, girders, bressumers, and lintels not exceeding 1 m. depth.

1.0. Materials and Workmanship

1.1. The relevant specification of item No. 9.1 (A) shall be followed except that the work is for sides and soffits of beams, haunching cantilevers girders, bressumers and lintels not exceeding 1 M. in depth.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 9.1 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

9.1.(H)(2) Providing form work of ordinary timber Planking so as to give a rough finish including centering, shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in sides and soffits of beams, haunchings, cantilevers, girders, bressumers and lintels exceeding 1 m. in depth.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1.(A) shall be followed except that the work is for side and soffits of beam haunchings, girders, bressumers and lintels, exceeding 1 m. in depth.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 9.1.(A) shall be followed except that the work is for side and soffits of beams haunching cantilevers, girder bressumers and lintels, exceeding 1 m, in depth.

2.2. The rate shall for a unit of one sq. meter.

9.1.(i) Providing form work of ordinary timber planking so as to give a rough finish including centering, shuttering and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for situ reinforced and plain concrete work in edges of slabs and breaks in floor and walls.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1. (A) shall be followed except that the work is for edges of breaks in floors and walls.

2.0. Mode of measurements and payment

2.1. The length and breadth shall be measured nearest to one Cm.

2.2. The rate shall be for a unit of one Sq. meter.

9.1.(K) Providing form work of ordinary timber planking so as to give a rough finish including centering shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same in situ reinforced and plain concrete in small surface such as cantilevers ends, brackets and ends of the steps., caps and bases to pilasters and columns and the like.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1.(A) shall be followed except that work is for small as cantilever ends, brackets and ends of steps, caps and bases to pilasters and columns and the like.

2.0. Mode of measurement and payment

2.1. The relevant specification of item No. 9.1.(A) shall be followed.

2.2. The rate shall be unit of one sq. meter.

9.1.(I) Providing form work of ordinary timber planking so as to give a rough finish including centering, shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete in chullah hoods, weather sheds, chhajjas, corbels etc. including edges.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1 (A) shall be followed except that the work is for chullah hoods, weather-sheds, chhajjas, corbels, etc. including edges of the same.

2.0. Mode of measurements and payment

2.1. The relevant specification of item No. 9.1. (A) shall be followed.

2.2. The rate shall be for a unit of one square meter.

9.1.(M) Providing form work of ordinary timber planking so as to give a rough finish including centering, shuttering and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in staircase with slopping or stepped soffits including risers and stringers excluding landing.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1.(A) shall be followed except that the work is for staircases, with slopping or stepped including risers and stringers excluding landing.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 9.1. (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

9.1.(Q) Providing form work of ordinary timber planking so as to give a rough finish including centering shuttering, strutting and propping etc. height of propping and centering below supporting floor to ceiling not exceeding 4 m. and removal of the same for in situ reinforced and plain concrete work in vertical fins and vertical sun-breakers.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 9.1. (A) shall be followed except that the work is for vertical fins and vertical sun breakers.

1.2. The rate shall be for a unit of one sq. meter.

9.7. Extra for providing form work with sweating of steel sheets so as to give a fair finish in :

(A) Foundation, footings, base of columns etc. mass concrete.

(B) Flat surfaces such as soffits, of slab landing and the like.

(i) Floors etc. up to 200 mm. in thickness.

(ii) Floors etc. above 200 mm. in thickness.

(C) Vertical surfaces such as walls (Any thickness) partitions.

(D) Columns, pillars posts and struts.

1. * Square, rectangular, bressumers, and lintels not exceeding 1 mm. depth.
 2. Sides and soffits and beams, beam haunchings, cantilevers, girders, bressumers and lintels exceeding 1 mm. in depth.
 - (I) Edges of slabs, and breaks in floors and walls.
 - (K) Small surfaces such as cantilever ends, brackets, and ends of steps, caps and bases to pillars and columns including edges.
 - (L) Chollar woods, weather sheds, chhajjas, corrodes etc. and the like.
 - (M) Stair cases sloping or stepped soffits, including risers, skidders excluding landing.
 - (O) Vertical fine and vertical sun breakers.
- 1.0. Materials and Workmanship**
- 1.1. The relevant specification of item No. 9.1 (A) to (O) shall be followed except that the extra rate shall be paid for using sheathing of steel sheets, and plates of steel or plywood instead of ordinary timber plank, to obtain a desired smooth exposed finish of surface. The surface shall be presentable without further treatment.
- 2.0. Mode of measurements and payment**
- 2.1. The measurement of form work shall be taken for the work done with steel sheathing, extra over and above the rate of form work of respective item * from work done. The relevant specification of respective item No. 9.1. (A) to (O) shall be followed.
- 2.2. The rate shall be for a unit of one sq. meter.

SECTION 10 Wood Work, Doors & Windows

10.1.(A) Providing wood work in frames of doors, windows, clerestory windows and other similar work, Wright, framed and fixed in position, Indian Teak wood.

1.0. Materials

Wood in frames shall conform to M-29.

2.0. Workmanship

2.1. The item covers the requirement of frames for doors, windows, clerestory windows, their supply and fixing.

2.2. Frames:

2.2.1. All members of frames shall be exactly at right angles. The right angle shall be checked from inside surfaces of the frames of the respective members.

2.2.2. All members of frames shall be straight without any warp of bow and shall have smooth surfaces well planed on the three sides exposed at right angles to each other. The surfaces touching the wall may not be planed unless it is required in order to straighten up the member or to obtain the overall sizes within the tolerances as specified.

2.2.3. Frame shall have dovetail joints. When clerestory windows are included, it shall be provided by having full length one piece post for door or windows and clerestory window extending the frame on top at the head to the required extent. Horns shall not be provided in the head of the frame. When no sills are provided, the vertical posts of the frame in the ground floor shall be embedded in the sill masonry for 10 cm. on upper floors, the vertical posts shall be fixed in the floor or masonry by forming notches 10 mm. deep. Slight adjustment of spacing as necessary shall be done to have the hold fasts in the joints of masonry; course. The frame shall be erected in position and held plumb with strong support form north sides and built in masonry as it is being built. The transom shall be through tenoned into the mortises of the jamb post to the full width of the jamb post and the thickness of the tenon shall be not less than 15 mm.

2.3. Tolerance:

Unless specially mentioned otherwise tolerance of + 1.5. mm shall be allowed for each wrought face.

2.4. The tenons shall be closely fitting into the mortises and suitably pinned with wood dowels not less than 10 mm. dia. meter. The depth of rebates for housing the shutter shall be as shown in the detailed drawing or as directed.

2.5. The concrete surface of tenon and mortise shall be treated before putting together with an adhesive of approved make.

2.6. Minimum number of three hold-fasts shall be fixed on each side of door and windows frames, one at the center point and the other two at 30 mm. from the top and bottom of the frames. In case of windows and ventilators frames. The size of each hold-fast shall be 300 x 25 x 6 mm. and of mild-steel with split end. The hold fasts shall be fixed with screws to frames.

2.7. Mild steel hold fasts shall be protected with a coating of coal asphalt tar. The surface of frame abutting the masonry or concrete faces shall be properly treated by applying a coat of approved coating.

3.0. Mode of Measurements and payment

3.1. The linear dimensions shall be measured correct up to 1 cm. The quantity shall be worked out correct to places of decimals of cu. m.

3.2. The rate shall be for a unit of 10 cu. diameter.

10.4.(A) Providing work in trusses, purloins, fallers, posts, post plates, wall plates, and like wrought, framed, hoisted and fixed in position, Indian teak wood.

1.0. Materials

The teak wood shall conform M-29.

2.0. Workmanship

2.1. The relevant specifications of item No. 10.1.(A) shall be followed except that wood work shall be carried out in trusses, purloins, fallers, posts, plates, wall plates and like wrought framed.

2.2. The work shall be carried out as per detailed drawings supplied by the Department as directed;

2.3. The length of the each member shall be in one piece or as directed.

3.0. Mode of measurement and payment

The length, breadth and depth shall be measured nearest to 1 cm. of unfinished member. The rate shall be for a unit of 10 cubic Decimeter.

10.5. (A) Providing wood work in frames of false ceiling partition etc. swan and put up in position, Indian teak wood.

1.0. Materials

The teak wood shall conform to M-29.

2.0. Workmanship

The relevant specification of item No. 10.1.(A) shall be followed except that the wood work shall be for false, ceiling, partitions, etc. swan and put in position.

3.0. Mode of measurement and payment

3.1. The relevant specifications of item No. 10.1.(A) shall be followed.

3.2. The rate shall be for a unit of Ten cubic Decimeter.

10.12.(A)(i) Providing and fixing 35 mm. thick fully paneled shutters for doors, windows and clerestory windows including anodised aluminum butt hinges with necessary screws. Indian Teak Wood.

1.0. Materials

1.1.- Wood for shutter shall conform to M-29. 2. Glass shall conform to M-38. 3. Anodised aluminum butt hinges shall conform to M-43.

2.0. Workmanship

2.1. The item covers the requirement of preparation of shutters for doors, windows, clerestory windows, their supply and fixing.

2.2. Shutters:

2.2.1. Paneled shutters shall be constructed in the form of timber frame work of styles and rails with panel inserted of type as specified in the detailed drawings. Panel shall be fixed by providing grooves in the style and rails. The styles and rails shall be joined to each other by mortise and tenon joints at right angles.

2.2.2. All members of the shutters shall be straight without any warp or bow and shall have smooth, well planed faces at right angles to each other.

2.2.3. The size of styles and rails shall be as per drawings or as directed. Styles and rails of shutters shall be made of one piece only.

2.3. Timber panelling:

2.3.1. Thickness of the panel shall be as specified in the item as shown in the drawing or as directed. If the panel is made from more than one piece the pieces shall be finished as shown in the detailed drawings and shall be joined with continuous groove with specified size. The end pieces of the panel and the top and bottom of the panel shall be provided with continuous tongue to frame into groove of the frame shutter. An air space of 1.5 mm. shall be left in the groove of frame of shutter while framing the panels in it.

2.3.2. The faces of the panel as well as various pieces of the panel shall be closely fitted to the sizes of the grooves.

2.3.3. Finishing of the corners of raised panel edges shall be done as shown in drawings or as directed.

2.3.4. The thickness specified shall be finished thickness and no tolerance will be permitted.

2.5. Fixtures and Fastenings:

2.5.1.- The rate shall include anodised butt hinges including fixing with iron screws. The size and number of hinges shall be as per table given in annexure-1.

3.0. Mode of measurement and payment

3.1. The rate for shutter includes cost of providing block and cleat for keeping the shutter in open position if directed.

3.2. The dimension of the shutter shall be measured clear size of the shutter in close position between the grooves of the frame.

3.5. The rate shall be for a unit of one sq. meter.

19.12.(A)(ii) Providing and fixing 35 mm. thick fully shutters for doors, windows and clear story windows including anodised aluminum but hinges with necessary screws, Indian teak wood.

1.0. Materials

Teak wood shall conform to M-29 Glass shall conform to M-38. Anodised aluminum butt hinges shall conform to M-43.

2.0. Workmanship

2.1. The relevant specifications of item No. 10.12 (A) I shall be followed except that the 35 mm. thick shutters full glazed for doors, windows and clear story windows including anodised aluminum butt hinges with necessary screws.

2.2. Glazing:

2.2.1. The glass panels shall be embedded in putty and secured to the rebate by wooden beads, or moulding shape and size as approved with counter sunk screws of suitable size.

2.2.2. The glass panels shall be properly cut to fit the rebates of the frames and sashes fully with a slight minus margin of about 1.5 mm. on all sides. Before glazing, the frame shall be primed and prepared for painting so that wood may not draw oil out of putty. The rebate shall be putted to an extent to provide bedding all round the glass.

2.2.3. The glass shall then be bedded in putty and fitted to frames with wooden heads or moulding as directed and secured with counter sunk screws. The screws shall be spaced not more than 100 mm. from each corner and not more than 200 mm. apart.

2.2.4. The size of the rebate in the frame and size and shape of beads or moulding shall be as per detailed drawings or as directed. The beads or mouldings shall have mitred corners.

3.0. Mode of measurement and payment

3.1. The relevant specifications of item No. 10.12 (A) (I) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

10.12(A)(III) Providing and fixing 35 mm. thick partly paneled and partly glazed shutters; or doors, windows, including anodized aluminum butt hinges with necessary screws, Indian teak wood.

1.0. Materials

Teak wood shall conform to M-29. Glass shall conform to M-38. Anodised aluminum butt hinges shall conform to M-43.

2.0. Workmanship

The relevant specifications of item No. 10.12.(A) (II) shall be followed except that the 35 mm. thick shutter shall be partly paneled and partly glazed for doors, windows, clear story windows etc. as per drawings.

3.0. Mode of measurement and payment

3.1. The relevant specifications of item No. 10.12 (A) (I) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

10.13.(A)(I) Providing and fixing 35 mm. thick full paneled, shutters for doors, windows and clear story windows including black enameled M.S. Butt, hinges with necessary screws, Indian Teak Wood.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 10.12 (A) (II) shall be followed except that the hinges shall be of black enameled M.S. Butt hinges. The hinges, bolts and other items of iron mongery with moving parts shall be properly oiled by the contractor before handing over the building.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 10.12 (A) (I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.13.(A)(II) Providing and fixing 35 mm. thick full glazed shutters for doors, windows and clear story windows including black enameled M.S. Butt, hinges with necessary screws, Indian Teak Wood.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 10.12 (A) (II) shall be followed except that the hinges shall be of black enameled M.S. Butt hinges. The hinges bolts and other items of iron mongery with moving parts shall be properly oiled by the contractor before handing over the building.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 10.12 (A) (I) shall be followed:

2.2. The rate shall be for a unit of one sq. meter.

10.13(A)(III) Providing and fixing 35 mm. thick partly paneled and partly glassed shutters for doors, windows, and clearstory windows including black enameled M.S. Butt hinges with necessary screws, Indian Teak Wood.

