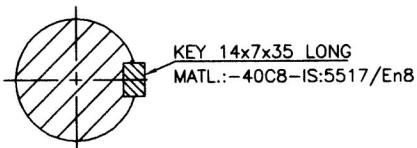
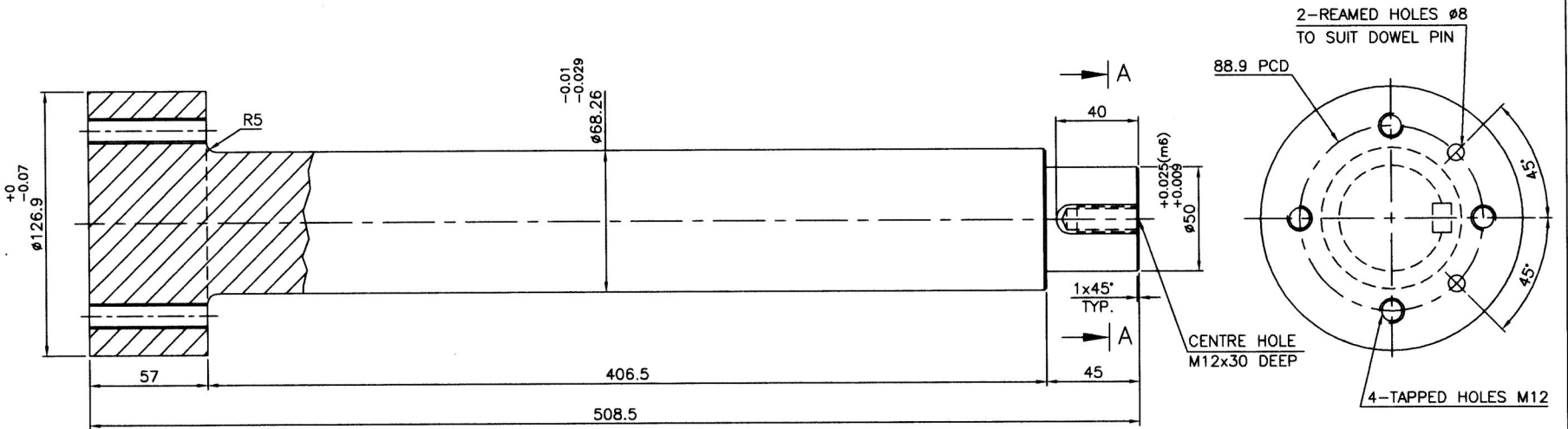


DO NOT SCALE DRAWING

N7

ALT	DESCRIPTION	JOB No.	APPROVED
④ 26.11.14	DIM. 50 WAS 50.8, TOL. m6 ADDED. MATL. En24 WAS En43B HARDNESS & KEY MATL. En8 ADDED. DRG. REVISED & REDRAWN.	6443	<i>[Signature]</i>



SECTION - 'AA'

- NOTE:-
- MATL:- 40Ni6Cr4Mo3-IS:5517/En24  
HARDENED & TEMPERED TO 40-45Rc
  - REMOVE ALL SHARP CORNERS

ITEM	QTY.	DESCRIPTION	MATL/SPECN	WT.	REMARKS
<b>INDIAN RAILWAYS</b>			REF DRG.		
<b>DRIVE SHAFT</b> FOR WHEEL SUPPORT ROLLER SPRUE WASH STATION			SCALE	AME/D	<i>[Signature]</i> 5.12.14
			NTS	SSE/D	<i>[Signature]</i> 02.12.14
			CHD	<i>[Signature]</i>	02.12.14
			PROJECTION	DRN	SHAM/RAJESH 15.05.10
			ALT	④	
<b>RAIL WHEEL FACTORY</b> <b>BANGALORE</b>			DRG No.	<b>742 4903 1 0390</b>	
			JOB No.	1110	SHEET 1 OF 1

<i>[Signature]</i> DY. CME/WSM	<i>[Signature]</i> WM/WSM	<i>[Signature]</i> AWM/M&M
APPROVED	REVIEWED	VERIFIED

ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED OTHERWISE.  
PERMISSIBLE DEVIATION FOR UNTOLERANCED DIMENSIONS AS PER IS:2102 CLASS 'm'

GC. NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Re. um	10.025	0.04	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50