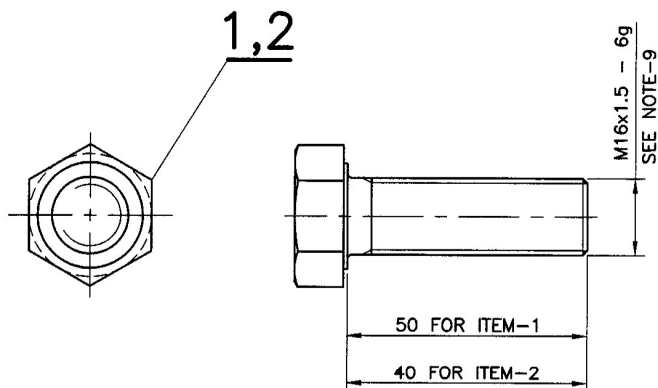


T-0-2-619



⑫ 2/99
QTY. FOR DETC ADDED IN
COL-IV AND ASSY. DRG. NO.
ICF/SK-0-2-197 ADDED.
SD: Sd. SME/BD: Sd.

▽ ROUGH MACHINED
▽▽ FINISH MACHINED
▽▽▽ FINE FINISH MACHINED

① ROUGH CLEANED
⑬ CHAMFERED
⑭ BURRS REMOVED

ALTERATIONS	
①	03/2016 THREAD TOLERANCE CLASS 6g AND NOTE-9 ADDED.
-Sd-	24-3-16 AME/D
②	08/2016 NOTE-4 MODIFIED.
-Sd-	03-06-2016 SME/BD
③	11/2019 NOTE-4 MODIFIED.
-Sd-	04-11-2019 SME/D-1
④	05/2023 NOTE-4 MODIFIED.
SSE/D	AME/D

NOTE:

- 1.
- 2.
- 3.
4. HEX. HEAD SCREW SHALL BE OF MAKE "TVS" OR "DFL" OR "UNBRAKO" OR "TUFF" ONLY.
- 5.
- 6.
- 7.
8. FOR OTHER DIMENSIONS & GEOMETRY REFER IS:1364 (PART-2).
9. HEX. HEAD SCREW THREADS SHOULD BE FORMED BY COLD ROLLING PROCESS AND THREAD PROFILE SHALL CONFORM TO IS:4218 PART-IV. HEX. HEAD SCREW TOLERANCE CLASS SHOULD BE 6g (IS:1364 PART-2 / IS:4218 PART-IV) AND TO WORK IN AXLE END THREADED HOLES TO A TOLERANCE CLASS OF 6H (IS:4218 PART-IV).

TABLE -1

NO. OF ITEMS REQUIRED PER COACH		
TYPE OF COACH	ITEMS	
	ITEM-1	ITEM-2
ALL TYPES OF MAINLINE & EMU COACHES	24	-
ALL COACHES OF KOLKATA METRO	-	24

MRB/DMC-0-2-001	WTAC-0-2-304
SV/DPC-0-2-003	ICF/SK-0-2-197
SV/DPC-0-2-001	DHTC-0-2-001
T-0-2-814	MG/EMU/M-0-2-001
ICF/CFM/SDC-0-2-004	MG/T-0-2-001
EMU/M-0-2-016	EMU/M-0-2-001

ASSEMBLY DRAWINGS

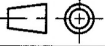
23-05-2023

01-09-1990

Sd.

#

DATA
CODE NO.
000INDIAN RAILWAY
STANDARDSSHEET
1 OF 1

ON)		SEE NOTE-4
ON)		SEE NOTE-4
WEIGHT/UNIT		REMARKS
SUPERSEDED BY:		
SUPERSEDES:		T-0-2-819 ALT-x/12
SCALE	SSE/D	SABAPATHY NATHAN M
1:1	CHD	<i>J. Ramesh</i>
	ALTD	J. Ramesh
	DRN	R. Muralidar
Alpha Alt:- y		
	INTEGRAL COACH FACTORY CHENNAI-38	
T-0-2-619		

12 Num. Alt.

DATE OF LATEST ALT

DATE OF FIRST ISSUE

AME/SME