1.0. Materials & Workmanship

The relevant specification of item No. 10.12 (A) (III) shall be followed except that the hinges shall be of black enameled M.S. butt hinges, bolts and other items of ironmongery with moving parts shall be properly oiled by the contractor before handing over the building.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 10.12. (A) (I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.15.(A)(I) Providing and fixing 25 mm. thick paneled, shutters for cup-boards etc. including anodised aluminum butt hinges with necessary screws, Indian Teak Wood.

1.0. Materials

First class Indian teak wood for shutters shall conform to M-29. Glass shall conform to M-38. Anodised aluminum butt hinges shall conform to M.43.

2.0. Workmanship

2.1. The relevant specification of item No. 10.12. (A) (I) shall apply except that the thickness of shutter shall be 25 mm. for cup-boards.

3.0. Mode of measurement & payment

3.1. The relevant specifications of item No. 10.12 (A) (I) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

10.15.(A)(H) Providing and fixing 25 mm. thick fully glazed shutters for cup-boards etc. including anodised aluminum butt hinges with necessary screws, Indian teak wood.

1.0. Materials & Workmanship

The relevant specifications of item No. 10.12.(A) (I) and 10.12 (A) (II) shall be followed except that the thickness of shutters shall be 25 mm. thick and partly paneled and partly glazed shutters as per drawings for cup-boards.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 10.12 (A)(I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.15.(A)(IH) Providing and fixing 25 mm. thick partly paneled and partly shutters for cup-boards etc. including anodised aluminum butt hinges with necessary screws, Indian teak wood.

1.0. Materials & Workmanship

The relevant specifications of item No. 10.12.(A) (I) and 10.12 (A) (II) shall be followed except that the thickness of shutters shall be 25 mm. thick and partly paneled and partly glazed shutters as per drawings for cupboards.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 10.12 (A)(I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.16.(A)(I) Providing and fixing 25 mm. thick fully paneled, shutters for cup-boards etc., including black enameled M.S. butt hinges with necessary screws, Indian Teak Wood.

1.0. Materials & workmanship

1.1. The relevant specifications of item No. 10.12 (A) (I) shall apply except that the wood for shutters shall be Indian teak wood and black enameled M.S. Butt hinges are to be used instead of anodised aluminum butt hinges and thickness of shutter shall be 25 mm.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 10.12. (A) (I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.16.(A)(H) Providing and fixing 25 mm. thick fully glazed shutters for a cup-boards etc., including black enameled M.S. Butt hinges with necessary screws, Indian Teak Wood.

1.0. Materials & Workmanship

The relevant specifications of item No. 10.15.(A) (I) shall be followed except that the fully glazed shutters of 25 mm. thickness shall be of India Teak Wood fixed in position with black enameled butt hinges for cup-boards.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 10.12 (A) (I) shall followed.

2.2. The rate shall be for a unit of one sq. meter.

10.16.(A)(III) Providing and fixing 25 mm. thick partly paneled and partly glazed shutters for cupboards etc., including black enameled M.S. butt hangs with necessary screws. Indian Teak Wood.

1.0. Materials

The relevant specifications of item No. 10.15 (A) (I) & 10.15 (A) (II) shall be followed except that the shutters shall partly paneled and partly glazed of 25 mm. thickness of Indian Teak Wood fixed with black enameled butt hinges for cup-boards.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 10.12 (A)-shall be followed. 12. The rate shall be for a unit of one sq. meter.

- 10.23. Providing and fixing 35 mm. thick paneled glazed or paneled and glazed shutters for doors, windows, and clearstory windows including anodised aluminum butt hinges with necessary screws. Indian Teak Wood shutters with (A) Plywood, (B) Particle, (C) Hard Board, (D) Asbestos Sheet panels.

1.0. Materials

Indian teak wood for shutters shall conform to M-29. Glass shall conform to M-38.

- (A) Plywood shall conform to M-37.
 (B) Particle board shall conform to M-40. Anodised aluminum butt hinges shall conform to M-43.
 (C) Hard board shall of best quality and shall be as approved by Engineer-in charge.
 (D) A.C. sheet shall conform to M-24.

2.0. Workmanship

2.1. The relevant specifications of item No. 10.12 (A) (i) shall apply to this item except that the work is shuttered with (A) plywood (B) particle board (C) hard board panels (D) A.C. sheets panels as specified in item.

2.2. The shutter shall be prepared by fittings styles and rails (top, bottom, lock and frieze) as for paneled leaves with simple chamfer on edge only. The styles and rails shall be grooved with just sufficient width for receiving panels and plain panels of specified type panels shall be fitted into the grooves.

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 10.12 (A) (i) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

- 10.24. Providing and fixing 35 mm. thick paneled, glazed or paneled and glazed shutters for doors, windows and clearstory windows including black enameled M.S., butt hinges with necessary screws. Indian Teak Wood shutters with (A) Plywood (B) Particle board (C) Hard Board (D) Asbestos panels.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 10.23 shall be followed except that the hinges shall be of black enameled M.S. Butt hinges instead of anodised aluminum butt hinges and shutter with (A) Plywood (B) Particle board (D) Hard Board (D) Asbestos sheet panels as specified in item.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 10.12 (A) (i) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

- 10.30. Providing and fixing flush door shutters, solid core construction with frame of 1st class hard wood with cross band and face veneer or plywood face panels including anodised aluminum butt hinges with necessary screws (B) Non-decorative type and block board core. (2) 35 mm. thick.

1.0. Materials

Flush door shall conform to M-30. Plywood shall conform to M-37. Anodised aluminum butt hinges shall conform to M-43.

2.0. Workmanship

2.1. The relevant specifications of item No. 10.23 shall be followed except that the shutters be non decorative type and block board core with face veneer or plywood with 35 mm. thickness.

2.2. Ready made shutters shall be of correct size and shall fit into the door or other openings without excessive scraping of edges. Adding of battens etc., to make up to the size shall not be allowed.

3.0. Mode of measurement & payment

3.1. The relevant specification of item No. 10.12 A (i) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

- 10.37. Extra for using bright finished M.S. Piano hinges instead of anodised aluminum butt hinges in flush door shutter (A) Nickel Plated Piano hinges.

1.0. Materials and workmanship

1.1. The relevant specification of item No. 10.30 shall be followed except that the nickel plated piano hinges shall be provided and fixed. It shall conform to the latest Indian Standards and shall be got approved by the Engineer-in-charge.

2.0. Mode of measurement & payment

2.1. The extra payment shall be made on sq. M. basis of door over and above item No. 10.30 for providing finish M.S. piano hinges instead of anodised aluminum butt hinges.

2.2. The rate shall be for a unit of one sq. meter.

10.39. Extra for providing vision panel not exceeding 0.1 sq. m. in all types of flush doors. (A) Rectangular square.

1.0. Materials and workmanship

1.1. The relevant specification of item No. 10.30 shall be followed except that the vision panel not exceeding 0.1 sq. m. shall be provided.

1.2. The glass panels shall conform to M-38 and this item is extra work of providing vision panel rectangular or square not exceeding 0.1 sq. in all types of flush doors.

2.0. Mode of measurements & payment

2.1. The payment shall be made over of item No. 10.30 for this extra work on shutter in which visions panels are provided.

2.2. The rate shall be for a unit of one sq. meter of door area.

10.51. Providing and fixing 30 mm. thick wire gauze shutters using galvanised M.S. Wire of I.S. gauze designation 85-G with wire of 0.56 mm. dia butt hinges with necessary screws : Indian Teak Wood.

1.0. Materials

Wire gauze ail shall conform to M-36. The teak shall conform to M-29. Anodised aluminum butt hinges shall conform to M-43.

2.0. Workmanship

2.1. Specification for item No. 10.12 A(f) shall be adopted for shutter and fixtures and fastenings except thru 30. mm. thick wire gauze shutter shall be provided.

2.2. Wire gauze shuttering:

2.2.1. The finished sizes of the wooden components like styles, rails, mountings, shall be as per the paneled doors. Each leaf shall have 2 panels of wire gauze as per drawings or as directed.

2.2.2. The styles, rails etc. shall be rebated 12 mm. along the side where they receive the gauze The galvanised iron webbing of 0.56 mm. dia mesh shall be used unless otherwise specified. The webbing shall be at 90 to 12 mm. along both sides of the rebate and fixed securely to the styles and rails and filets of the size 10 mm x 10 mm, shall be securely and neatly fixed with small screws, spaced about 7.5. cm. centers round the rebate for each panel of webbing. After the filets are pressed well into the angle to hole the gauze hi two faces, the exposed edge of filets shall be neatly rounded. The gauze shall be tightly stretched during fixing The space between the fillet and the rebate where the webbing is bent shall be neatly finished with putty, so that cut end of webbing may not be visible. Each shutter shall be fitted with a pair of anodised aluminum butt hinges with necessary iron screws.

3.0. Mode of measurement & payment

3.1. The relevant specifications of item No. 10.12 shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

10.53. Providing and fixing 30 mm. thick wire gauze shutters using galvanised M.S. wire of wire gauze designation 85 G with wire of 0.56 mm. dia. for doors, windows, and clerestory windows including bright finished or/and black enameled M.S. butt hinges with necessary screws. Mango wood or equivalent quality.

1.0. Materials & workmanship

The relevant specification of item No. 10.51 shall be followed except that the hinges to be used shall be bright finish or/and black enameled M.S. butt hinges with screws and the wood shall be used of Mango wood or equivalent quality of non teak wood.

2.0. Mode of measurement and payment

2.1. The relevant specification of item No. 10.12 shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

10.54. Extra for providing and fixing galvanised M.S. gauze of I.S. gauge designation 140 G. to doors windows and clerestory windows with wire of dia 0.71 mm. instead of I.S. gauge designation 85 G. with wire of dia. 0.56 mm.

1.0. Materials & workmanship

1.1. The relevant specification for item no. 10.51 & 10.53 shall be followed for this item except that the diameter of wire shall be 0.71 mm. of I.S. gauge designation 140 G. instead of 596 G. diameter I.S. gauge designation 85 G.

2.0. Mode of measurements and payment

2.1. The payment shall be made extra over and above the payment for galvanised M S wire gauge.

2.2. The rate I.S. gauge designation 85 G. shall of one sq. mt of size of doors and windows shuttles

- 10.74. Providing and fixing 12 mm. thick and 100 mm. wide pellet of flat pressed 3 layer veneered particle board solid core with 25 mm. diameter aluminum curtain rod brackets including fixing with 25 mm. x 3 m. M.S. flat 10 long and plug etc. comp.

1.0. Materials

(1) 3 layers veneered particle board solid core snail-conform to M-40 25. mm. diameter aluminum curtain rod and 25 mm. x 3 mm. x 10 cms. long M.S. flat and plugs shall of best approved quality as directed.

2.0. Workmanship

The work shall be done as per drawing and description given in the item of work. The wooden planks shall be planed smooth and even on the exposed surface.

The pellet shall be fixed Jo level by means of 10 cms. long x 25 mm. x 3 mm. M.S. flat brackets lent in the form of angle and wooden plug fixed in the walls using wood screws. For pelmet up to 1.5 meter long two such brackets shall be used and additional bracket provided for longer pelmet at the rate of one per meter length extra. The curtain rods be fixed by suitable brackets at the ends to the pelmet as directed.

3.0. Mode of measurement and payment

3.1. Pelmets shall be measured in running meters along the sides and face.

3.2. The rate shall be for a unit of one running meter.

- 10.84. Providing and fixing 40 mm. paneled, glazed or paneled and glazed partitions fixed to frames with iron screws etc., complete with India teak wood (Frames to be paid separately)

1.0. Materials

Indian Teak wood shall conform to M-29. Glass shall conform to M-38. Iron screws on shall of best approved quality. Plywood asbestos shall conform to relevant specification of materials.

2.0. Workmanship

The work shall be done as per detailed drawing or as directed. The wooden frames shall be of sizes as indicated in the drawing and description of item. They shall be planed and finished smooth and even. The vertical styles and rails shall be framed by tenon and mortise joints.

The panels which may be of planks, asbestos, plywood, glass or any other materials specified shall be fixed in the grooves made in styles and rails or by means of rebate and beading fixed by suitable screws. When glazing is used as panels the glass shall be fixed by using putty in addition to beading. (The putty shall be used before applying material.

3.0. Mode of measurement and payment

Partitions shall be measured in square meters of the net area of the tiller materials provided. The rate shall be for a unit of one sq. meter.

- 10.85. Providing and fixing decorative plywood 4 mm. thick in portions including fixing to frames with screws etc., complete with 50 mm. x 12 mm. teak wood beading (Frames to be paid separately)

1.0. Materials

4 mm. thick decorative plywood shall be of best approved quality. Teakwood beading and screws shall of best approved quality as directed.

2.0. Workmanship

The relevant specifications shall be same, as per that of item No. 10.84 except that partitions shall be with 4 mm. thick decorative plywood and with teakwood beading.

3.0. Mode of measurements and payment

The specifications shall be same as that of item No. 10.84. The rate shall be for a unit of one square meter.

- 10.86. Providing and fixing plain Asbestos cement sheet 6 mm. thick in partition including fixing to frames with screws etc., complete with 50 mm. x 12 mm. deodar wood beading (Frames to be paid separate)

1.0. Materials

Plain A.C. Sheets shall conform to M-24. Deodar wood beading shall conform to M-29. A.

2.0. Workmanship

The relevant specification of item No. 10.84 shall be followed same except that plain asbestos cement sheet 6 mm. thick shall be used in partition and Deodar wood beading of size 50 x 12 mm. size shall be used.

