

**HEAVY ELECTRICALS PLANT, BHOPAL**

DATE :- 25/05/2026

**TECHNICAL SPECIFICATION FOR PURCHASE INDENT NO. 831061202**

S.NO	Spares Description	Qty. in No.	Vendor to confirm suitability for machine. (Yes/No)
1	ABP make Flow Switch Paddle type 24 V DC 0-50 LPM DN25-DN32  Part code IEOBO2060000014	6 No.	
2	ABP make Temperature Switch 5- 95° C 24 V DC  Part code IEOBO2060000007	6 No.	
3	ABP make Pressure Switch 0-6 kg/cm <sup>2</sup> Bellow type, operating range 0-6 Bar, differential range 0,25-1,5 Bar, repeatability +/- 2% full scale, connection: 1/4" BSPF  Part code IEOBO2060000003	6 No.	
4	ABP make Water cooled cable 600 MM SQ. X 4700 MM long for ITM 4 furnace  Part code IEOFG5080000021	2 No.	

**Note:**

1. Indented spare parts are required for Induction Furnace (12/B/2090) in foundry division.
2. Items should be 100% compatible with Induction Furnace(12/B/2090).
3. Guarantee/Warranty requirements- 12 months from the date of commissioning or 18 months from date of supply whichever is earlier& is to be provided at the time of supply.




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HEAVY ELECTRICALS PLANT (HEP) on 28/05/2026 03