3.0. Mode of measurement and payment

3.1. The relevant specifications of item No. 10.84 shall be followed except that the rate excludes cost of frame work.

3.2. The rate shall be for a unit of one square meter.

- 10.88. Providing and fixing in partition 4 mm. thick medium hard board approved quality including fixing to frames with screws etc., complete with 50 x 12 mm. Teak wood beading (Frame to paid separated)

1.0. **Materials**

The hard board shall be 4 mm. thick and of best quality and made as approved. Teak wood beading shall conform to M-29.

2.0. **Workmanship**

The relevant specifications of item No. 18.84 shall be followed except that the hard board of 4 mm. thickness shall be used in partition and teak wood beading 50 x 12 mm. size shall be used.

3.0. **Mode of measurements and payment**

3.1. The relevant specifications of item No. 10.84 shall be followed except that the rate excludes cost of frame work.

3.2. The rate shall be for a unit of one square meter.

- 10.96. 26 mm. thick wooden shelves supported on 40 x 40 x 6 mm. T or Iron brackets fixed at suitable distances not exceeding 75 cms. apart with Mango wood or equivalent quality.

1.0. **Materials**

The mango wood shall conform to M-29-A. Structural steel shall conform to M-22

2.0. **Workmanship**

The mango wood or equivalent quality not teak wood shelves shall be prepared from 25 mm. thick planks. The planks shall be planed smooth. The planks shall be used in single piece up to 30 cms. width. The shelves shall be fitted in position by fixing 40 x 40 x 6 mm. T or L Iron brackets. The spacing of brackets shall not be more than 75 cms. The 40 x 40 x 6 mm. T or L Iron brackets shall be fixed firmly in position by imbedding the same in concrete. The shelves shall be fixed as directed. The season teak wood buttons of size 35 x 12 mm. shall be fixed on open side as directed.

3.0. **Mode of measurements and payment**

3.1. The shelves shall be measured in Sq. meter. The length and breadth of shelves shall be measured net.

3.2. The rate is inclusive of button provided.

3.3. The rate shall be for a unit of one sq. meter.

- 10.97. 40 mm. thick wood shelves supported on 40 x 40 x 6 mm. T or L Iron brackets fixed at suitable distance but not exceeding 75 cms. apart with mango wood or equivalent quality.

1.0. **Materials & Workmanship**

The relevant specifications of item No. 10.96 shall be followed except that the thickness of shelves shall be 40 mm Thick teak wood buttons shall be provided of 50 x 12 mm. on all open sides.

2.0. **Mode of measurements & payment**

2.1. The relevant specifications of item NO. 10.96 shall be followed.

2.2. The rate shall be for a unit of one square meter.

- 10.99. Providing and fixing M.S. round or square bars with M.S. flats at required spacing in wooden frames of windows and clerestory windows.

1.0. **Materials**

M.S. bars and flats shall conform to M-18 and M-22 respectively.

2.0. **Workmanship**

2.1. The M.S. bars shall be fabricated as shown in the drawing or as directed. It shall conform to I.S. 226-1975 and I.S. 96 and I.S. 1977-1975. The M.S. bars shall be fixed at the required spacing in mild steel flats, after drilling holes in the latter. The diameter and spacing of these bars shall be as mentioned in the drawing or as directed. The bars shall be passed through drill holes drilled into the mild steel flats, fixed in the recess in frames. The flats shall be fixed with iron screws.

3.0. **Mode of measurements & payment**

3.1. The rate shall be for the M.S. round or square bars with M.S. flats provided and fixed in position as per the specifications for the completed item.

3.2. The rate shall be for a unit of one Kg

- 10.100(A). Providing and fixing M.S. Grills of required pattern to wooden frames of windows etc., with M.S. flats at required spacing and frame around, square, or round bars with round headed bolts and nuts or by screws ; plain Grill.

1.0. **Materials**

The structural steel shall conform to M-22

2.0. Workmanship

- 2.1. The M.S. Grill shall be prepared as per the drawing or as directed for fixing to wooden frames of windows etc.
- 2.2. The grill shall be fabricated to the designs and patterns shown in the drawings and the weight shall be as directed, and the joints shall be reverted or welded as shown in the plan or as directed. The grill so formed shall be fixed into the frames of the windows etc. before they are erected in position. The outside strip frame of the grill shall be housed to its full thickness into the recess cut into the frame of the windows etc. The grill shall be fixed to the frame with number of bolts and nuts or screws viz. bolt nut/screw per 30 cm. of the length of outer strip subject to minimum of 2 Nos. on each side of the frame or as indicated in the drawing or as directed.
- 2.3. The bolts and nuts or screws shall be counter sunk and shall be fixed with the top of their heads flush with the face of the frame strips.

3.0. Mode of measurements & payment

- 3.1. No payment shall be made for weight of screws, bolts nuts etc. only weight of grill shall be paid.
- 3.2. The rate shall be for a unit of one kg.

10.100.(B) Providing and fixing M.S. Grill of required pattern to wooden frames of windows etc. with M.S. plates, at required spacing and frame around, square or round bars with round headed bolts and nuts or by screws and with ornamental grill.

1.0. Materials & Workmanship

1.1. The relevant specification of item no. 10.100 (A) shall be followed except that the work is for of ornamental grill.

2.0. Mode of measurements & payment

- 2.1. The relevant specifications of item No. 10.100 (A) shall be followed.
- 2.2. The rate shall be for a unit of one Kg.

10.102. Providing and fixing hard drawn steel wire fabric 75 x 25 mm. mesh of weight not less than 7.75 kg. per sq.M to window frames etc, including 60 x 20 mm. beading of teak wood.

1.0. Materials

Hard drawn steel wire of 75 x 25 mm. mesh shall conform to M-34. Teak wood beading shall conform to M-29.

2.0. The steel wire fabric 75 x 25 mm. mesh of weight of not less than 7.75 kg per Sq.M. to windows frames etc shall be fabricated as per detail drawings. The wire fabric shall be fixed to windows frame by teak wood beading of 60 x 20 mm. size be by means of screws.

3.0. Mode of measurements & payment

- 3.1. The wire mesh (Hard drawn) shall be measured net clear opening of frame of windows in which mesh is fitted. Nothing shall be paid extra for fixing mesh in groove below teak woods-beading.
- 3.2. The rate shall be for a unit of one sq. meter.

10.103. Providing and fixing fly proof galvanised M.S. Wire gauge of LS, Gauge designation 85 G. with wire of dia. 0.56 mm. to windows and clerestory windows including 60 x 20 mm. beading of Indian Teak Wood.

1.0. Materials

The fly proof galvanised M.S. wire gauge shall conform to M-36. Teak wood beading shall conform to M-29. 2.0. Workmanship

The relevant specifications of item No. 10.102 Shall be followed except that fly proof galvanised M.S. wire gauge of I.S. gauge designation 85-G with wire of 0.56 mm. shall be provided.

3.0. Mode of measurement & payment

- 3.1. The relevant specifications of item No. 10.102 shall be followed.
- 3.2. The rate shall be for a unit of one square meter.

10.120. Providing and fixing first class Indian teak wood, 75 x 60 mm. moulded hand rails in , straight lengths completed.

1.0. Materials

First class Indian teak wood shall conform to M-29.

2.0. Workmanship

The teak wood hand rail shall be of size 75 x 60 mm. The hand rail shall be prepared from first class Indian teak wood. The hand rail shall be moulded as per detail drawings. The hand rail shall be fixed in straight length as per detail drawings with screws. The relevant specifications of item No. 10.4 shall be followed except that the teak wood work shall be for a railing of specified size.

3.0. Mode of measurements & payment

3.1. The hand rail shall be measured in running meter.

3.2. The rate shall be for a unit of one running meter.

10.0.0.(I) - Providing and fixing glazed louvered Glass windows and ventilators with teak wood frame 10 x 75 mm. size including 3 coats of oil painting to wood work etc. complete,

1.0. Materials

Indian teak wood shall conform to M-29. Glass shall conform to M-38.

2.0. Workmanship

The relevant specifications of item No. 10.1 (A) shall be followed for frame work except that the frame work of 10 x 7 cms. size of required size ventilators shall be provided with glazed glass louvers. The glass louvers shall be provided as directed. In the groove of 1.25 cms. depth made in frames, the thickness of glass shall be 5 mm. and glass shall be glass of best quality. The ventilation blades shall slope down towards the outside at an angle of 45°.

3.0. Mode of measurements and payment

3.1. The area of opening within the frame in which louvers are fixed shall be measured in sq. meters.

3.2. The rate included painting 3 coats to wood work with ready mix paint.

3.3. The rate shall be for a unit of one square meter.

10.0.0.(II) - Providing & fixing with wooden louvers plank 12 mm. thick windows and ventilators with teak wood frame 10x7 cms. size including 3 coats of oil painting to wood etc complete.

1.0. Materials & Workmanship

The relevant specifications of item No. 10.00 (I) shall be followed except that the teak wood planks 12.00 thick louvers shall be provided.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 10.00 (I) shall be followed.

2.2. The rate shall be for a unit of one square meter.

SECTION-11

Steel Shutters, Windows, Ventilators

- 11.2. (A) Steel work riveted, in built up sections, framed work including cutting, hoisting fixing in position and applying a priming coat of red lead paint. In beam and joints, channels, angles tees, flats, with connecting plates or Angle cleats as in main & cross beams, Hop and jack fallers, pralines connected to common rafters and the like.

1.0. Materials

The structured steel work shall conform to M-22. Red lead paint shall conform to I.S : 102-1962.

2.0. Workmanship

2.1. The steel sections as specified or required, shall be cut, square and to correct lengths, as per drawings and design. The cut ends exposed to view shall be finished smooth. No two pieces shall be welded or otherwise jointed to make up the required length of member, except as indicated in the drawing or as directed. All straightening and shaping to form shall be done by application of pressure and not by hammering. Any bending or cutting shall be carried out in such a manner as not to impair the strength of the metal. All operations shall be done in cold state unless otherwise directed/permitted.

2.2. Steel riveted or bolted in built up sections, frame work.

2.2.1. The steel structure as shown in the drawings or as per direction of the Engineer-in-charge shall be laid out on a level platform to full scale and to full size in parts. A steel tape shall be used for measurements to ensure maximum accuracy.

2.2.2. Wooden templates 12 mm. to 19 mm. thick or metal sheet template shall be made to correspond to each connecting gussets plate and rivet holes shall be accurately marked on them and drilled. The templates shall be laid on the steel members and holes of the steel members shall also be marked for curing. The base of steel column and the position of Anchor bolts shall be carefully set out.

2.2.3. All stiffeners shall be formed by pressure and where practicable the metal shall not to be cut and welded in making these. In major work, or where so specified, shop drawings giving complete details and information for the fabrication of the component parts of the structure including location, type, size, (origin and details or rivets, bolts or weld shall be prepared in advance of the actual fabrication and as distinctly marked or stenciled with paint with the identification mark as given in the shop drawings. The bars shall be thickened at the ends, so as to provide for screwed threads and gradually tapered off to meet their normal section.

Great accuracy shall be observed in fabrication of various member, so that these can be assembled without being unduly packed, stained, or forced into position and when build up, shall be true and free from twists, brinks, buckles, or open joints.

Before making holes in individual members for fabrication the steel work intended to be riveted or bolted together shall be as ambled or clamped properly and tightly so as to ensure close abutting or lapping or the surfaces of the different members. All softeners shall bear tightly both at top and bottom without being drawn or caulked. The abutting joints shall be cut or crossed true and straight and fitted close together. Web splice plates and tillers under stiffened shall be cut to fit within 3 mm. or flange Angles Web plates of Girders shall have no cover. Plates, shall have their ends flush with the top of angles forming the flanges unless otherwise required. The web plates when spliced shall have clearance of not more than 6 mm. The erection clearance for created ends of members connecting steel shall preferably be not greater than 1.5 mm. The erection clearance at the ends of beams without web cleats shall not be more than 3 mm. at each end but where for a practical reason greater clearance is necessary, suitably designed seating shall be provided.

Pains and rollers shall be accurately tuned to gauge. These straight and smooth and free from flaws. The roller bearing shall be provided with adequate arrangements for holding the girders or truss resting on it. In columns caps and bases, the ends of shifts together with the attached gussets Angles, channels etc after riveting together shall be accurately mechanized so that the parts connected butt against each other over the entire surfaces of contact connecting angles or channels shall be fabricated and placed in position with greater accuracy so that they are not unduly reduced in thickness by machining. The ends of bearing stiffeners shall be mechanized or ground to fit tightly both at the top and bottom. All holes shall generally be drilled to the required size and at required, position. Sub punching shall be permitted provided it is done 3 mm. or less in diameter and reamer thereafter to the require size. The holes for rivets and bolts shall be larger by 0.4. to 6 mm. than the nominal diameter of rivets or black bolts depending upon the diameter of rivets.

Holes shall have their axis perpendicular to the surface bored through. The drilling or remarrying shall be free from burrs, and the holes should be clean and accurate holes for counter sunk bolts shall be made in such a manner that their heads fit flush with the surface after fixing.

The fabrication work shall be completed in workshop as far as it is practicable to do so. Site joints shall be done with rivets and fitted bolts or black bolts, as shown in the drawings or as directed. Generally the following principles shall govern the use of rivets turned and fitted bolts, and black bolts.

- (i) Rivets and turned and fitted bolts shall be used where the connections is such that slip under load has to be avoided.
- (ii) Black bolts may be used very sparingly where a force is carried through a connection without impact, vibration or reversal or stresses.

2.2.4. Riveting:

The parts assembled for riveting shall be in close contact with each other and the bearing stiffeners shall bear tightly both at top and bottom without being drawn or caulked. Members to be riveted shall be properly pinned or bolted and rigidly held to gather while riveting. Drifting of holes shall not be permitted. Except to draw the parts together and the drifting tools so used shall have maximum diameter not exceeding, the nominal diameter of rivets or bolts. Drifting done during assembling shall not distort the metal or enlarge the holes.

The shanks of rivets shall project beyond the plate-surface sufficiently so as to fill hole thoroughly and form the required head after riveting.

The riveting shall be done by hydraulic or pneumatic process. However, where such facilities are not available, hand riveting may be permitted. The rivet shall be heated red hot, care being taken to control the temperature of heating so as not to burn the steel. Rivets of diameter less than 10 mm. may be fitted cold. Rivets shall be of heat finish with heads full and of equal size. All loose, burnt or badly formed rivets with concentric or deficient heads shall be cut out and replaced. The heads of rivets shall be central to shanks and shall grip the assembled member firmly. In cutting out rivets, care shall be taken so as not to injure assembled members, caulking or reequipping shall not be permitted.

For testing rivets, a hammer weighing approximately 0.25 kg shall be used. Both heads of the rivets shall be tapped, slack rivets will give a hollow sound and a jar.

All rivet heads shall be painted with red lead paint within a week of their fixing.

2.2.5. All bolt heads and nuts shall be hexagonal and of equal size unless specified otherwise. The screwed heads shall conform to I.S. 1363-1960 and the threaded surface shall not be tapered. The bolts shall be of such length so as to project two clear threads beyond the nuts when fixed in position and these shall fit in the holes without any shakes. The nut shall be fit in the threaded ends of bolts properly.

Where turned and fitted bolts are required to be used in place of rivets shall be provided with washers not less than 6 mm. thick so that the nut when tightened shall not bear on the unthreaded body of the bolt. Tapered washers shall be provided for all heads and nuts bearing on leveled surfaces. The threaded portion of the bolt shall not be within the thickness of the parts bolted together, the faces of the bolt heads and nuts abutting against steel members shall be machine finished. Where there is a risk of the nut being removed or becoming loose due to vibrations or reversal of stresses, these shall be secured from slackening by the use of locknuts, spring washers, cross-cutting or hammering down of threads as directed.

Bolts, nuts, and washers shall be thoroughly cleaned and dipped in double boiled linseed oil before use. The whole steel work shall be painted with a coat of priming coat of red lead, as per relevant specification of painting.

3.0 Mode of measurements & payment

3.1. The steel work shall be measured in general as under:

(a) All work shall be measured on the basis of finished dimensions as fixed at site and measured net unless specified otherwise.

(b) The weight of steel sections, steel rods, and steel strips in finished work shall be calculated on standard weight on the same basis on which steel is supplied to Contractor by department or those given in relevant I.S. : if steel is arranged by the contractor.

(c) The weight of steel plates and strips shall be taken from relevant I.S. based on 7.35 kg./sq. meter for every millimeter sheet thickness if steel is supplied to the contractor by department.

(d) Unless otherwise specified, weight of cleats, brackets, packing pieces, bolts, nuts, washer, distance pieces, separators, diaphragm gusset (taking overall square dimensions) fish plates etc. shall be added to the weight of respective items.

(e) In riveted work allowance is to be made for weight of rivet heads. No deductions shall be made for rivet or bolts holes excluding holes for anchor or holding down bolts.

(f) For forged steel and steel castings, weight shall be calculated on the basis of 7850 kg./cum.

(g) Unless otherwise specified, no allowance shall be made for the weld metal in case of welded steel structure.

- (i) Dimensions other than cross sections and thickness of plates shall be measured to nearest 0.001m
 (j) Mill tolerance shall be ignored when weight is determined by calculation.

3.2. The rate includes cost of all material, labour, erection, hoisting scaffolding, protective measure, required for proper completion of the item of work. This shall also include conveyance and delivery handling, loading, unloading and storing etc. required for completing the item described above including necessary wastage involved.

3.3. The rate shall be for a unit of one quintal.

11.2.(D) Steel work riveted in built up section, framed work including cutting, hoisting, fixing in position and applying a priming coat of red lead paint in trusses, and trussed, purlins, upto 25 m. span and 15 m. overall height.

1.0. Materials & Workmanship

The relevant specifications of item No. 11.2 (A) shall be followed except that the work shall be for trusses and trussed purlins up to 25 m. span and 15 m. overall height.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 11.2. (A) shall be followed.

2.2. The rate shall be for a unit of one quintal.

14.4.(A) Steel work welded, in built up sections frame work including, cutting, hoisting, fixing in position and applying a priming coat of red lead paint. In beams and joints, channels, angles tees, flats, with connecting plates or angle cleats as in main and cross beams. Hip and jack rafters, purlins, connected to common rafters and the like.

1.0 Materials & Workmanship

1.1. The relevant specification of item No. 11.2 (A) shall be followed except that the steel work shall be done by welding.

1.2. Welding shall generally be done by electric process. Gas welding shall be resorted to, using oxyacetylene flame with specific prior approval. Gas welding shall not be permitted for structural steel work.

1.3. The work shall be done as shown in the shop drawings which should clearly indicate various details of the joints to be welded, shop and site welded as well as type of electrodes to be used, symbol for welding on plans and shop drawings shall be according to I.S. 813-1961. As far as possible every effort shall be made to limit the welding that must be done after improper welding that is likely to be done due to heights and difficult positions on scaffoldings etc. The welding work shall conform to I.S. 816-1969.

1.4. Preparation of surfaces : Surfaces which are to be welded together shall be free from loose mill scale, rust, paint, grease or other foreign matter. A coating of boiled linseed oil shall be permitted.

1.5. Assembly for welding : Before welding is commenced, the plates shall first be brought together and firmly clamped or spot welded at specified distance. This temporary connection has to be strong enough to hold the plates accurately in place without displacement.

1.6. Precautions : All operations connected with welding and cutting equipment shall conform to safety requirement given in I.S. 818-1968.

The following points shall be borne in mind during the process of welding:

(b) Arc length voltage and amperage shall be suited to the thickness of material type of groove and other circumstances of the work.

(c) The segments of welding shall be such that where possible the members which offer the greatest resistance to compression are welded first.

1.7. The defective welds which shall be considered harmful to the structural strength shall cut out and reworked.

1.8. Finished welds and adjacent parts shall be protected with clean boiled linseed oil and after all slag has been removed. Welds and adjacent parts shall not be painted after the same are approved.

1.9. All the members shall be thoroughly cleaned of rust-scales, dust etc. and given a priming coat of red lead paint before fixing them in position.

Testing of welding to be added in the specification I.N. 12.2.2.12-(i) to (viii)

2.0. Mode of measurements & payment

2.1. The relevant, specification of item No. 11.2 (I) shall be followed.

2.2. The rate shall be for unit of one quintal.

11.4.(D) Steel work welded in built up section framed work, cutting, hoisting, fixing in position and applying a priming coat a red lead paint in trusses and trusses purlins up to 25 m. span and 15 m. overall height.

1.0. Materials & Workmanship

The relevant specification of item No. 11.4.(A) shall be followed except that the work shall be for trusses and trussed purlins up to 25 m. span and 15 m. overall height.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 11.4 (A) shall be followed.

2.2. The rate shall be for unit for one quintal.

11.6. Providing and fixing in position collapsible steel shutters with vertical channels 20 x 10x2 mm. braced with flat iron diagonals 20 x 5 mm. size with top and bottom rails of T Iron 40 x 40 x 6 mm. with 38 mm. dia steel pulleys complete with bolts, nuts, locking arrangements, stoppers, handles, including applying a priming coat red lead paint.

1.0. Materials

The collapsible steel gate shall conform to M-33.

2.0. Workmanship

J-rails shall be fixed to the floor and to the lintel at top by means of Anchor bolts, embedded in cement concrete of floor and lintel. The anchor bolts shall be placed approximately at 45 mm. centers alternatively in groove shall be formed along the runner for the purpose. The collapsible gate shall fixed at the sites by fixing the double channels in the T-iron rail and also by hold fasts bolted to the end double channel and fixed in the masonry of the side walls or the otherwise.

In case where the collapsible gate is not required to the lintel beams or stop above, a toe iron suitably designed may be fixed at the top embedded in masonry and provided with necessary clamps and roller arrangement at the top.

All the adjoining work damaged while fixing of gate shall be made good to match the existing work without any extra payment.

All the members of the collapsible gate including T-iron shall be thoroughly cleaned of rust, scales dust etc., and given a priming coat of red lead, before fixing them in position.

3.0. Mode of measurement and payment

3.1. The collapsible gate shall be measured in sq. meter. The height of the gate shall be measured as the length of double channels and breadth from outside to outside of the end fixed double channels in open position of the gate. The rate includes providing handles, arrangements stoppers etc.

3.2. The rate shall be for a unit of one sq. meter.

11.7. Providing and fixing 1 mm. thick M.S. sheet sliding shutters both frame and diagonal braces of 40 x 40 x 6 mm. Angle iron 3.15. M.S.S. gusset plates at junctions and comers, 25 mm. dia. pulley 40 x 40 x 6 mm. angle and T-iron guide rail at top and bottom respectively with handles, stoppers and locking arrangements etc. including applying priming coat of red lead paint.

1.0. Materials

M.S. sliding shutters shall be fabricated of M.S. component as given in the description of item M.S. sheets 1 mm. thick shall be fixed to the frame with rivets or weld as approved. The shutters shall be provided with top and bottom guide rails of Angles or T-iron as specified and 25 mm. dia. steel pulleys at the-bottom guide black with steel pulleys at the top. The frame shall be riveted and /or welded and wherever riveting shall be done 3.15 mm. gussets plates shall be provided at the junctions.

2.0. Workmanship

2.1. The shutters shall be single or double leaf shutters as specified. The guide rails shall be sufficiently long and continued along the wall on the both ends so that the sliding shutters can rest against walls, living full opening when so required.

2.2. The guide rails shall be fixed to the floor by means of anchor bolts embed in the cement concrete floor. The steel section at the top shall be suitably supported from the walls. Two channel section shall suitably fixed vertically below the extreme clamps in the wall and floor to avoid the shutters from going out of the supports at the top and bottom. A suitable clamping arrangement will be provided at either end of the opening to avoid the shutters from rolling back into opening.

2.3. All the adjoining work damaged while fixing shall be made good to match the existing work.

2.4. All members of the sliding shutter including T-iron shall be thoroughly cleaned of rust scales dust etc. and given a priming coat of red lead before fixing them in position.

3.0. Mode of measurements & payment

3.1. The sliding doors shall be measured on sq. meter. The height of the shutters shall be measured from outside to outside of the guide, rail and width outside of shutters including vertical channels in sides. The rate includes providing handles stopped and locking arrangement etc. complete.

3.2. The rate shall be for a unit of one sq. meter.

SECTION-12

Labour for fixing fixtures & fastening

- 12.4. Fixing metallic tower bolts of sizes with necessary screws etc. complete (tower bolts and screws to be paid under separate items):
- 1.0. Workmanship
- 1.1. This item provides for labour for fixing metallic tower bolts of any size with screws, nuts etc.
- 1.2. The tower bolts shall be fixed in proper position as shown in the drawings or as directed. There shall be fixed truly vertical or horizontal as the case may be.
- 1.3. The screws shall be driven home with screw driver. In no case the screws shall be hammered in.
- 1.4. All recesses and seats shall be cut to the exact size for counter sinking etc. where so required.
- 1.5. Care shall be taken to see that no gaps are left between the fitting and the surface meant to receive the fittings.
- 1.6. The fittings shall be properly cleaned and left in original finish after fixing.
- 2.1. Mode of measurements & payment
- (1) Cutting of holes, recesses, and seats involved in process of fixing.
- (2) Cost of filling and cushioning materials where so required for proper seating of new fittings.
- (3) Cost of nails etc. for temporary positioning of fitting.
- (4) Cost of cleaning materials like old washed dhoti stain remover etc.
- (5) Cost of making good the over cut recesses or holes if any.
- (6) Cost of making hole of required size on the wooden frame for housing the bolt for locking.
- 2.2. The rate includes cost of labour involved in all operations required for proper completion of the items including carriage, handling, fixing etc. complete.
- 2.3. The rate shall be of unit of one number.
- 12.5. Fixing metallic flush bolts of size with necessary screws etc., complete (flush bolts and screws shall be paid under separate items):
- 1.0. Workmanship
- 1.1. The relevant specifications shall be followed as per item No. 12.4. except for fixing metallic flush bolts instead of tower bolts.
- 2.0. Mode of measurements and payment
- 2.1. The relevant specifications of item No. 12.4. shall be followed.
- 2.2. The rate shall be for a unit of one number.
- 12.8. Fixing metallic or plastic door handles of sizes with necessary screws etc. complete (door handles and screws to be paid under separate items)
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4. shall be followed except fixing door handles instead of tower bolts.
- 2.0. Mode of measurements and payment
- 2.1. The relevant specifications of item No. 12.4. shall be followed.
- 2.2. The rate shall be for a unit of one number
- 12.10. Fixing metallic gate and shutter hooks and eyes of sizes (hooks and eyes to be paid under separate items)
- 1.0. Workmanship
- 1.1. The relevant specifications shall be followed as per item No. 12.4 except that fixing of eye and hooks instead of tower bolts.
- 2.0. Mode of measurements and payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The rate shall be for a unit of one number (Hook & Eye)

- 12.11. Fixing metallic door latches of size with necessary screws (door latches and screws to be paid under separate items) :
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4 shall be followed except that fixing metallic door latches instead of tower bolts.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The rate shall be for a unit of one Number.
- 12.12. Fixing metallic mortise night latches with necessary screws including making necessary crews holes in wooden door shutters etc., complete (mortise night latches and screws to be paid under separate items):
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4 above shall be followed except that the fixing of mortise night latches instead of tower bolts.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The rate shall be for a unit of one number.
- 12.18. Fixing metallic ball catchers 100 mm. dia. (Ball catches to be paid under separate item):
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4 shall be followed same except fixing of ball catchers 100 mm dia.
- 2.0. Mode of measurements and payment
- 2.1. The relevant specification of item No. 12.4 shall be followed.
- 2.2. The rate shall be for a unit of one number.
- 12.20. Fixing metallic casement window fasteners with necessary etc. complete. (Casement window fasteners and screws to be paid under separate items):
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4. shall be followed except fixing metallic casement windows fasteners.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The rate shall be for a unit of one number.
- 12.21. Fixing metallic casement stays of sizes with necessary screws etc., complete. (Casement stays and screws to be paid under separate items)
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4 shall be followed except fixing of metallic casement stays.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The shall be for unit of one number.
- 12.24. Fixing metallic cupboard of ward robe locks of sizes with necessary screws etc. complete (Locks and screws to be paid separately) :
- 1.0. Workmanship
- 1.1. The relevant specifications of item No. 12.4 shall be followed except that fixing metallic cupboard or ward robe locks of size with necessary screws etc. complete.
- 2.0. Mode of measurements & payment
- 2.1. The relevant specifications of item No. 12.4 shall be followed.
- 2.2. The shall be for a unit of one number
- 12.25. Fixing metallic or plastic cupboard or ward robe knobs of size with necessary screws/ bolts etc., (knobs and screws/bolts to be paid separately) :

1.0. Workmanship

1.1. The relevant specifications of item No. 12.4 shall be followed except that fixing metallic or plastic cupboard or ward robe knobs of sizes with necessary screws/bolts etc. complete.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 12.4 shall be followed.

2.2. The shall be for a unit of one number.

12.26. Fixing metallic floor stoppers of sizes with rubber cushion, screws etc., to suit shutter thickness complete, (floor door stopper with rubber cushion and screws to be paid under separate items) :

1.0. Workmanship

1.1. The relevant specifications of item No. 12.4 shall be followed except that fixing metallic floor stoppers.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 12.4 shall be followed.

2.2. The shall be for a unit of one number.

12.28. Fixing metallic door handles or knobs for mortise jocks with necessary screws etc. complete (doors, handles/knobs and screws to be paid separately) :

1.0. Workmanship

The relevant specifications of item No. 12.4 shall be followed except that fixing metallic door handles or knobs for mortise with necessary screws etc. complete.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 12.4 shall be followed.

2.2. The rate shall be for a unit of one number.

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SECTION-13
Glazing

13.1.(I) Providing and fixing sheet glass, selected quality (type-C) bedded in putty and fixed with wooden beading including cost of wooden beading of first class teak wood and necessary cutting of glass 5 mm. thick.

1.0. Materials

The glass shall conform to M-38. The wood beading shall conform to M-29, Putty shall conform to I.S. 419-1967.

2.0. Workmanship

The glass shall be sheet glass of selected quality of 5 mm. thick.

2.1. The size of glass for glazing shall allow a clearance of 2.5 mm. between the edges of glass and the wood or metal surrounds. The clearance may be increased, provided the depth of the rebate or groove is sufficient to provide not less than 1.5 m. cover to the glass. The detailed process of glazing shall be as specified in I.S. 3548-1966.

2.2. All stains from the surface of glass shall be removed and cleaned with thinner or spirit without any extra payment.

2.3. Wooden beading :

2.3.1. The size of the wood beads for glass panes shall be 1.5 cms. x 3 cms unless otherwise specified. Beads shall be secured to wooden frames with either panel pins or screws and to metal frames in the way provided for in the frame.

2.3.2. Sufficient putty compound shall be applied to the rebate so that when the glass has been pressed into the rebate, a bed of compound not less than 1.5 mm. thick will remain between the glass and the rebate. There should also be surplus of compound squeezed out above the rebate which should be stripped at an angle not under cut to prevent water accumulating. Beads should be bedded with compound against the glass and wood beads should also be bedded against the rebate. Care should be taken to see that no voids are left between the glass and the bead.

3.0. Mode of measurement & payment

3.1. All measurements of cutting shall, unless otherwise stated, be held to include the consequent waste.

3.2. Each pane of glass shall be measured to the nearest 0.5 cms. both in width and height/length.

3.3. Irregular shaped or circular panes shall be measured as the smallest rectangular area from which the irregular or circular pane can be cut.

3.4. The rate includes cost of materials, labour required for completion of the item including hoisting, carriage, temporary erections like scaffolding etc.

3.5. The rate also includes :

(i) The wastages and breakage involved in the process.

(ii) Straight cutting on glass and glazing sheets.

(iii) Cost of subsidiary materials required for proper fixing and functioning of glass i.e. nails, spirit, putty, teak wood beading glass, pins, etc. complete.

3.6. The rate shall be for a unit of sq. meter.

13.1.(M) Providing and fixing sheet glass selected quality (Type-C) bedded in putty and fixed with wooden beading including cost of wooden beddings of first class teak wood, and necessary cutting of glass 6 mm. thick.

1.0. Materials and workmanship

1.1. The relevant specifications of item No. 13.1 (I) shall be followed except that the sheet glass of selected quality shall be 6 mm. thick.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 13.1.(I) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

13.3.(C) **Providing and fixing rough cast wired glass 6 mm. thick bedded in putty and fixed with wooden beading including the cost of wooden beadings of Indian teak wood and necessary cutting of glass wired figures glass.**

1.0. Materials :

Wire figure glass shall conform to M-38. Wooden beading shall conform to M-29. Putty shall conform to I.S. 419-1967.

2.0. Workmanship

The relevant specification of item No. 13.1(1) shall be followed except that the wired figured glass of 6 mm. thick shall be used.

3.0. Mode of measurements and payment

3.1. The relevant specifications of item No. 13.1(1) shall be followed.

3.2. The rate shall be for a unit of one sq. mt.

3.5.(3) **Providing and fixing sheet glass ordinary quality bedded in putty and fixed with wooden beading including the cost of wooden beadings of first class teak wood and necessary cutting of glass 3 mm. thick.**

1.0. Materials

Glass shall conform to M-38. Wooden beading shall conform to M-29. Putty shall conform to I.S. 419-1967. 2.0

Workmanship

The relevant specification of item No. 13.1 (I) shall be followed except that the wired figured glass of 6 mm. thick shall be used.

3.0. Mode of measurements and payment

3.1. The relevant specifications of item No. 13.1 (I) shall be followed.

3.2. The rate shall be for a unit of one sq. mt.

13.5.(3) **Providing and fixing sheet glass ordinary quality bedded in putty and fixed with wooden beading including the cost of wooden beadings of first class teak wood and necessary cutting of glass 3 mm. thick.**

1.0. Materials

Glass shall conform to M-38. Wooden beading shall conform to M-29. Putty shall conform to I.S. 419-1967.

2.0. Workmanship

2.1. The specification of this item shall be followed as per item No. 13.1(1) except that the sheet glass of ordinary quality shall be used and thickness of sheet glass shall be 3 mm. thick.

3.0. Mode of measurements and payment

3.1. The relevant specifications of item No. 13.1(1) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

13.5.(4) **Providing and fixing sheet glass ordinary quality, bedded in putty and fixed with wooden beadings including the cost of wooden beadings of first class teak wood and necessary cutting of glass 4 mm. thick.**

1.0. Materials and Workmanship

The relevant specifications of item No. 135 (3) shall be followed, except that the thickness of ordinary sheet glass shall be 4 mm.

2.0. Mode of measurements and payment

2.1. The relevant specification of item No. 13.1(1) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

13.7. **Extra for using ground glass (Frosted or obscured on one side) instead of plain glass.**

1.0. Materials

Glass shall conform to M-38. Wooden beading shall conform to M-29. Putty shall conform to I.S. 419-1967.

2.0. Workmanship

The specifications of this item shall be followed as per item No. 13.1 except that ground glass (Frosted or obscured on one side) shall be used.

3.0. Mode of measurements and payment

3.1. The payment shall be made on sq. mt. basis extra over and above the payment for plain glass for using ground glass (Routed or obscured).

3.2. The relevant specifications of item No. 13.5 (ii) shall be followed.

3.3. The rate shall be for a unit of one sq. meter.

13.11.(A) Difference in cost of material and labour involved in method of glazings if changed in item No. 13.1 to front and back putted and sprigged 01 fixed with glazing pins :

1.0. Materials and Workmanship

1.1. The relevant specification of item No. 13.1 shall be followed except that the glazing is to be done by front and back putted and sprigged or fixed with glazing pins.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 13.1 (i) and 13.1 (ii) shall be followed.

2.2. The extra rate for extra cost involved shall be paid over and above item No. 13.1(1) & 13.1 (ii).

2.3. The rate shall be for a unit of one sq. meter.

13.12. Grinding, polishing and round of edges or glazing sheets.

1.0. Materials

The glass shall conform to M-38.

2.0. Workmanship

The edges of glass or glazing sheets shall be grained, polished and rounded of such that it renders uniform look throughout the length and shall be neatly finished. The work shall be carried out in best workman's like manner.

3.0. Mode of measurements & payment

3.1. The edges of glass round, polished and rounded off shall be measured in meter.

3.2. The rate shall be for a unit of one running meter.

SECTION-14

Paving & Floor Finishing

- 14.2.(A) 40 mm. thick marble chips flooring rubbed and polished (i.e. Terrazzo) to granolithic-finish with under layer 30 mm. thick cement concrete (1:2:4) (1 cement : 2 coarse sand : 4 graded stone aggregate 10 mm. and down gauge) and top layer, 10 mm. thick with white, black or white and black marble chips of required sizes from 1 mm. to 4 mm. nominal size laid in cement marble powder mix 3 : 1 (3 cement : 1 marble powder by weight, in proportion of 4 : 7 (4 cement marble powder mix : 7 marble chips by volume): Dark shade pigment with ordinary cement (in top layer only).

1.0. Materials

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-G. Stone grit shall conform to M-8.

The pigment incorporated in terrazzo shall be of permanent colour and shall conform to requirement mentioned in Appendix-A in IS: 2114-1962. Marble chips shall conform to M-46. The marble powder shall pass through I.S. Sieve Terrazzo-30.

2.0. Workmanship

2.1. Terrazzo finish shall be laid over a layer of base concrete in case of ground floor. When the terrazzo floor is laid over R.C.C. slabs a cushioning layer consisting of 75 mm. thick lime concrete shall be provided below the terrazzo floor. The terrazzo flooring shall consist of an under layer of cement concrete and layer of terrazzo which shall be laid monolithically.

2.2. Under Layer :

2.2.1. The under layer shall be of cement concrete mix 1:2:4. The maximum size of aggregate used shall not exceed 10 mm. Specification for cement concrete shall be followed as per item No. 5.4.1.

2.3. Terrazzo Topping :

2.3.1. The topping shall have mix of ordinary cement, and marble powder in proportion 3:1 (3 cement : 1 marble powder by weight) and marble aggregate shall be mixed in proportion 4:7 (4 cement marble powder : 7 marble chips by volume). The thickness of concrete and cushioning layer shall not be less than 10 cms. and 7.5 cms. respectively. The minimum thickness of under layer and topping shall be 40 mm.

2.4. Panels :

2.4.1. The floor both while laying the under layer and topping shall be divided into panels not exceeding 2 sq. m. in area so as to reduce the risk of cracking due to differential shrinkage or expansion of terrazzo and sub-floor. The joints be so located that the layer dimensions of any panel do not exceed 2 M. The panels shall preferably be separately. However where the butt joint are provided, the bays shall be laid alternatively allowing for an interval of at least 24 hours between the laying of adjacent bays.

2.5. Mixing of materials :

2.5.1. With a view to avoid variation in colour, mixing shall be done in trough or tub, and the complete quantities of cement and pigment required for one unit shall be mixed at the beginning of the work. Colour cement or cement and pigment mix shall be dry mixed with marble powder. The mix thus obtained shall be mixed with aggregate. Care shall be taken not to get the materials into a heap as this would result in coarser aggregates moving on the sides and cement to the centre. To the dry mix thus prepared, water shall be added in small quantities while materials are being worked to get a mix of proper consistency. The mixture shall be plastic but not so wet as to flow. The wet mix shall be used within half an hour mix of addition of water during preparation laying.

2.6. Laying :

2.6.1. The base shall be divided into panels with the help of dividing strips including the strips required for decorative design up to the finished surface level of the floor. Screeds strips shall be used where the dividing strips are not used. The base shall be cleaned of all dust, dirt laitance and any loose materials. It shall be then wetted with water mopped and smeared with cement slurry at 2.75 kg./sq.mt. Under layer shall be then be spread and leveled with a screening board. The top surface shall be left rough to provide a good bond to the terrazzo.

2.6.2. The terrazzo topping shall be laid while the under layer is still plastic but has hardened enough to prevent cement from rising to the surface. This is normally achieved between 18 to 24 hours after laying of under layer. A cement slurry preferably of the same colour as the topping shall be brushed on the surface immediately before laying the topping. The terrazzo mix shall be laid to a uniform thickness on the screed bed and be completed thoroughly by taping or rolling and trowel led smooth. Excessive troweling or rolling in early stages shall be avoided as it results in working up cement to the surface which will produce a surface liable to cracking and will require more grinding to expose marble chips. The terrazzo surface shall be tamped, trowel led, and brought true to required level by a straight edge and steel floats in such a manner that the maximum amount of marble chips come up and are spread uniform over the surface and no part of the surface is left without chips.

2.7. Curing :

2.7.1. The surface shall be left dry for air curing for a period of 12 to 18 hours. Thereafter water shall be allowed to stand overnight in pools for period of minimum of four days. The floor shall be prevented from being subjected to extreme temperature.

2.8. Grinding and finishing :

2.8.1. Grinding and finishing shall be done either by hand or by machine. In case of manual grinding, the process of grinding shall begin after two days, while in case of machine grinding, the process shall be started after seven days, after completion of laying.

2.8.2. First grinding shall be done by carborundum stones of 60-grit size. The surface shall then be washed clean and grouted with a grout of cement or /and coloring matter in the same mix and proportion as the topping in order to fill any pin holes that appear. It shall be allowed to dry for 24 hours and wet cured for four days in the same manner as mentioned in Para 2.7 above.

2.8.3. The second grinding shall be done with carborundum stone of 80 grit size. The surface shall then be prepared as after first grinding. The third grinding shall be done with carborundum stone of 120 to 150 grit size. The surface shall then be washed again and allowed to dry for 12 hours, and wet cured for four days as before. The fourth grinding shall be done with carborundum stone of 320 to 400 grit size. The surface shall again be washed clean and rubbed hard with felt and slightly moistened Oxalic acid powder @ 5 gms. per sq. meter of floor surface. After the finishing work is over, the surface shall be washed with dilute oxalic acid solution and dried for floor polishing, machine fitted with felt or Hessian bobs shall then be run over it until floor shines. In case wax-polished surface is required, wax-polished shall be applied on the surface with the help of soft linen over a clean and dry surface. The polishing machine fitted with bobs shall be run over it, clean saw dust shall be spread over the floor surface and polishing machine again operated which will remove excess wax and leave glossy surface. Floor shall not be left slippery.

3.0. Mode of measurements and payment

3.1. Terrazzo flooring shall be measured as laid in sq. meters. Length and breadth shall be measured for visible area of work done. No deduction shall be made for nor extra for any opening in floor or area up to 0.10 sq. meter. The rate shall cover laying the floor at different levels in the same room or court-yard and nothing extra shall be paid on that account.

3.2. The rate includes the cost of all materials and labour involved in all operations described above. The rate shall also not include diving strip.

3.3. The rate shall be for a unit of one sq. meter.

14.2(B) 40 mm. thick marble chips, flooring rubbed and polished (i.e. Terrazzo) to granolithic finish with under layer 30 mm. thick cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 10 mm. and down gauge) and top layer 10 mm. thick with white, black or white and black marble chips of required sizes form 1 mm. 4 mm. nominal size laid in cement marble powder mix 3 : 1 (3 cement : 1 marble powder by weight) in proportion of 4 : 7 (4 cement : marble powder mix : 7 marble chips by volume) light shade pigment with white cement (In top layer only).

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 14.2 (A) shall be followed except that light shade pigment with white cement shall be used in top layer

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.2 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.2.(C) 40 mm. thick marble chips, flooring rubbed and polished (i.e. Terrazzo) to granolithic finish with under layer 30 mm. thick cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 10 mm. and down gauge) and top layer 10 mm. thick with white, black or white and black marble chips of required sizes from 1 mm. to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble powder by weight) in proportion of 4:7 (4 cement : marble powder mix : 7 marble chips by volume). Medium shade pigment with approx. 50% white cement and 50% ordinary cement (In top layer only).

1.0. **Materials & Workmanship**

1.1. The relevant specifications of item No. 14.2. (A) shall be followed except that medium shade pigment with approximately 50% white cement and 50% ordinary cement in top layer only shall be used.

2.0. **Mode of measurements & payment**

2.1. The relevant specifications of item No. 14.2. (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.2.(D) 40 mm. thick marble chips, flooring rubbed and polished (i.e. Terrazzo) to granolithic finish with under layer 30 mm. thick cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 10 mm. and down gauge) and top layer 10 mm. thick with white, black or white and black marble chips of required sizes from 1 mm. to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble powder by weight) in proportion of 4:7 (4 cement : marble powder mix : 7 marble chips by volume). White cement without any pigment (in top layer only).

1.0. **Materials & Workmanship**

1.1. The relevant specifications of item No. 14.2.(A) shall be followed except that white cement without any pigment in top layer only shall be used.

2.0. **Mode of measurements & payment**

2.1. The relevant specifications of item No. 14.2.(A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.2.(E) 40 mm. thick marble chips, flooring rubbed and polished (i.e. Terrazzo) to granolithic finish with under layer 30 mm. thick cement concrete 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 10 mm. and down gauge) and top layer 10 mm. thick with white, black or white and black marble chips of required sizes from 1 mm. to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble powder by weight) in proportion of 4:7 (4 cement : marble powder mix : 7 marble chips by volume), light shade pigment with ordinary cement (in top layer only).

1.0. **Materials & Workmanship**

1.1. The relevant specifications of item No. 14.2(A) shall be followed except that the light shade pigment with ordinary cement (in top layer only) shall be used.

2.0. **Mode of measurements & payment**

2.1. The relevant specifications of item No. 14.2 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.4.(A) Marble chips skirting (Terrazzo) or dado rubbed and polished to granolithic finish top layer 6 mm. thick with white black or white and black marble chips of sizes from smallest to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble by weight) in proportion of 4:7 (4 cement : 7 marble chips by volume) 20 mm. thick with under layer 14 mm. thick in cement plaster 1:3 (1 cement : 3 coarse sand) : Dark shade pigment with ordinary cement (in top layer only).

1.0. **Materials**

1.1. The relevant specifications of item No. 14.2 (A) shall be followed.

2.0. **Workmanship**

2.1. Under layer: The under layer for terrazzo on vertical surfaces like skirting and dados shall be of stiff cement mortar 1:3 (1 cement : 3 coarse sand) finished rough so as to give a good bond to the topping.

2.2. Terrazzo topping shall not be less than 6 mm. thick and the combined thickness of under layer and topping shall be less than 20 mm. The other details shall be followed same as per specifications of item No. C 24 except that the light shade pigment with white cement in top layers shall be used.

3.0. Mode of measurements & payment

3.1. The skirting and dedo shall be measured in square meters correct to two places of decimals. The height shall be measured from the finished level of floor.

3.2. The rate shall be for a unit of one sq. meter.

14.4.(B) Marble chips skirting (Terrazzo) or dedo rubbed and polished to granolithic finish top layer 6 mm. thick with white black or white and black marble chips of sizes from smallest to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble by weight) in proportion of 4:7 (4 cement : 7 marble chips by volume) 20 mm. thick with under layer 14 mm. thick in cement plaster 1:3 (1 cement : 3 coarse sand) : light shade pigment with white cement (in top layer only).

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 14.4 (A) shall be followed except that the light shade pigment with white cement in top layers only shall be used.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.4(A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.4.(C) Marble chips skirting (Terrazzo) or dedo rubbed and polished to granolithic finish top layer 6 mm. thick with white black or white and black marble chips of sizes from smallest to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble by weight) in proportion of 4:7 (4 cement : marble powder mix 7 marble chips by volume) 20 mm. thick with under layer 14 mm. thick in cement plaster 1:3 (1 cement : 3 coarse sand) : medium shade pigment with approximate 50% white cement and 50% ordinary cement (in top layer only).

1.0. Materials and workmanship

1.1. The relevant specifications of item No. 14.4(A) shall be followed except that the medium shade pigment with approximate 50% white cement and 50% ordinary cement in top layers only shall be used.

2.0. Mode of measurement & payment

2.1. The relevant specifications of item No. 14.4 (A) shall be followed.

2.2. The rate shall be for a unit for one sq. meter.

14.4.(D) Marble chips skirting (Terrazzo) or dedo rubbed and polished to granolithic finish top layer 6 mm. thick with white black or white and black marble chips of sizes from smallest to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble by weight) in proportion of 4:7 (4 cement : marble powder mix 7 marble chips by volume) 20 mm. thick with under layer 14 mm. thick in cement plaster 1:3 (1 cement : 3 coarse sand) : White cement without any pigment (in top layer only).

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 14.4 (A) shall be followed except that the white cement without any pigment in top layers shall be used.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.4 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.4.(E) Marble chips skirting (Terrazzo) or dedo rubbed and polished to granolithic finish top layer 6 mm. thick with white black or white and black marble chips of sizes from smallest to 4 mm. nominal size laid in cement marble powder mix 3:1 (3 cement : 1 marble by weight) in proportion of 4:7 (4 cement : marble powder mix 7 marble chips by volume) 20 mm. thick with under layer 14 mm. thick in cement plaster 1:3 (1 cement : 3 coarse sand) : light shade pigment with ordinary cement (in top layer only).

1.0. Materials & workmanship

1.1. The relevant specifications of item No. 14.4 (A) shall be followed and except that the light shade pigment with ordinary cement in top layers only shall be used.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.4 (A) shall be followed and except that the light shade pigment with ordinary cement in top layers only shall be used.

2.2. The rate shall be for a unit of one sq. meter.

- 4.16 Providing and laying cushioning layer on R.C.C. slab consisting of 75 mm. thick lime concrete using brick aggregate of 20 mm. nominal size 50% mortar comprising of 1 lime : 2 fine sand.

1.0. Materials

- 1.1. Water shall conform to M-1. Lime mortar or proportion 1:2 shall conform to M-10. Brick aggregate 20 mm. nominal size shall conform to M-14.

2.0. Workmanship

- 2.1. The relevant specifications of item No. 1.8 shall be followed except that the proportion of mix shall be 50% mortar comprising of 1 lime : 2 coarse sand and the size of brick aggregate shall be 20 mm. nominal size. The lime concrete work shall be carried out in 7.5 Cms. average thickness as a cushioning layer on R.C.C. slab.

3.0. Mode of measurements and payment

- 3.1. The lime concrete work shall be measured for visible area of work done.
3.2. The rate shall be for a unit of one sq. meter.

- 14.19.(A) Precast terrazzo (Mosaic) tiles 20 mm. thick with white, black or white and black marble chips of sizes up to 6 mm. laid in floors, treads of steps and landings on a bed of 25 mm. average thickness of lime mortar 1:1.5 (1 lime putty : 1.5 fine sand) or C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing complete with precast tiles of light shades, using white cement.

1.0. Materials

- 1.1. Water shall conform to M-1. Cement shall conform to M-3. Lime Mortar shall conform to M-10 cement mortar shall conform to M-1. The precast terrazzo tiles of 20 mm. thick shall be light shade using white cement and conform to M-47.

2.0. Workmanship

- 2.1. The work shall be carried out as per I.S. 1443-1972.

2.2. Bedding :

- 2.2.1. Before spreading the mortar, the sub-base of the floor shall be cleaned of all dirt, scum and loose materials and then well wetted without forming any pools of water on the surface.

- 2.2.2. In case of R.C.C. floors, the top shall be left a little rough, all points of level for the finished surface shall be marked out. The lime mortar of proportion 1:1.5 (1 lime putty : 1.5 fine sand) or cement mortar of proportion C.M. 1 : as directed shall be then evenly and smoothly spread over the base. Bedding layer of mortar shall be not less than 10 mm. and average thickness of bedding shall be 25 mm.

2.3. Laying :

- 2.3.1 Before laying the terrazzo (Marble/Mosaic) tiles, the tiles shall be thoroughly wetted with water. Neat cement grout of required-consistency at 4.4. Kg. cement/sq. mt. shall be spread on the mortar bed. The tiles shall be laid on the neat cement float and shall be evenly and firmly bedded to the required level and slope. There shall be no hollows left. The joints shall be uniform thickness and in straight line as per the pattern.

- 2.3.2 The surface of flooring shall be checked frequently with a straight edge at least two meters long so as to obtain a true surface with required slope.

- 2.3.3. The tiles which are fixed in the floor adjoining the wall shall go about 10 mm. under plaster. Skirting or dado shall be left unfinished for about 50 mm. above finished floor level and unfinished strip then left earlier shall be finished.

- 2.3.4. In places where full tiles cannot be fixed, the tiles shall be cut to the size and smoothened at edges to give straight and true joints.

- 2.3.5. After the tiles have been laid, the surplus cement slurry and the joints shall be cleaned and washed fairly deep before cement hardens.

- 2.3.6. The day after tiles have been laid, the joints shall be cleaned or gray cement grout with a wire brush to a depth of about 5 mm. and then grouted with white cement with or without pigment to match the shade of the topping of tiles. The same cement slurry shall then be spread over the whole surface in a thin coat to protect the surface from abrasive damage and to fill pin holes that may exist on the surface.

2.4. Curing :

- 2.4.1. The flooring shall be kept wet with damp sand or water for seven days. It shall be kept undisturbed at least for 14 days. The grinding shall normally be commenced after 14 days.

2.5. Polishing :

2.5.1. After the tiles are properly cured, first grinding shall be done with carborundum stone of 48 to 60 grade grit fitted in machine. Water shall be properly used during grinding. When the chips show up and the floor has been uniformly rubbed, it shall be cleaned with water, baring all pin holes. It shall then be covered with a thin coat of white cement mixed with or without pigments to match the colour of the topping of the tiles. Pin holes if any shall thus be filled. This grout shall be kept moist for a week. Thereafter second grinding shall be done when other works are finished. The machine shall be fitted with carborundum of grit 220 to 350 using water in abundance. The floor shall then be washed clean with water. Oxalic acid powder shall then be dusted at 33 grams per square meter on the surface and the surface rubbed with machine fitted with Hessian bobs or rubbed hard with pad of woolen rags. The floor shall then be washed clean and dried with a soft cloth or linen. The finished floor shall not sound hollow when tapped with mallet.

2.5.2. If any tile is disturbed or damaged it shall be refitted or replaced properly jointed and polished.

2.5.3. Testing of the tiles shall be carried out by the contractor at his own cost as per I.S. requirement for required test.

3.0. Mode of measurements & payment

3.1. The terrazzo tiles flooring shall be measured in sq. meters for visible area of work done.

3.2. No deductions shall be made nor extra paid for any opening in the floor area up to 0.1 sq. mt. Nothing extra shall be paid for use of cut tiles or for laying the floors at different levels in the same room or court yard. Mosaic tiles laid in floor borders and bands etc. shall be measured in the same item and nothing extra shall be payable on account of these or similar bonds formed of half or multiples of half size, standard tiles or other uncut tiles.

3.3. The treads of stairs and steps paved with tiles without nosing shall also be measured under this item.

3.4. Extra rate shall however be paid for such area where width of treads does not exceed 30 cms.

3.5. The rate shall include the cost of all materials, labour involved in all the operations as described above.

3.6. The rate shall be for a unit of one sq. meter.

14.19.(B) Precast Terrazzo (Marble/Mosaic) tiles 20 mm. thick with white, black or white and black marble chips of size up to 6 mm. laid in floors treads of steps and landing on a bed of 25 mm. average thickness of lime mortar 1:1.5 (1 lime putty :1.5 fine sand) or C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles, including rubbing and polishing complete with precast tiles of medium shades using approximately 50% white cement and 50% ordinary cement.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 14.19(A) shall be followed except that the precast terrazzo (marble mosaic) tiles shall be of medium shades using approximately 50% white cement and 50% ordinary cement.

2.0. Mode of measurement and payment

2.1. The rate shall be for a unit of one sq. meter.

14.19.(B) Precast Terrazzo (Marble/Mosaic) tiles 20 mm. thick with white, black or white and black marble chips of size up to 6 mm. laid in floors treads of steps and landing on a bed of 25 mm. average thickness of lime mortar 1:1.5 (1 lime putty :1.5 fine sand) or C.M. 1:6 jointed with neat cement slurry mixed with neat cement slurry mixed with pigment to match the shade of tiles including rubbing and polishing complete with precast tiles of dark shade using ordinary cement.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 14.19 (A) shall be followed except that the precast tiles shall be of Dark shade using ordinary Portland cement.

2.0. Mode of measurements & payment

2.1. The mode of measurement and payment shall be same as item No. 14.19 (A)

2.2. The rate shall be for a unit of one sq. meter.

14.21.(A) Precast terrazzo (Marble Mosaic) tiles 20 mm. thick with marble chips of sizes up to 6 mm. in skirting and risers of steps not exceeding 30 cms. in height on 10 mm. thick cement plaster 1:3 C1 cement :3 coarse sand) jointed with neat cement slurry rubbing and polishing complete with tiles of light shades using white cement.

1.0. Materials

Water shall conform to M-1. Cement Mortar shall conform to M-11. The precast terrazzo (Marble/Mosaic) tiles of light shades using white cement tiles 20 mm. thick shall conform to M-47.

2.0. Workmanship**2.1. Laying :**

The work shall be carried out for skirting or dedo. Before fixing precast Terrazzo (Mosaic marble) tiles of shade and size as specified, the surface shall be prepared by heavy scraping, making joints etc, to the required line, level and plumb. The surface shall be thoroughly wetted before commencing the laying work. Thereafter about 10 mm. thick backing of cement mortar in specified proportion shall be applied on the surface in true line and level generally as per specifications of plaster item.

2.2. Fixing :

The back of each tile to be fixed shall be smeared with cement paste of matching colour and the mosaic tiles shall then be gently tapped against the surface, with a wooden mallet. The skirting shall be done only after the flooring is completed. Any pipes coming out of the wall through the dedo or skirting shall only be at the intersection of the horizontal and vertical joints. The tiles shall not have staggered joints. The joints shall be true to entire line both ways and vertical joints shall be in line with joints or flooring. Tiles shall be fixed as close as possible to the adjoining tiles and any difference in the thickness of the mosaic tiles shall be evened out in the cement paste so that all the tiles faces are set in conformity with one another. The skirting shall project uniformly and not more than 6 mm, thickness beyond the finished surface above. Top of skirting or dedo shall be truly horizontal. The risers of steps, skirting or dedo shall rest on top of treads of flooring. Wherever required the tiles shall be cut (sawn) and thin edges smoothed before use.

2.3. Curing :

Curing shall be done for 7 days continuously.

2.4. Finishing:

Skirting and dedo shall be hand polished to have an even smooth and shining surface. In case of skirting only 10 mm. x 10 mm. groove shall be provided at the junction of cement plaster and cement tiles.

3.0. Mode of measurements & payment

3.1. The terrazzo tiles with light shade using white cement base shall be paid under this item. The length shall be measured along finished surface of the riser, skirting or dedo, correct to a centimeter height measured from finished level of treads, or floor to the top (under side of treads in case of steps).

3.2. The rate shall include all materials and labour required for all the operations involved and described above.

3.3. The rate shall be for a unit of one sq. meter.

14.21.(B) Precast terrazzo tiles 20 mm. thick with marble chips of sizes up to 6 mm. in skirting and risers of strips not exceeding 30 cms. in height on 10 mm. thick cement plaster C.M. 1:3 (1 cement :3 coarse sand) jointing with neat cement slurry including rubbing and polishing complete, with tiles of : medium shades using approximately 50% white cement and 50% ordinary cement.

1.0. Materials and workmanship

1.1. The relevant specifications of item No. 1*1 21 (A) shall be followed except that the work is for using tiles of medium shades using approximately 50% white cement and 50% ordinary cement.

2.0. Mode of measurements & payment

2.1. The mode of measurements and payment shall be followed same as item No. 14.21 (A).

2.2. The rate shall be for a unit of one sq. meter.

14.21.(C) Precast terrazzo tiles 20 mm. thick with marble chips of sizes up to 6 mm. in skirting and risers of steps not exceeding 30 cms. in height on 10 mm. thick cement plaster in C.M. 1:3 (1 cement :3 coarse sand) jointing with neat cement slurry including and polishing complete, with tiles of Dark shade using ordinary cement.

1.0. Materials & Workmanship

1.1. The relevant specifications of item No. 14.21 (A) shall be followed except that the tiles of dark shade using Portland cement shall be used.

2.0. Mode of measurements and payment

2.1. The mode of measurements and payment shall be followed as per item No. 14.21 (A).

2.2. The rate shall be for a unit of one sq. meter.

- 14.25.(A) Chequered terrazzo tiles 22 mm. thick with marble chips of size up to 6 mm. in floor on 25 mm. thick bed of lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) or C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing etc. complete, light shade using white cement.

1.0. Materials

Water shall conform to M-1, White cement shall conform to M-4, Lime mortar of proportion 1:1.5 shall conform to M-10. Cement mortar shall conform to M-11. Chequered tiles shall conform to M-47 D.

2.0. Workmanship

2.1 The relevant specifications of Item No. 14.21 (A) shall be followed except that chequered tiles of light shade using white cement shall be used.

3.0. Mode of measurement & payment

3.1. The relevant specifications of Item No. 14.21 (A) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

- 14.25.(B) Chequered terrazzo tiles 22 mm. thick with marble chips of size up to 6 mm. in floor on 25 mm. thick bed of lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) or C.M. 1:6 painted with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing etc. complete, medium shade using approximate 50% the cement and 50% ordinary cement.

1.0. Materials and workmanship

1.1. The relevant specification of item No. 14.25 (A) shall be followed except that chequered tiles of medium shade approximate 50% white cement and 50% ordinary cement shall be used.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.25 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

- 14.25.(C) Chequered terrazzo tiles 25 mm. thick with marble chips of size up to 6 mm. in floor on 25 mm. thick bed of lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) or C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing etc. complete, : Dark shade using ordinary cement.

1.0. Materials and workmanship

1.1. The relevant specification of item No. 14.25 (A) shall be followed except that chequered tiles of dark shade using ordinary cement shall be used.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.25 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

- 14.27.(A) Chequered terrazzo tiles 28 mm. thick with marble chips of size up to 6 mm. in treads of stairs and staircases in 12 mm. thick bed of lime mortar 1:5 coarse sand) to C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing etc. complete, Dark shade using ordinary cement.

1.0. Materials and workmanship

1.1. The relevant specification of item No. 14.25 (A) shall be followed except that chequered tiles 28 mm. thick of light shade using white cement shall be used in treads, stair cases etc.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No. 14.25 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

- 14.27 (B) Chequered terrazzo tiles 22 mm. thick with marble chips of size up to 6 mm. in floor in on 25 mm. thick bed of lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) or C.M. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of the tiles including rubbing and polishing etc. complete : Medium shade of using approximately 50% white cement and 50% ordinary cement.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 14.25(A) shall be followed except that the chequered tiles 28 mm. thick of medium shade using approximately 50% white cement and 50% ordinary cement shall be used in treads of stair staircases etc.

2.0. Mode of measurement and payment

2.1. The relevant specifications of item No. 14.25 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.27.(C) Chequered terrazzo tiles 28 mm. thick with marble chips of sizes up to 6 mm. in treads of stairs and staircases in 12 mm. thick bed of lime mortar 1:1.5 (1 Lime putty: 1.5 coarse sand) or c.m. 1:6 jointed with neat cement slurry mixed with pigment to match the shade of tiles including rubbing and polishing complete : Dark shade using ordinary cement.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 14.25 (A) shall be followed except that chequered tiles 28 mm. thick of dark shade using ordinary cement shall be used in treads of stair, staircase etc.

2.0. Mode of measurements and payment

2.1. The relevant specifications of item No. 14.25 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter,

14.29 White glazed tiles 6 mm. thick in flooring, treads of steps and landings laid on a bed of 12 mm. thick cement mortar 1:3 (1 cement : 3 coarse sand) finished with flush pointing in white cement.

1.0. Materials

Water shall conform to M-1 Cement mortar shall conform to M-11 White glazed tiles shall conform to M-55

2.0. Workmanship

2.1. Bedding :

2.1.1. The sub grade shall be cleaned, wetted and mopped. The bedding shall then be laid evenly over the surface tamped and corrected to desired level and allowed to harden enough to offer a rigid cushion to tiles and to enable the monsoon to place wooden planks across and squat on it.

2.1.2. The white glazed tiles shall be laid on cement mortar bedding of 12 mm. thick in C.M. 1:3. The mortar shall have sufficient plasticity for laying and there shall be no hard lumps that would interfere with the evenness of bedding. The base shall be cleared and well wetted. The mortar shall then be spread in thickness not less than 10 mm. at any place and average 12 mm. thickness. The proportion of the cement mortar shall be as specified in the item.

2.2. Fixing tiles :

2.2.1. The tiles before laying shall be soaked in water for at least two hours. Neat gray cement grout at 33 kg/Cement/Sq. mt. of honey like consistency shall be spread over the mortar bedding as directed. The edges of the tiles shall be smeared with neat cement slurry. The tiles shall be well pressed and gently tapped with a wooden mallet till they are properly bedded and in level with the adjoining tiles. There shall be no hollows in bed or joints. The joints between the tiles shall be as thin as possible in straight line or as per pattern.

2.2.2. The tiles shall not have staggered joints. The joints shall be true to centre line both ways. The Nahni trap coming in the flooring shall be so positioned that its grating shall replace only one tile as far as possible. Where full size tiles cannot be fixed they shall be cut (Swan) to the required size and the edges rubbed smooth to ensure straight and true joints. The joints shall be filled with grey cement grout with wire brush or trowel to a depth of 5 mm. and loose material removed. White cement shall be used for pointing the joints. After fixing the tiles finally in an even plane the flooring shall be kept wet and allowed to nature undisturbed for 7 days.

2.3. Cleaning :

2.3.1. The surplus cement grout that may have come out of the joints shall be cleaned off before it sets. Once the floor has set, it shall be carefully washed, cleared by dilute acid and dried. Proper precautions and measures shall be taken to ensure that the tiles are not damaged in any way till the completion of the construction.

3.0. Mode of measurements & payment

3.1. The work done shall be measured in sq. mt. for visible area of work done. The length and width of the flooring shall be measured not between the faces of skirting or dedos or plastered face of wall as the case may be. The paving under dedo or skirting shall not be measured. No deduction shall be made nor extra paid for any opening in the floor of area-up to 0.1 sq.mt. Nothing extra shall be paid for laying the floors at different levels in the same rooms.

3.2. The rate shall be for a unit of one sq. meter.

14.32. White glazed tiles 6 mm. thick in skirting, risers of steps and dedo on 10 mm. thick cement plaster 1:3 (1 cement :3 coarse sand) and jointed with white cement slurry.

1.0. Materials

Water shall conform to M-1 Cement mortar shall conform to M-11 White glazed tiles shall conform to M-55

2.0. Workmanship

2.1. Preparation of Surface:

In case of brick masonry wall, the joints shall be raked out to a depth of least 15 mm. while the masonry is being laid. In case of concrete wall the surface shall be chiseled and roughed with wire brushes. The surface shall be cleaned and wetted thoroughly before commencing the laying work.

2.2. Laying :

2.2.1. The wall surface shall be covered with 10 mm. thick plaster of cement mortar 1:3 mix and allowed to harden. The plaster shall be roughened with wire brushes both way. The back of tiles shall be floated with grey cement slurry set and edges with white cement slurry in bedding mortar. The tiles shall be gently tapped in position on after the trowel keeping the joints as thin as possible. Top of skirting or dedo shall be truly horizontal and the joints vertical or as per required pattern.

2.2.2. Risers of steps, skirting and dedo shall rest on top of treads or flooring. Where full size tiles cannot be fixed, They shall be cut to the required size and the edges be smoothened.

2.2.3. The joints shall be cleaned and flush pointed with white cement. The surface shall be kept wet for seven days. After curing the surface shall be washed clean.

3.0. Mode of measurements and payment

3.1. The rate shall include the cost of all materials and labour required for various operations described above. Risers of steps, skirting and dedo shall be measured in square meters, length and height shall be measured along the finished face of the skirting or dedo including curves, where special such as covers, internal and external angles, etc., used. The length and height shall be measured correct to the centimeter except in case of risers and skirting where height shall be measured correct to 3 mm

3.2. The rate shall be for a unit of one sq. meter.

14.34. Providing and fixing 50 mm. internal or external -angles of white glazed tiles.

1.0. Materials

Water shall conform to M-1. Cement mortar shall conform M-11. Glazed tiles shall conform to M-55.

2.0. Workmanship

2.1. The relevant specifications of item No. 14.32 shall be followed except that the internal or external angles of glazed tiles shall be of thickness not less than the tiles with which they are used. The fixing shall be done as per directions.

3.0. Mode of measurements and payment

3.1. Rate shall be including the cost of materials and labour involved in all the operation described above. Internal or external angles of glazed tiles shall be measured in running meters correct tip to a centimeter. length being measured on the exposed face of the special at its centre line. No extra payment shall be made for corner places at angles junctions of cover beads and cornices for using cut length of special.

3.2. The rate shall be for a unit on one running meter.

14.35. (A) Providing and laying marble stone slab flooring over 20 mm. (Average) base of cement mortar 1:6 (1 cement : 6 coarse sand) or L. M. 1:1.5 laid and jointed with gray cement slurry including rubbing and polishing complete : Marbles slab 25 mm. thick.

1.0. Materials

Water shall conform to M-1. Lime mortar shall conform to M-10. Cement mortar shall conform to M-1). Marble stone slab 25 mm. thick shall conform to M-51.

2.0. Workmanship

2.1. Dressing of slabs :

Every stone shall be cut to required size and fine chisel dressed to give a smooth and even surface on all sides to full depth. A straight edge laid along the sides of the stone shall be fully in contact with it Chisel dressing shall also be done on top surface to remove any waviness. The sides and top surface of marble

slabs shall be machine rubbed or table rubbed with coarse sand before using. All angles and edges or slabs shall be true, square and free from chipping.

2.2 The thickness of stone shall be 25 mm. The allowable tolerance shall be 2 mm. allowable. The tolerance shall \pm 5 mm. in length and breadth.

2.3. Bedding:

Bedding of marble slabs shall either be lime mortar 1:1.5 (1 lime putty : 1.5 coarse sand) or cement mortar 1:6 (1 cement : 6 coarse sand) of average thickness 20 mm. thick as given in description of item. Minimum thickness at any place shall not be less than 10 mm.

2.4. Laying

The surface of sub-grade shall be cleared, wetted and mopped. Mortar of specified mix and thickness shall then be spread on an area sufficient to receive one marble slab. The slab be washed clean before laying. It be laid on top pressed and tapped gently to bring it in level with other slabs. It shall then be lifted and a side. The top surface of the mortar shall then be corrected by adding fresh mortar at hollows, or depressions. The mortar shall then be allowed to harden it over this surface cement slurry or honey like consistency at 4.4 Kg. of cement per sq. meter. The edges of slabs already paved shall be buttered with gray cement. The slab shall then be gently placed in position and tapped with wooden mallet till it is properly bedded in level with and close to the adjoining slab. The joints shall be as fine as possible. Surplus cement on the surface of the slab shall be removed. The slab fixed in the floor adjoining the walls shall enter not less than 10 mm. under the plaster skirting or dedo. The junction between the walls and floors shall be finished neatly. The finished surface shall be true to level and slopes as directed.

2.5. **Curing** : The floor shall be cured for a minimum period of seven days.

2.6. Polishing and finishing:

Unevenness at the meeting edges of slab shall be removed by fine chiseling. Finishing etc. shall be done as per relevant specifications of item No. 14.21 (A) or terrazzo tiles flooring except that cement slurry with/without pigments shall not be applied on the surface before each polishing.

3.0. Mode of measurements and payment

3.1. Marbles stone flooring with various kinds of marble shall be measured in sq. meter. The length and breadth shall be measured between the finished face of skirting or dedo or wall plaster No deduction shall be made nor extra shall be paid for any opening in the floor or area up to 0.05 sq. mt. Nothing extra shall be paid for laying stone at different levels in the same room. Treads and steps of stairs paved with marble stone slabs shall be also be measured under flooring.

3.2. The rate shall be for a unit of one sq. meter.

14.43.(A) Kota stone slab (Polished, Green colour) flooring over 20 mm. (average) thick base of cement mortar 1:6 (1 cement : 6 coarse sand, or lime mortar 1:1.5 laid over and jointed with gray cement slurry including rubbing and polishing complete 25 mm. thick.

1.0. Materials

1.1. Water shall conform to M-1. Lime mortar shall conform to M-10. Cement mortar shall conform to M-11 Polished kota stone shall conform to M-49,

2.0. Workmanship

2.1. Each slab shall be cut to the required size and shape and fine chisel dressed at all the edges. The sides must dressed shall have a full contract if a straight edge is laid along. The sides shall be table rubbed with coarse sand before paving. All angles and edges of the slabs shall be true square and free from chippings and giving a plane surface. The thickness shall be 25 mm. (Average) as specified in the item but not less than 20 mm. at any place of the slab.

2.2. Bedding for the Kota stone slabs shall be of cement mortar 1:6 (1 cement : 6 coarse sand) or L.M. 1:1.5 of average thickness 20 mm given in the description of the item. Sub grade shall be cleaned, wetted and mopped Mortar of the specified mix and thickness shall then be spread on an area sufficient to receive one kota stone slab. The slab shall be washed clean before laying. It shall be laid on top, pressed, tapped gently to bring it in level with the other slabs. It shall then be lifted and laid aside. Top surface of the mortar shall then be corrected by adding fresh mortar at hollows or depressions. The mortar shall then be allowed to harden bit. Over this surface, cement slurry of honey-like consistency shall be applied. The slab shall then be gently placed in position and tapped with wooden mallet till it is properly padded in level with and close to the adjoining slab. The joint shall be as fine as possible. The slabs fixed in the floor adjoining, the

walls shall enter not less than 10 mm. under the plaster, skirting or dedo. The junction between the wan and floor shall be finished neatly. The finished surface shall be true to levels and slopes as directed

2.3. The floor shall be kept wet for a minimum period of 7 days so that bedding and joints set properly

2.4. Polishing shall be normally commenced after 14 days of laying the stone slab. First polishing shall be done with carborundum stones of 120 grade grit fitted in the heavy machine and then second polishing shall be done with carborundum stone of 220 to 350 grade grit fitted in heavy machine. Water shall be properly used during polishing. The stone shall then be washed clean with water. When directed by the Engineer-in-charge, wax polish of approved quality shall be applied on the surface with the help of soft cloth over a clean and dry surface. Then the polishing machine fitted with bobs shall be run over it.

2.5. The holes required for Nahni traps, pipes and any other fittings shall be made, without any extra cost.

3.0. Measurement & payment

3.1. The rate shall include the cost of all materials and labour involved in all the operations described above. The kota stone flooring shall be measured in square meters correct to two places decimal, length and breadth shall be measured correct to a centimeter and between the finished face of skirting dedo plaster and no deduction shall be made nor extra paid for any opening in floor of areas up to 0.1 sq

3.2. The rate shall be for a unit of one sq. meter

14.43.(B) : Kota stone slab flooring over 20 mm. (average) thick base of cement mortar 1:6 (1 cement :6 coarse sand) or L.M. 1:1.5 laid over and jointed with gray cement slurry including and polishing complete : 30 mm. thick.

1.0. Materials and workmanship

1.1. The relevant specifications of item No 14.43 (A) shall be followed except that the thickness of stone shall be 30 mm.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No 14.43 (A) shall be followed.

2.2. The rate shall be for a unit of one sq. meter.

14.44. Kota stone slab 25 mm. thick in riser of steps dedo and pillars laid on 10 mm. thick cement mortar 1:3 (1 cement : 3 coarse sand) and jointed with gray cement slurry including rubbing and polishing etc. complete.

1.0. Materials

Water shall conform to M-1. Cement mortar shall conform to M-11. Kota stone slab 25 mm thick shall conform to M-49.

2.0. Workmanship

2.1. The relevant specifications of item No. 14.43(A) shall be followed except that the kota stout-fixed for risers of steps, dedo or skirting in C.M. 1:3 and the polishing shall be done manually instead of machine polishing.

3.0. Mode of measurements and payment

3.1. The risers of steps, skirting or dedo shall be measured in sq. meter Length shall be measured along the finished faces of risers, skirting or dedo. Height shall be measured from finished level of treads of floor to top. Lining of pillars shall be measured under this item.

3.2. The rate shall be for a unit of one sq. meter.

14.45.(A) Rough chiseled dressed (Kota stone green) stone flooring over 20 mm. thick base of cement mortar 1:5 (1 cement :5 coarse sand), or L.M. 1:1.5 including pointing wit cement mortar 1:2 (1 cement : 2 stone dust) etc. complete 25 mm. thick.

1.0. Materials

Water shall conform to M-1. Lime mortar shall conform to M-10. Cement mortar shall conform to M-11 Rough chisel dressed stone shall conform to M-48.

2.0. Workmanship

2.1. The relevant specifications of item No. 14.43 (A) shall be followed except that the rough chisel dressed stone of 25 mm. thickness of approved quality are to be fixed on cement mortal bedding in CM 1:5 or L.M. 1:1.5 of 25 mm. average thickness.

2.2. Dressing of stone slab :

Every stone slab shall be cut to the required size and shape and rough chisel- dressed on top, if required, so that the dressed surface shall not be more than 6 mm, from straight edge placed on it. The sides shall

also be chisel-dressed to a minimum depth of 20 mm. so that the dressed edge shall at no place be more than 30 mm. from straight edge butted against it. Beyond this depth, the sides may be dressed slightly splayed so as to form an inverted V shaped joint with adjoining also. The surface shall be reasonable true and plane and all the angles and edges shall be square and free from chippings. Where the stone slabs are to be used for nosing, exposed edges shall be rough chisel-dressed to full depth and cut to the uniform thickness.

2.3. Thickness of the stone slab shall be 25 mm. with permissible tolerance of ± 2 mm.

2.4. Laying :

The surface of the sub-grade concrete shall be cleaned, wetted and mopped. The bedding of specified mortar mix shall be spread under each slab to the specified thickness. The slab shall be washed clean before laying. It shall be then laid on top, pressed and so that all hollows underneath filled surplus mortar works up through the joints. The top shall be tapped and brought level to the adjoining slab. The thickness of the joints shall not exceed 5 mm. Subsequent slabs shall be laid in the same manner

2.5. Curing & Finishing :

Any surplus mortar on the surface of the slab shall be cleaned off and joints-finished flush. The joints shall be raked out uniformly to a minimum depth of 12 mm. under the plaster, skirting or dedo. The junctions between wall plasters and floor shall be finished neatly and without waviness. The pointing shall be done with C.M. 1:2. The pointing shall be cured for a minimum period of seven days. The finished floor shall not sound hollow when tapped with wooden mallet and the finished surface shall be true to level and slopes as directed.

3.0. Mode of measurements & payment

3.1. The relevant specifications of item No. 14.43 (A) shall be followed.

3.2. The rate shall be for a unit of one sq. meter.

14.46.(B) Rough chisel dressed (Kota stone green) stone flooring over 20 mm. thick base of cement mortar 1:5 (1 cement : 5 coarse sand) or Lime Mortar 1:1.5 including pointing with cement 1:2 (1 cement : 2 stone dust) etc., complete-40 mm. thick.

1.0. Materials and Workmanship

1.1. The relevant specifications of item No. 14.46 (A) shall be followed except that the thickness of stone slabs shall be 40 mm. thick.

2.0. Mode of measurements & payment

2.1. The relevant specifications of item No 14.46(A) shall be followed.

2.2. The rates shall be for a unit of one sq. meter.

14.71.(A) Cement concrete flooring for L.P.S. 1:2:4 (for Indian Patent Stones) (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) laid in one layer finished with a floating coat of neat cement 40 mm. thick.

1.0. Materials

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Stone aggregate 20 mm. nominal size shall conform to M-12. Cement concrete of 1:2:4 proportion measured by volume shall conform to relevant specifications of ordinary grade 1:2:4 concrete.

2.0. Workmanship

2.1. The cement concrete flooring of 40 mm thick (Average) is to be laid as per the site condition. The concrete shall be mixed in a mechanical mixer at the work. Hand mixing may however be allowed for smaller quantities of work and in case of failure of machineries or as permitted by the Engineer-in-charge. It shall be carried out on a water tight platform and care shall be taken to ensure that mixing is continued until the mass is uniform in colour and consistency. However in such cases 10% more cement than otherwise required shall have to be used without any extra cost. The mechanical mixing shall be done for period of 1 1/2 to 2 minutes. The quantity of water shall be just sufficient to produce a dense concrete of required workability for the purpose. Flooring or specified thickness shall be laid in accordance with approved pattern or as directed. Finishing operation shall depending upon the temperature

and atmospheric conditions. The surface shall be left for some time till moisture disappears from it. Fresh quantity of cement shall be mixed with water to form a thick slurry and spread over the surface while the concrete is still green. Use of dry cement or cement and sand mixture sprinkled on this surface to stiffen the concrete or absorb excessive moisture shall not be permitted. The cement slurry shall then be properly pressed twice by means of iron floats, once when the slurry is applied and the second time when cement setting and finished floated smooth. The surface shall be marked with string or B.R.C. fabric jali to make the surface non-slippery as and when directed. The junction of floors with wall plaster, dedo or skirting shall be rounded off where so